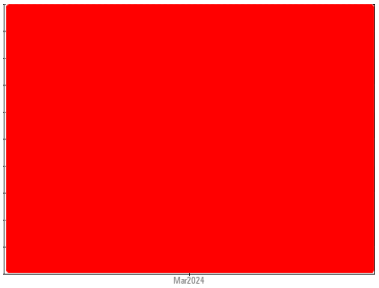
PROBLEM SUMMARY

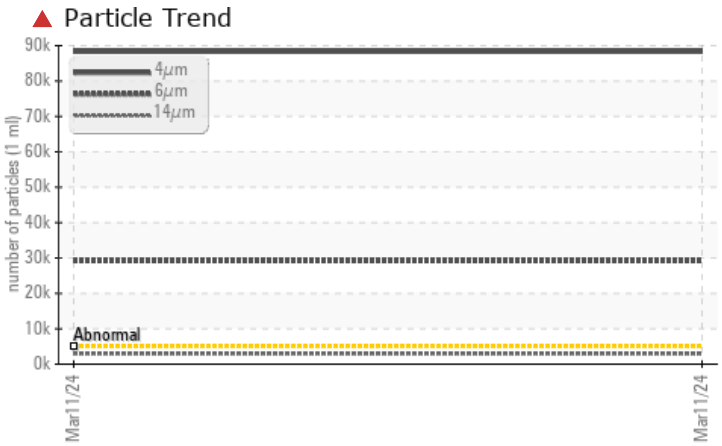
Sample Rating Trend

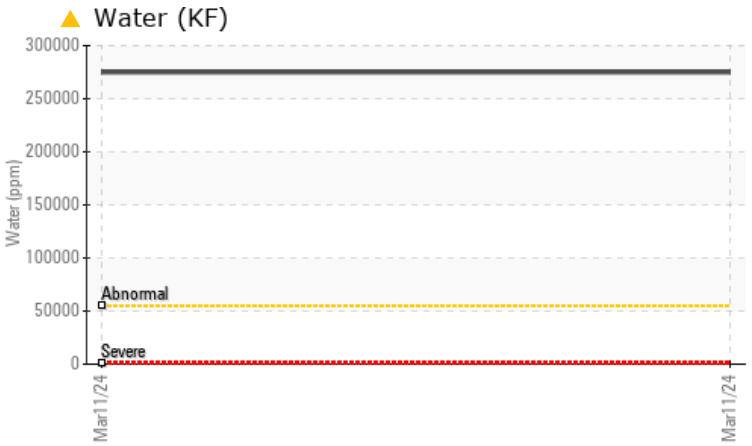


ISO

Area
[8068171]
Machine Id
938
Component
Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you add water to increase the water concentration level to 40%. Ensure that only distilled water or boiler feed water condensate are used for make-up. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Water	%	ASTM D6304*	>55	▲ **27.5**	---	---
ppm Water	ppm	ASTM D6304*	>55000	▲ **275000**	---	---
Particles >4µm		ASTM D7647	>5000	▲ **88297**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **29149**	---	---
Particles >14µm		ASTM D7647	>160	▲ **2930**	---	---
Particles >21µm		ASTM D7647	>40	▲ **754**	---	---
Particles >38µm		ASTM D7647	>10	▲ **34**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/22/19**	---	---
Appearance	scalar	Visual*	NORML	▲ **FRGLY**	---	---

Customer Id: ESCPOR
Sample No.: WC0885273
Lab Number: 02623548
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

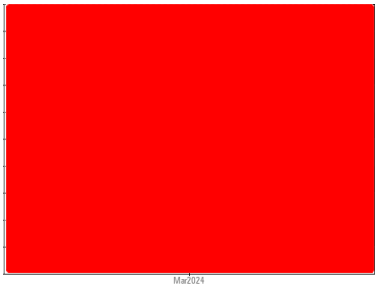
Action	Status	Date	Done By	Description
Service/change Fluid	---	---	?	We advise that you add water to increase the water concentration level to 40%. Ensure that only distilled water or boiler feed water condensate are used for make-up.
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Area
[8068171]
Machine Id
938
Component
Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 68 (--- GAL)

Sample Rating Trend



ISO

DIAGNOSIS

▲ Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you add water to increase the water concentration level to 40%. Ensure that only distilled water or boiler feed water condensate are used for make-up. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The water concentration level is lower than acceptable for this fluid. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0885273**	---	---
Sample Date		Client Info		**11 Mar 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**0**	---	---
Chromium	ppm	ASTM D5185(m)	>20	**0**	---	---
Nickel	ppm	ASTM D5185(m)	>20	**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**<1**	---	---
Aluminum	ppm	ASTM D5185(m)	>20	**0**	---	---
Lead	ppm	ASTM D5185(m)	>20	**0**	---	---
Copper	ppm	ASTM D5185(m)	>20	**0**	---	---
Tin	ppm	ASTM D5185(m)	>20	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

