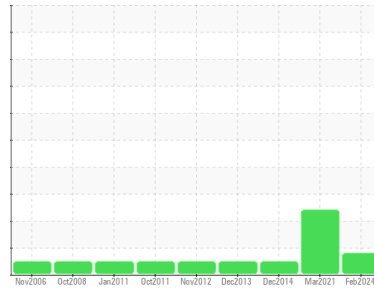


# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area  
**[GTT224-311]**  
 Machine Id  
**MCQUAY STNU051000134**  
 Component  
**Chiller**  
 Fluid  
**ICI EMKARATE RL 46H (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

Copper ppm levels are noted. The elevated copper reading suggests the effects of oil migration through the evaporator (oil loss from the compressor) possibly occurring during intervals of operation at low cooling load conditions.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>GTT0002156</b>	GTT72414	GTT72415
Sample Date	Client Info		<b>27 Feb 2024</b>	01 Mar 2021	18 Dec 2014
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >100	<b>1</b>	▲ 10	4
Chromium	ppm	ASTM D5185(m) >2	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m) >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m) >50	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m) >2	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m) >100	<b>14</b>	10	6
Tin	ppm	ASTM D5185(m) >4	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Calcium	ppm	ASTM D5185(m) 0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185(m) 1900	<b>2294</b>	---	---
Zinc	ppm	ASTM D5185(m) 0	<b>24</b>	14	7
Sulfur	ppm	ASTM D5185(m) 25	<b>38</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<b>3</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>3</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>3</b>	---	---
ppm Water	ppm	ASTM D6304* >400	<b>&lt;10</b>	● 169	189

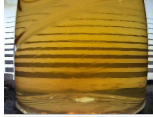

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.03	<b>0.08</b>	0.048	0.032

# OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.8	<b>43.4</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Sample No.** : GTT0002156  
**Lab Number** : 02622925  
**Unique Number** : 5748044  
**Test Package** : IND 2 ( Additional Tests: KV40 )

**Received** : 18 Mar 2024  
**Tested** : 20 Mar 2024  
**Diagnosed** : 20 Mar 2024 - Bill Quesnel

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

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