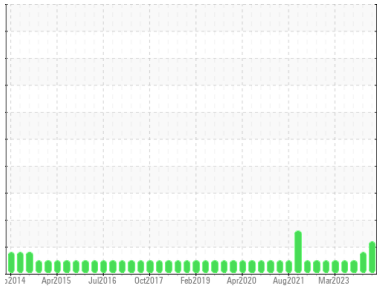
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Press 4
Machine Id
SUTTON PRESS #4 (S/N MP44436)
Component
Pump Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (10000 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0681837**	WC0828651	WC0796107
Sample Date		Client Info		**20 Mar 2024**	16 Jan 2024	20 Sep 2023
Machine Age	hrs	Client Info		**86**	86	86
Oil Age	hrs	Client Info		**86**	86	86
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

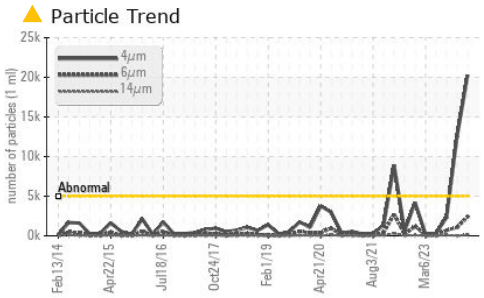
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	1	2
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	<1
Nickel	ppm	ASTM D5185(m)	>20	**0**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	<1	0
Copper	ppm	ASTM D5185(m)	>20	**3**	3	3
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

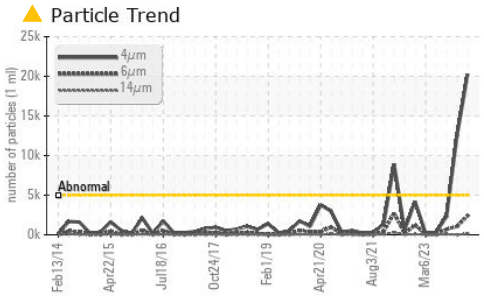
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	2	2
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	<1	<1
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**6**	7	7
Calcium	ppm	ASTM D5185(m)	50	**91**	91	91
Phosphorus	ppm	ASTM D5185(m)	330	**331**	334	363
Zinc	ppm	ASTM D5185(m)	430	**422**	406	424
Sulfur	ppm	ASTM D5185(m)	760	**797**	834	806
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

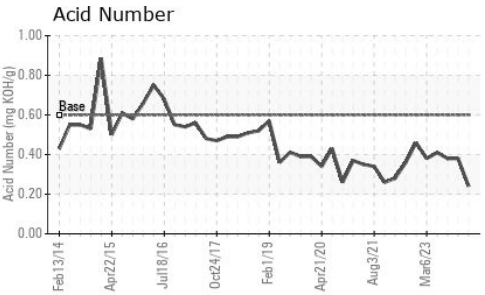
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	<1
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	1	15

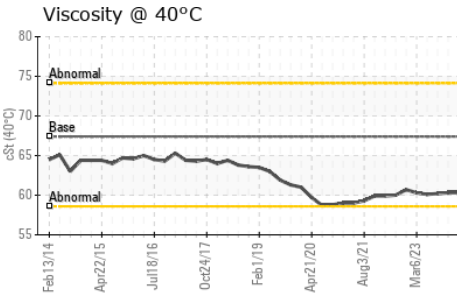
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **20266**	▲ 12565	2334
Particles >6µm		ASTM D7647	>1300	● **2380**	1050	699
Particles >14µm		ASTM D7647	>160	**105**	24	87
Particles >21µm		ASTM D7647	>40	**27**	9	34
Particles >38µm		ASTM D7647	>10	**2**	2	2
Particles >71µm		ASTM D7647	>3	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/18/14**	▲ 21/17/12	18/17/14

OIL ANALYSIS REPORT







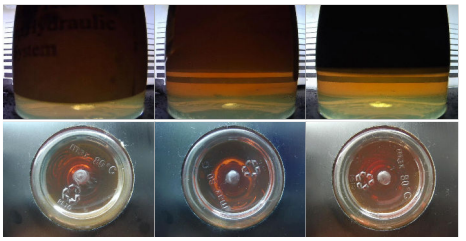


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	**0.24**	0.38	0.38

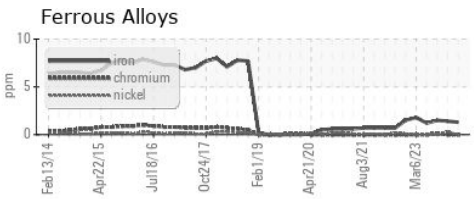
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

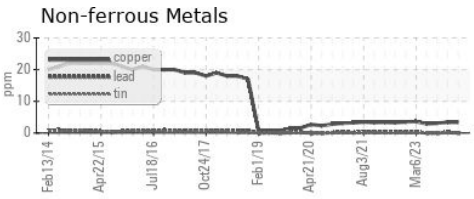
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	**60.3**	60.3	60.2

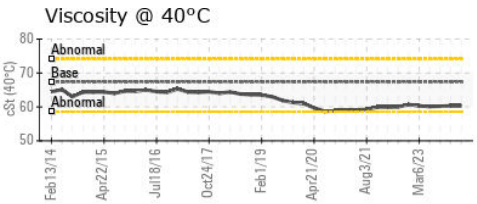
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

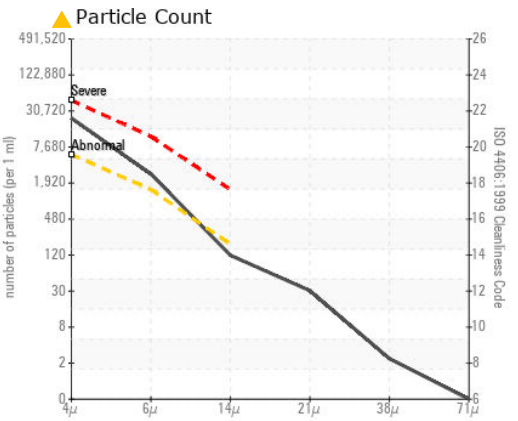


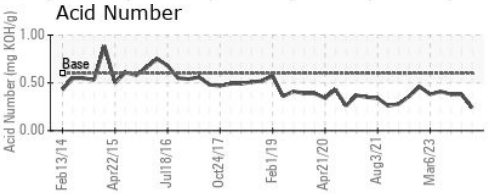
GRAPHS











CALA Testing Accreditation No. 1005078
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0681837
Lab Number : 02623723
Unique Number : 5748842
Test Package : IND 2

Received : 21 Mar 2024
Tested : 22 Mar 2024
Diagnosed : 22 Mar 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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