

## **OIL ANALYSIS REPORT**

#### Area Goodyear - G04000 Machine Id A2403116

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- LTR)

#### DIAGNOS

### 🛑 Wear

Copper, iron and lead ppm levels are noted.

Contamination

Silicon ppm levels are notably high.

				Mar2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 03 0370		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/18/2024		
Sample Number		Client Info		E30001701		
Sample Date		Client Info		15 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>4</b> 7		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	4		
Lead	ppm	ASTM D5185(m)	>20	🛑 16		
Copper	ppm	ASTM D5185(m)	>20	<mark> </mark> 109		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	3		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	6		
Calcium	ppm	ASTM D5185(m)	200	43		
Phosphorus	ppm	ASTM D5185(m)	300	654		
Zinc	ppm	ASTM D5185(m)	370	490		
Sulfur	ppm	ASTM D5185(m)	2500	2071		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<mark> </mark> 12		
Sodium	ppm	ASTM D5185(m)		<1		

Sample Rating Trend

Potassium

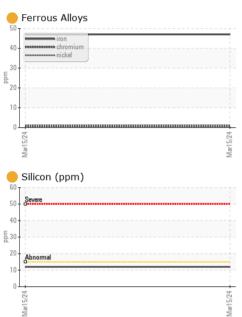
ppm ASTM D5185(m) >20

<1



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White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Odor	Scalai	visuai		NOTIME		
SAMPLE IMAGES		method	limit/base	current	history1	history2
			-		history1 no image	history2 no image

