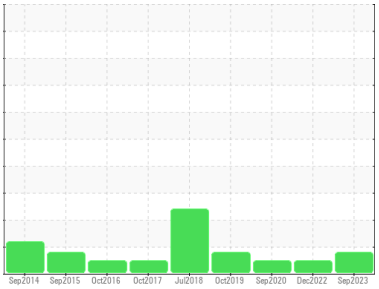
OIL ANALYSIS REPORT

Area
[GTT224-320]
Machine Id
CARRIER 4804Q70235
Component
Chiller
Fluid
REFRIG COMP OIL ISO 68 (--- GAL)

Sample Rating Trend



WEAR

DIAGNOSIS

Recommendation
We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
Tin ppm levels are abnormal. The tin reading shows moderate wear occurring on the compressor bearings or motor bearings.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**GTT0002174**	GTT15550	GTT15551
Sample Date		Client Info		**05 Sep 2023**	21 Dec 2022	29 Sep 2020
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>8	**5**	2	<1
Chromium	ppm	ASTM D5185(m)	>2	**0**	<1	<1
Nickel	ppm	ASTM D5185(m)		**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)	>2	**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>3	**0**	<1	<1
Lead	ppm	ASTM D5185(m)	>2	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>8	**0**	<1	<1
Tin	ppm	ASTM D5185(m)	>4	▲ **8**	<1	1
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**0**	---	---
Barium	ppm	ASTM D5185(m)	5	**0**	---	---
Molybdenum	ppm	ASTM D5185(m)	5	**0**	---	---
Manganese	ppm	ASTM D5185(m)		**<1**	---	---
Magnesium	ppm	ASTM D5185(m)	5	**<1**	---	---
Calcium	ppm	ASTM D5185(m)	12	**<1**	---	---
Phosphorus	ppm	ASTM D5185(m)	12	**1598**	---	---
Zinc	ppm	ASTM D5185(m)	12	**15**	8	5
Sulfur	ppm	ASTM D5185(m)	1000	**0**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**10**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	---	---
ppm Water	ppm	ASTM D6304*	>100	**<10**	22	101

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	**0.08**	0.065	0.071

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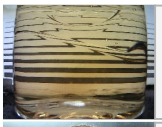
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	**66.0**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

Sample No. : GTT0002174
Lab Number : 02622914
Unique Number : 5748033
Test Package : IND 2 (Additional Tests: KV40)

Received : 18 Mar 2024
Tested : 20 Mar 2024
Diagnosed : 20 Mar 2024 - Bill Quesnel

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

Carrier Commerical Service
C/O Conduent Div of Carrier Canada, 1-2740 Matheson Blvd
Mississauga, ON
CA L4W 4X3
Contact: Brian Raymundo
Brian.Raymundo@carrier.com
T:
F: