

OIL ANALYSIS REPORT

Sample Number

Sample Date

Machine Age

Oil Changed

Sample Status

CONTAMINATION

WEAR METALS

Oil Age

Water

Glycol

Iron

Chromium

Sulfation

Abs/.1mm ASTM D7415*

>30

27.1

[66821] **VOLVO VNL740 9706** Component

Diesel Engine {not provided} (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is SAE 30 Diesel Engine Oil. Please confirm the oil type and grade, and specify the brand of the oil on your next sample.

🔺 Wear

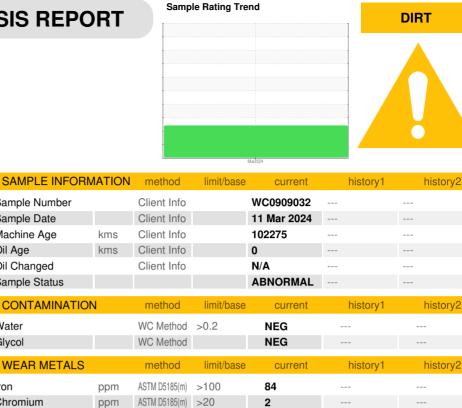
Aluminum ppm levels are abnormal. Piston wear is indicated

Contamination

Fuel content negligible. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



onionium	ppiii		~20	-		
Nickel	ppm	ASTM D5185(m)	>2	4		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>2	1		
Aluminum	ppm	ASTM D5185(m)	>25	<mark> 31</mark>		
Lead	ppm	ASTM D5185(m)	>40	1		
Copper	ppm	ASTM D5185(m)	>330	33		
Tin	ppm	ASTM D5185(m)	>15	5		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		17		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		128		
Manganese	ppm	ASTM D5185(m)		5		
Magnesium	ppm	ASTM D5185(m)		726		
Calcium	ppm	ASTM D5185(m)		1482		
Phosphorus	ppm	ASTM D5185(m)		724		
Zinc	ppm	ASTM D5185(m)		851		
Sulfur	ppm	ASTM D5185(m)		1958		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	 77		
Sodium	ppm	ASTM D5185(m)		6		
Potassium	ppm	ASTM D5185(m)	>20	73		
Fuel	%	ASTM D7593*	>6.0	0.8		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.4		
Nitration	Abs/cm	ASTM D7624*	>20	13.9		



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