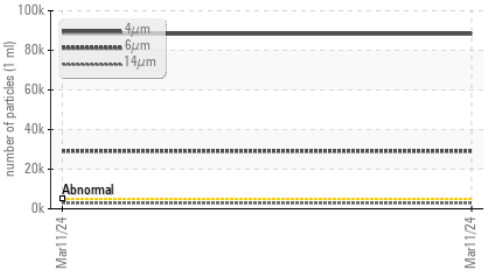
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**57**	---	---
Barium	ppm	ASTM D5185(m)	5	**<1**	---	---
Molybdenum	ppm	ASTM D5185(m)	5	**0**	---	---
Manganese	ppm	ASTM D5185(m)		**0**	---	---
Magnesium	ppm	ASTM D5185(m)	5	**<1**	---	---
Calcium	ppm	ASTM D5185(m)	50	**1**	---	---
Phosphorus	ppm	ASTM D5185(m)	175	**8**	---	---
Zinc	ppm	ASTM D5185(m)	62	**11**	---	---
Sulfur	ppm	ASTM D5185(m)	500	**52**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	---	---
Sodium	ppm	ASTM D5185(m)		**11**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**357**	---	---
Water	%	ASTM D6304*	>55	▲ **27.5**	---	---
ppm Water	ppm	ASTM D6304*	>55000	▲ **275000**	---	---

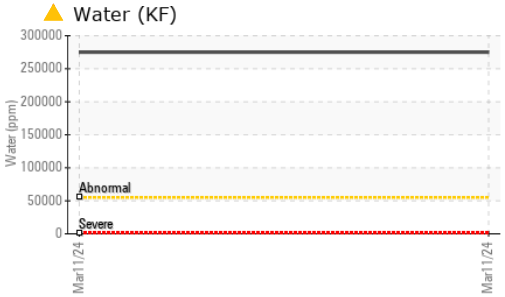
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **88297**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **29149**	---	---
Particles >14µm		ASTM D7647	>160	▲ **2930**	---	---
Particles >21µm		ASTM D7647	>40	▲ **754**	---	---
Particles >38µm		ASTM D7647	>10	▲ **34**	---	---
Particles >71µm		ASTM D7647	>3	**2**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/22/19**	---	---

OIL ANALYSIS REPORT

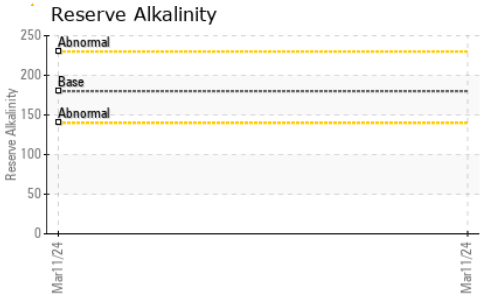
Particle Trend



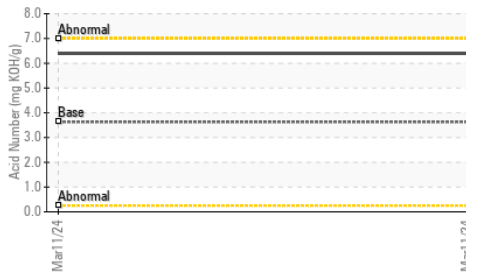
Water (KF)



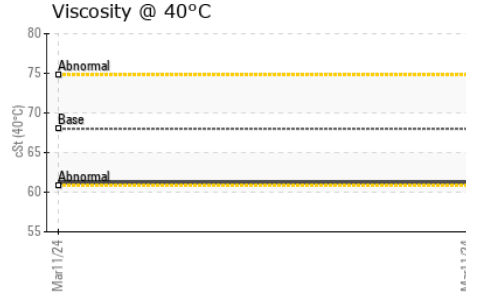
Reserve Alkalinity



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.63	**6.40**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	▲ **FRGLY**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>55	**>10%**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	**61.2**	---	---

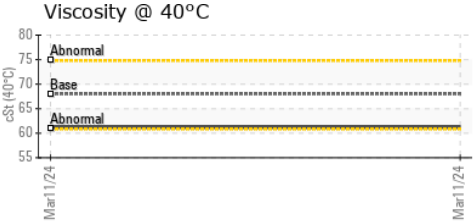
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

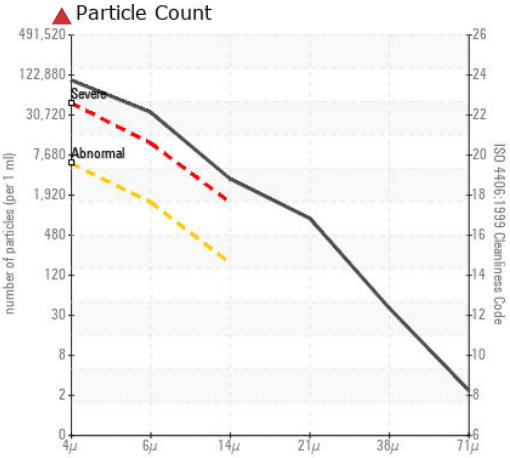
Ferrous Alloys

Non-ferrous Metals

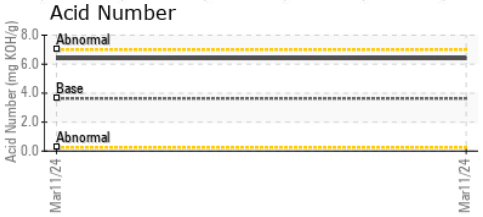
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0885273 **Received** : 20 Mar 2024
Lab Number : 02623548 **Tested** : 21 Mar 2024
Unique Number : 5748667 **Diagnosed** : 21 Mar 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

ESCO LTD.
P.O.BOX 270, 185 HOPE STREET SOUTH
PORT HOPE, ON
CA L1A 3W4
Contact: Paul Dundas
paul.dundas@mail.weir
T: (647)725-8153
F: (905)885-7600