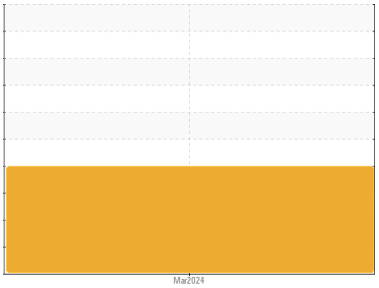
PROBLEM SUMMARY

Sample Rating Trend

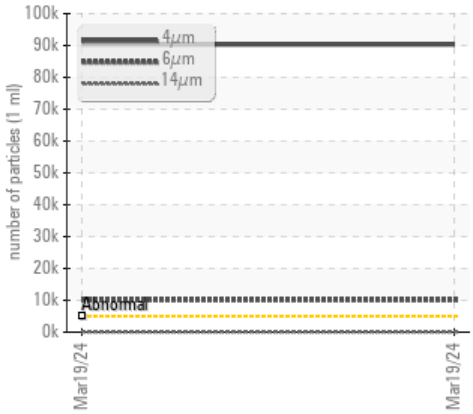


ISO

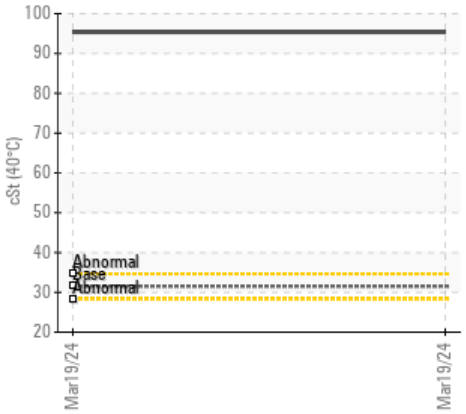
Machine Id
PRESS LUBE
Component
Circulating Hydraulic System
Fluid
MONARCH PREMIUM HYDRAULIC OIL AW R&O 32 (--- GAL)

COMPONENT CONDITION SUMMARY

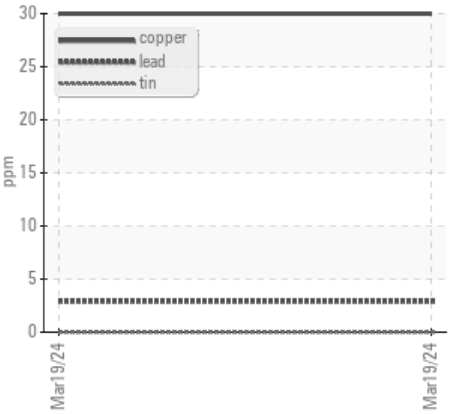
▲ Particle Trend



▲ Viscosity @ 40°C



Non-ferrous Metals



RECOMMENDATION

The component was not specified so we have determined that this is a hydraulic system based on the fluid type in use. Please specify the correct component type on your next sample. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Particles >4µm		ASTM D7647	>5000	▲ **90317**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **10116**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/21/14**	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	31.5	▲ **95.4**	---	---

Customer Id: JEFELO
Sample No.: WC0771308
Lab Number: 02623381
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

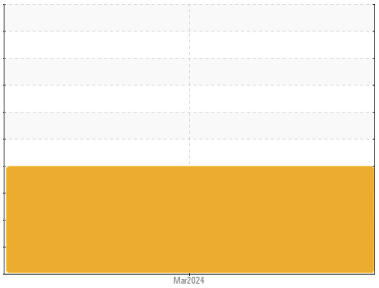
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Alert	---	---	?	The component was not specified so we have determined that this is a hydraulic system based on the fluid type in use. Please specify the correct component type on your next sample.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
PRESS LUBE
Component
Circulating Hydraulic System
Fluid
MONARCH PREMIUM HYDRAULIC OIL AW R&O 32 (--- GAL)

DIAGNOSIS

Recommendation

The component was not specified so we have determined that this is a hydraulic system based on the fluid type in use. Please specify the correct component type on your next sample. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Copper ppm levels are abnormal. Oil cooler core leaching or motor piston wear is indicated.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0771308**	---	---
Sample Date		Client Info		**19 Mar 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**6**	---	---
Chromium	ppm	ASTM D5185(m)	>20	**0**	---	---
Nickel	ppm	ASTM D5185(m)	>20	**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>20	**0**	---	---
Lead	ppm	ASTM D5185(m)	>20	**3**	---	---
Copper	ppm	ASTM D5185(m)	>20	**30**	---	---
Tin	ppm	ASTM D5185(m)	>20	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

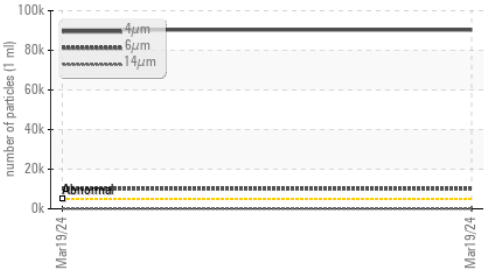
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	---	---
Barium	ppm	ASTM D5185(m)		**0**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**0**	---	---
Magnesium	ppm	ASTM D5185(m)		**<1**	---	---
Calcium	ppm	ASTM D5185(m)		**50**	---	---
Phosphorus	ppm	ASTM D5185(m)		**324**	---	---
Zinc	ppm	ASTM D5185(m)		**409**	---	---
Sulfur	ppm	ASTM D5185(m)		**712**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	---	---
Sodium	ppm	ASTM D5185(m)		**<1**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**3**	---	---

