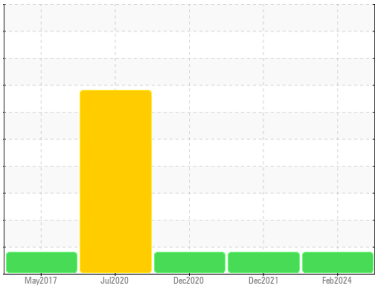
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
95 TON ALLSTEEL PRESS
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 32 (75 GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The oil viscosity is higher than typical. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0597208**	WC0597202	WC0371738
Sample Date		Client Info		**15 Feb 2024**	10 Dec 2021	07 Dec 2020
Machine Age	yrs	Client Info		**0**	6	0
Oil Age	yrs	Client Info		**0**	6	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	2	<1
Copper	ppm	ASTM D5185(m)	>20	**9**	8	8
Tin	ppm	ASTM D5185(m)	>20	**0**	0	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**5**	6	5
Barium	ppm	ASTM D5185(m)	0	**17**	18	18
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Calcium	ppm	ASTM D5185(m)	50	**107**	105	105
Phosphorus	ppm	ASTM D5185(m)	330	**320**	331	308
Zinc	ppm	ASTM D5185(m)	430	**348**	360	372
Sulfur	ppm	ASTM D5185(m)	760	**1470**	1386	1463
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**3**	4	4
Sodium	ppm	ASTM D5185(m)		**3**	3	4
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**4415**	5931	10596
Particles >6µm		ASTM D7647	>1300	**1473**	968	2092
Particles >14µm		ASTM D7647	>160	**152**	31	104
Particles >21µm		ASTM D7647	>40	**37**	5	18
Particles >38µm		ASTM D7647	>10	**2**	1	1
Particles >71µm		ASTM D7647	>3	**1**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**19/18/14**	20/17/12	21/18/14

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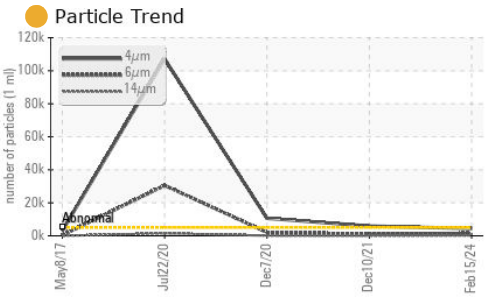
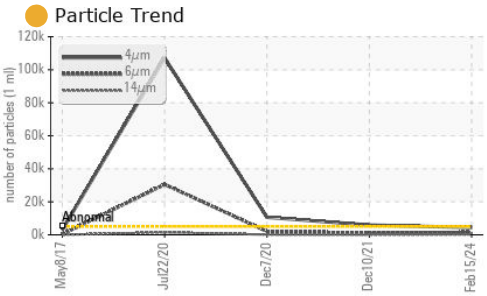
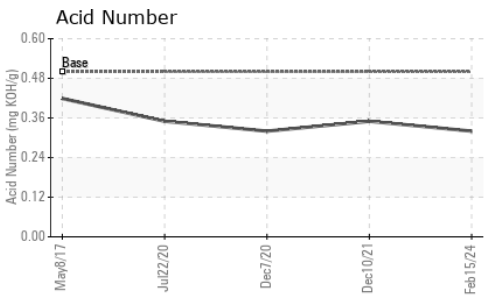
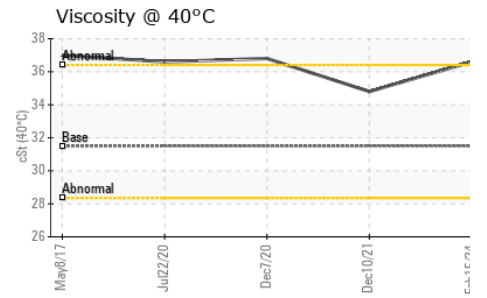






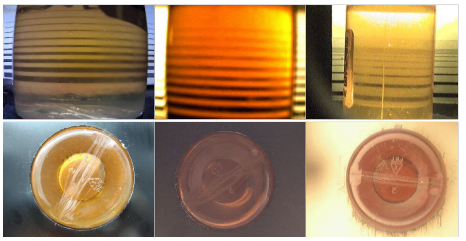


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.50	**0.32**	0.35	0.32

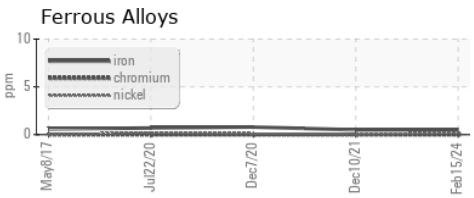
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

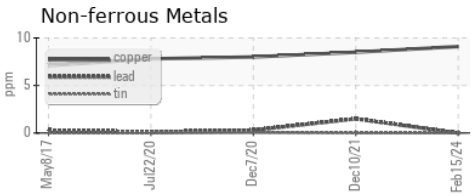
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	31.5	**36.6**	34.8	36.8

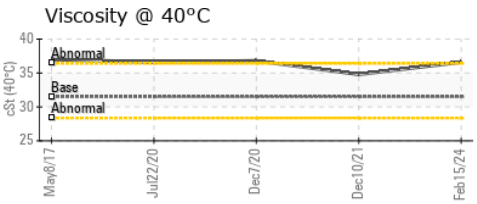
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

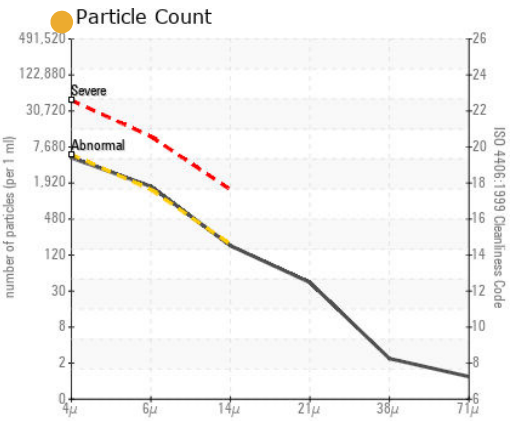


GRAPHS









ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0597208
Lab Number : 02622678
Unique Number : 5747797
Test Package : IND 2

Received : 18 Mar 2024
Tested : 19 Mar 2024
Diagnosed : 19 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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