

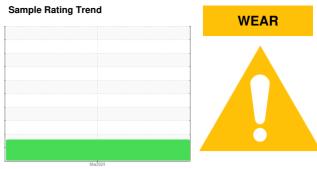
OIL ANALYSIS REPORT

Panolam - D01600 A2403104

Component

Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)



DIAGNOSIS

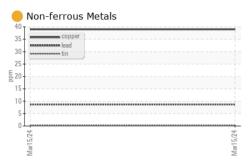
Wear

Copper ppm levels are noted.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 03 0150		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/15/2024		
Sample Number		Client Info		E30001697		
Sample Date		Client Info		15 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	9		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>20	9		
Copper	ppm	ASTM D5185(m)	>20	9 39		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	15		
Calcium	ppm	ASTM D5185(m)	200	63		
Phosphorus	ppm	ASTM D5185(m)	300	459		
Zinc	ppm	ASTM D5185(m)	370	467		
Sulfur	ppm	ASTM D5185(m)	2500	1382		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	1	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	5		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	1		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	▲ LAYRD		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES						
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
SAMPLE IMAGES Color	8	method	limit/base	current	history1	history2 no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number : 02623184

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30001697

GRAPHS

Received **Tested** Unique Number : 5748303

: 19 Mar 2024 : 19 Mar 2024 Diagnosed

: 20 Mar 2024 - Tatiana Sorkina

CA K9A 5H5 Contact: Jake Debruyn jdebruyn@e360s.ca

Environmental 360 Solutions Ltd.

T: F: (905)373-4950

640 Victoria Street

Cobourg, ON

Test Package: TEST (Additional Tests: ICP) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.