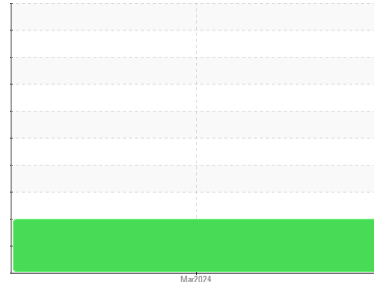




# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**LOISELLE [02622901]**  
 Machine Id  
**HITACHI ZX75US-7 24HI275506 (S/N HCMDW60J00020042)**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 46 (103 LTR)**

## DIAGNOSIS

### Recommendation

Nous vous recommandons de remplacer le filtre et d'utiliser un système de filtrage hors-ligne afin d'améliorer la propreté du fluide. Nous vous recommandons d'échantillonner de nouveau dès que possible afin de contrôler la situation.

### Wear

Les taux d'usure de tous les composants sont normaux.

### Contamination

Il y a une quantité modérée de matières particulaires (2 à 100 µm de taille) présente dans l'huile. Il y a une faible concentration (<5.0%) d'huile minérale présente dans le fluide. La teneur en eau est négligeable. La propreté du système est supérieure à la limite acceptable pour votre objectif de propreté ISO 4406.

### Fluid Condition

Le AN est acceptable pour ce fluide. l'huile peut encore servir si la contamination peut être réduite à un niveau acceptable.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC</b>	---	---
Sample Date	Client Info	<b>15 Mar 2024</b>	---	---
Machine Age	hrs Client Info	<b>5</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ABNORMAL</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185(m)	>20	<b>0</b>	---	---
Chromium ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Nickel ppm ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Titanium ppm ASTM D5185(m)		<b>0</b>	---	---
Silver ppm ASTM D5185(m)		<b>0</b>	---	---
Aluminum ppm ASTM D5185(m)	>10	<b>&lt;1</b>	---	---
Lead ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Copper ppm ASTM D5185(m)	>75	<b>&lt;1</b>	---	---
Tin ppm ASTM D5185(m)	>10	<b>0</b>	---	---
Antimony ppm ASTM D5185(m)		<b>0</b>	---	---
Vanadium ppm ASTM D5185(m)		<b>0</b>	---	---
Beryllium ppm ASTM D5185(m)		<b>0</b>	---	---
Cadmium ppm ASTM D5185(m)		<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185(m)	0	<b>&lt;1</b>	---	---
Barium ppm ASTM D5185(m)	0	<b>0</b>	---	---
Molybdenum ppm ASTM D5185(m)	0	<b>0</b>	---	---
Manganese ppm ASTM D5185(m)	0	<b>0</b>	---	---
Magnesium ppm ASTM D5185(m)	0	<b>1</b>	---	---
Calcium ppm ASTM D5185(m)	0	<b>4</b>	---	---
Phosphorus ppm ASTM D5185(m)	1700	<b>1529</b>	---	---
Zinc ppm ASTM D5185(m)	0	<b>3</b>	---	---
Sulfur ppm ASTM D5185(m)	1350	<b>1522</b>	---	---
Lithium ppm ASTM D5185(m)		<b>&lt;1</b>	---	---

