

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

L1 MAIN CLUTCH

Component Hydraulic System Fluid PETRO CANADA ATF D3M (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Feb2024						
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2		
Sample Number		Client Info		WC0905524				
Sample Date		Client Info		15 Feb 2024				
Machine Age	hrs	Client Info		1500				
Oil Age	hrs	Client Info		0				
Oil Changed		Client Info		Not Changd				
Sample Status				ABNORMAL				
CONTAMINATION	l	method	limit/base	current	history1	history2		
Water		WC Method	>0.05	NEG				
WEAR METALS		method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185(m)	>20	1				
Chromium	ppm	ASTM D5185(m)	>20	0				
Nickel	ppm	ASTM D5185(m)	>20	<1				
Titanium	ppm	ASTM D5185(m)		0				
Silver	ppm	ASTM D5185(m)		0				
Aluminum	ppm	ASTM D5185(m)	>20	<1				
Lead		ASTM D5185(m)	>20	<1				
	ppm	ASTM D5185(m)		5				
Copper	ppm		>20					
Tin	ppm	ASTM D5185(m)	>20	0				
Antimony	ppm	ASTM D5185(m)		0				
Vanadium	ppm	ASTM D5185(m)		0				
Beryllium	ppm	ASTM D5185(m)		0				
Cadmium	ppm	ASTM D5185(m)		0				
ADDITIVES		method	limit/base	current	history1	history2		
Boron		ACTLADE (CE ()		111				
20.0	ppm	ASTM D5185(m)	98	111				
	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0				
Barium		. ,						
Barium Molybdenum	ppm	ASTM D5185(m)		0				
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0				
Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00	0 0 0				
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00	0 0 0 2	 			
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70	0 0 0 2 72		 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70	0 0 2 72 253 9	 	 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710	0 0 2 72 253	 	 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710	0 0 2 72 253 9 853 <1				
Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base	0 0 2 72 253 9 853 <1 current	 	 		
Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710	0 0 2 72 253 9 853 <1 current	 history1	 history2		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base	0 0 2 72 253 9 853 <1 current	 history1	 history2		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base >15 >20	0 0 2 72 253 9 853 <1 current <1 0 <1	 history1 	 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base >15 >20 limit/base	0 0 2 72 253 9 853 <1 <i>current</i> <1 0 <1 <i>current</i>	 history1	 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base >15 >20 limit/base >5000	0 0 2 72 253 9 853 <1 <i>current</i> 0 <1 0 <1 0 <i>current</i>	 history1 history1	 history2 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	<0.00 <1 70 220 710 limit/base >15 >20 limit/base >5000 >1300	0 0 2 72 253 9 853 <1 current <1 0 <1 0 <1 0 <1 1 11190 1141	 history1 	 history2		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	<0.00 <1 70 220 710 Iimit/base >15 >20 Iimit/base >5000 >1300 >160	0 0 2 72 253 9 853 <1 current <1 0 <1 0 <1 0 ×1 0 ×1 11190 1141 47	 history1 history1 history1	 history2 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	<0.00 <1 70 220 710 //////////////////////////////////	0 0 2 72 253 9 853 <1 current <1 0 <1 0 <1 1 11190 1141 47 11	 history1 history1 history1	 history2 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	<0.00 <1 70 220 710 515 >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 2 72 253 9 853 <1 current <1 0 <1 current 1 11190 1141 47 11 1	 history1 history1 	I history2 history2 		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	<0.00 <1 70 220 710 515 >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 2 72 253 9 853 <1 current <1 0 <1 0 <1 1 11190 1141 47 11	 history1 history1 history1	 history2 history2 		



OIL ANALYSIS REPORT

12k т	Particle Trend	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
(10k -	4μm 6μm	Acid Number (AN)	mg KOH/g	ASTM D974*	0.81	0.77		
number of particles (1 ml) 8 k + 9 k + 7 k + 5 k +	14μm	VISUAL		method	limit/base	current	history1	history2
fact for the form	Abnormal	White Metal	scalar	Visual*	NONE	NONE		
agunu 2k -		Yellow Metal	scalar	Visual*	NONE	NONE		
- 2K		Precipitate	scalar	Visual*	NONE	NONE		
	Feb 15/24	Silt	scalar	Visual*	NONE	NONE		
	Feb.	Debris	scalar	Visual*	NONE	NONE		
	Particle Trend	Sand/Dirt	scalar	Visual* Visual*	NONE NORML	NONE NORML		
12k	4μm	Appearance Odor	scalar scalar	Visual*	NORML	NORML		
E 10k -		Emulsified Water	scalar	Visual*	>0.05	NEG		
saloine 6k		Free Water	scalar	Visual*		NEG		
number of particles (1 10 10 10 10 10 10 10 10 10 1	Abnormal	FLUID PROPERT	IES	method	limit/base	current	history1	history2
2.0		Visc @ 40°C	cSt	ASTM D7279(m)	34.11	24.7		
0k I	Feb 15/24 -	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
1.00	문 Acid Number Base	Color					no image	no image
0.80 - 00.00 0.00 Wnmper (mg KOH/g) 0.40 - 0.20		Bottom					no image	no image
40 - 35 - (2,-0+) 30 - 53 - 25 - 20 -	Abnomal Base Abnomal	Ferrous Alloys			491,520 122,880 30,720 Ter 132,880 30,720 Ter 133 1,920 40 1,920 40 1,920 40 1,920 40 1,920 40 1,920 40 1,920 40 1,920 40 40 40 40 40 40 40 40 40 40 40 40 40	Abaomal	14μ 21μ	226 24 222 20 100 4406:1999 Cleanfiness Code 16 14999 Cleanfiness Code 10 8 38µ 71µ
	Image: Solution of the second seco							& SHAW LTD AM ST. WEST KERTON, ON CA N0G 2V0 ct: Derek Kuntz rsenhinge.com (519)881-1320 F: 519883593