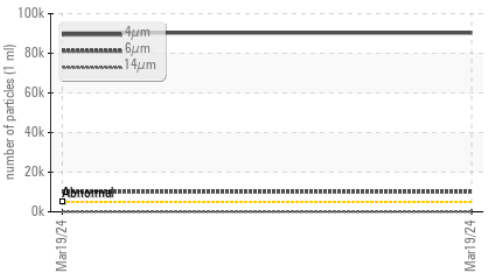
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**90317**	---	---
Particles >6µm		ASTM D7647	>1300	**10116**	---	---
Particles >14µm		ASTM D7647	>160	**96**	---	---
Particles >21µm		ASTM D7647	>40	**10**	---	---
Particles >38µm		ASTM D7647	>10	**0**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**24/21/14**	---	---

OIL ANALYSIS REPORT

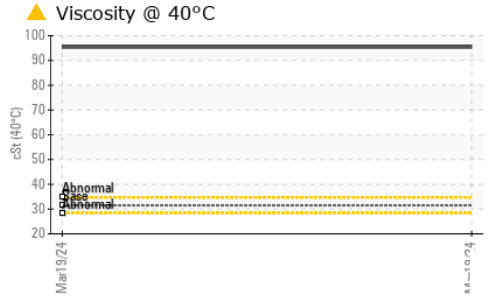
Particle Trend



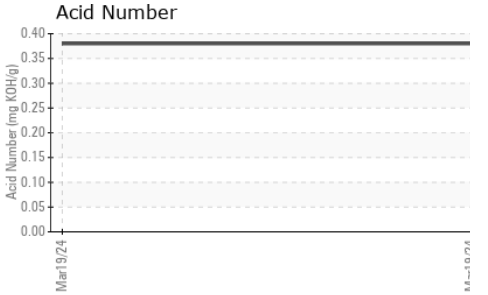
Particle Trend



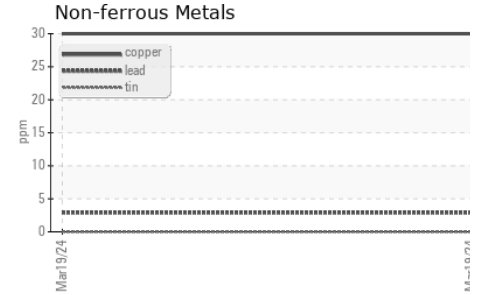
Viscosity @ 40°C



Acid Number



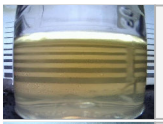
Non-ferrous Metals



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.38**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

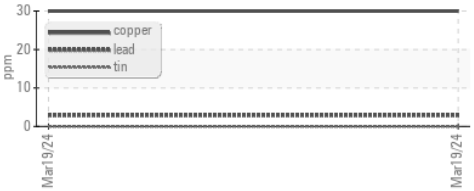
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	31.5	▲ **95.4**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

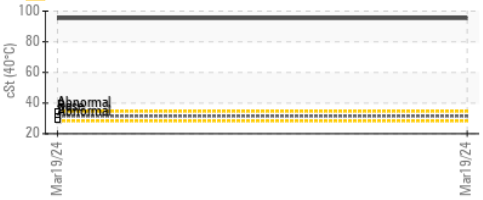
GRAPHS

Ferrous Alloys

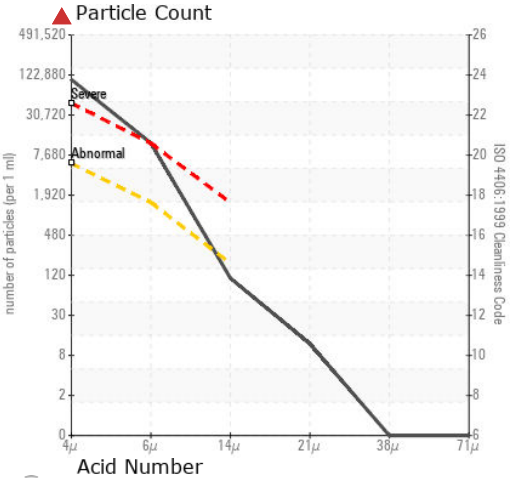
Non-ferrous Metals



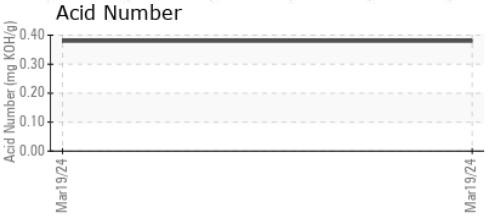
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0771308
Lab Number : 02623381
Unique Number : 5748500
Test Package : IND 2

Received : 20 Mar 2024
Tested : 21 Mar 2024
Diagnosed : 21 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

JEFFERSON ELORA CORP
60 FIRST LINE
ELORA, ON
CA N0B 1S0
Contact: Stamping Tech. Department
stamp@jec.on.ca
T: (519)846-2728
F: (519)846-8462