## CONTAMINANTS

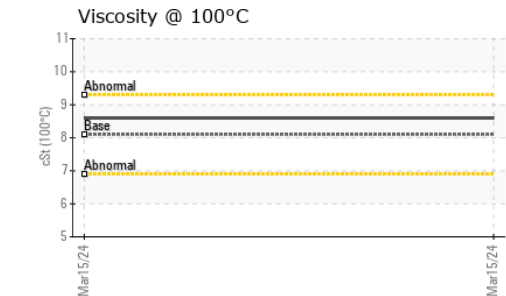
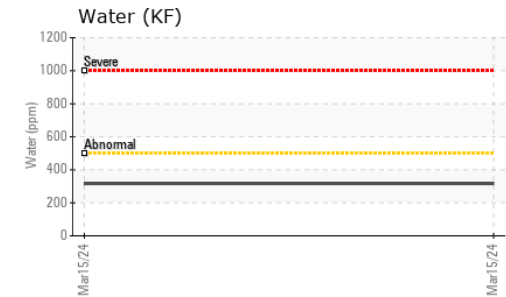
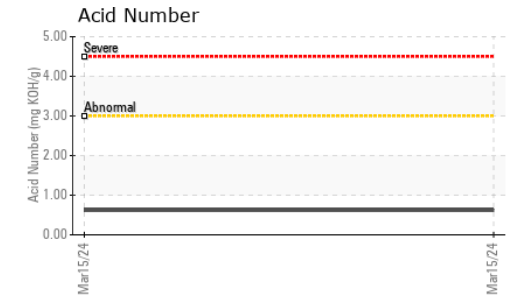
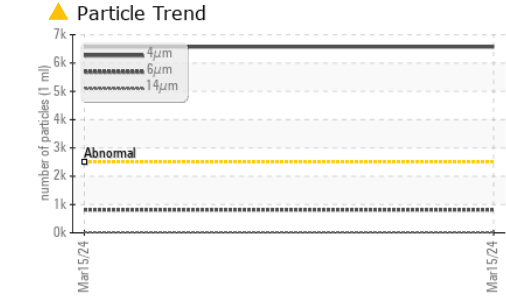
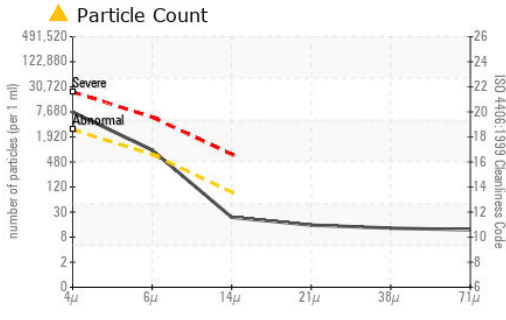
method	limit/base	current	history1	history2
Silicon ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Sodium ppm ASTM D5185(m)		<b>0</b>	---	---
Potassium ppm ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Water % ASTM D6304*	>0.05	<b>0.031</b>	---	---
ppm Water ppm ASTM D6304*	>500	<b>317</b>	---	---

## INFRA-RED

method	limit/base	current	history1	history2
Soot % ASTM D7844*		<b>0</b>	---	---
Nitration Abs/cm ASTM D7624*		<b>4.0</b>	---	---
Sulfation Abs/.1mm ASTM D7415*		<b>150.3</b>	---	---
Mineral Oil Content % ASTM D7418*	<5.0%	<b>&lt;5.0</b>	---	---



# OIL ANALYSIS REPORT



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC **Received** : 18 Mar 2024  
**Lab Number** : **02622900** **Tested** : 20 Mar 2024  
**Unique Number** : 5748019 **Diagnosed** : 20 Mar 2024 - Kevin Marson  
**Test Package** : MOB 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

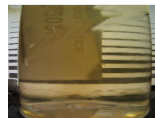
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 6571	---	---
Particles >6µm	ASTM D7647	>640	● 813	---	---
Particles >14µm	ASTM D7647	>80	20	---	---
Particles >21µm	ASTM D7647	>20	13	---	---
Particles >38µm	ASTM D7647	>4	▲ 11	---	---
Particles >71µm	ASTM D7647	>3	▲ 10	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 20/17/11	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm ASTM D7414*		153.6	---	---
Acid Number (AN)	mg KOH/g ASTM D974*		0.62	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	---	---
Yellow Metal	scalar Visual*	NONE	NONE	---	---
Precipitate	scalar Visual*	NONE	NONE	---	---
Silt	scalar Visual*	NONE	NONE	---	---
Debris	scalar Visual*	NONE	NONE	---	---
Sand/Dirt	scalar Visual*	NONE	NONE	---	---
Appearance	scalar Visual*	NORML	NORML	---	---
Odor	scalar Visual*	NORML	NORML	---	---
Emulsified Water	scalar Visual*	>0.05	NEG	---	---
Free Water	scalar Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	47.0	46.1	---	---
Visc @ 100°C	cSt ASTM D7279(m)	8.1	8.6	---	---
Viscosity Index (VI)	Scale ASTM D2270*	146	167	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image





# MINERAL OIL CONTENT REPORT

PASS

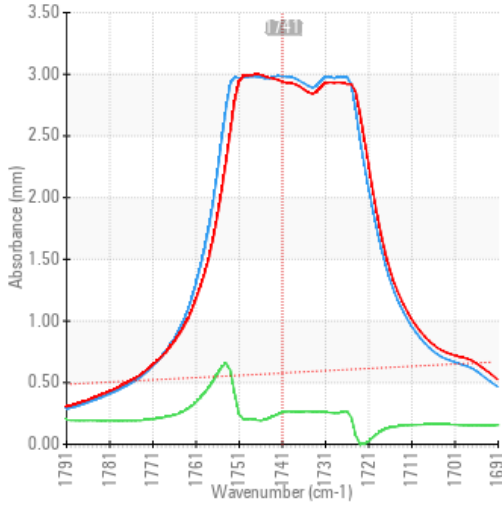


Area  
**LOISELLE [02622901]**  
 Machine Id  
**HITACHI ZX75US-7 24HI275506 (S/N HCMDW60J00020042)**  
 Component  
**Hydraulic System**  
 Fluid  
**PANOLIN HLP SYNTH 46 (103 LTR)**

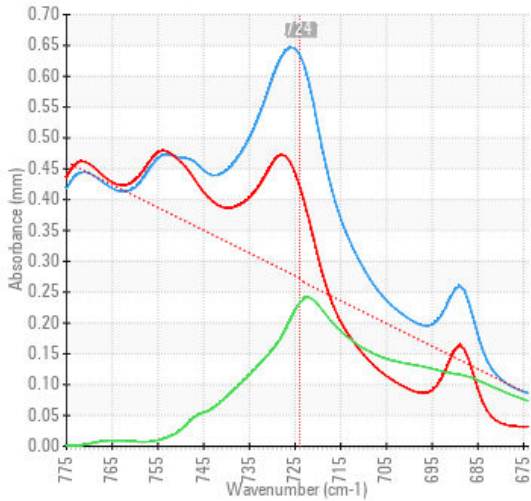
## SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)	0	<b>3</b>	---	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	<b>&lt;5.0</b>	---	---

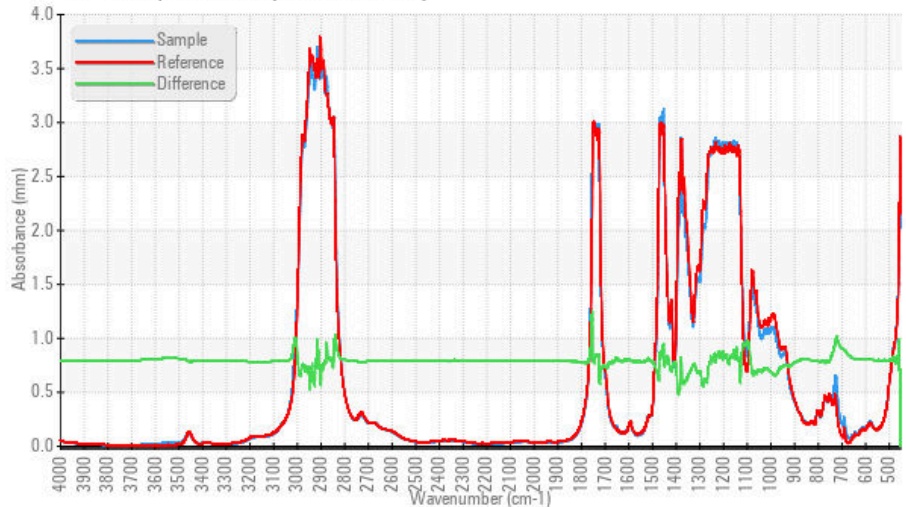
### FT-IR - Esters I



### FT-IR - Esters II



### FT-IR Spectrum (Absorbance)



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC  
**Lab Number** : 02622900  
**Unique Number** : 5748019  
**Test Package** : MOB 2 ( Additional Tests: TAN Man )  
**Received** : 18 Mar 2024  
**Tested** : 20 Mar 2024  
**Diagnosed** : 20 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

### Envirolin Canada

520 rue Adanac  
 Quebec, QC  
 CA G1C 7B7  
 Contact: Patrick Levesque  
 patrick.levesque@envirolin.com  
 T: (418)623-1216  
 F: (418)660-8889

*This page left intentionally blank*