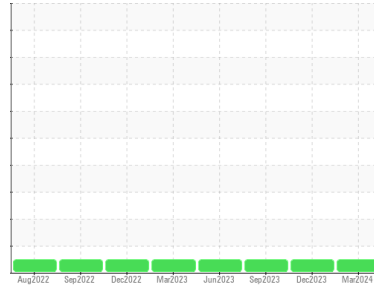




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**HOFFMAN B1 Blower (S/N S2011859-2468)**

Component  
**Drive End Bearing**

Fluid  
**MOBIL SHC 625 (5 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0687671</b>	WC0687673	WC0687668
Sample Date	Client Info			<b>18 Mar 2024</b>	15 Dec 2023	22 Sep 2023
Machine Age	yrs	Client Info		<b>0</b>	0	0
Oil Age	yrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method	>2		<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	2	2
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

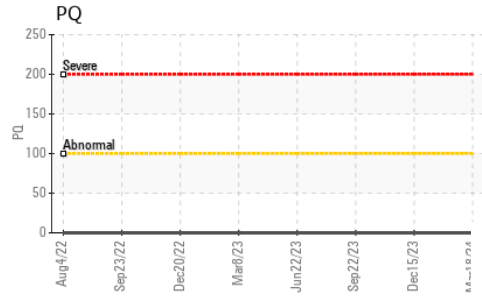
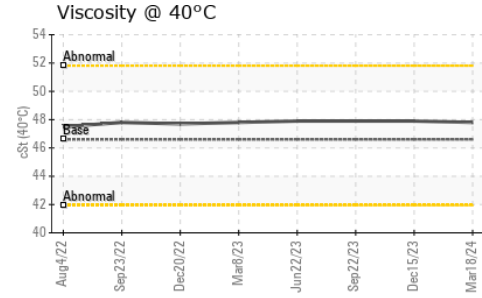
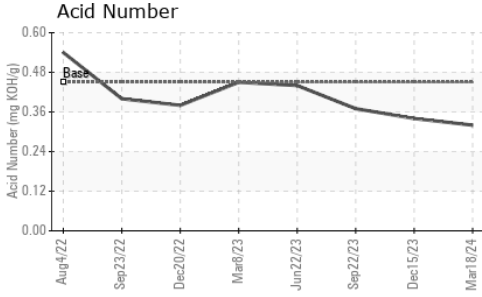
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0.0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0.2	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185(m)	0.8	<b>1</b>	2	4
Phosphorus	ppm	ASTM D5185(m)	475	<b>455</b>	479	484
Zinc	ppm	ASTM D5185(m)	0.3	<b>6</b>	6	7
Sulfur	ppm	ASTM D5185(m)	5.7	<b>13</b>	0	34
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.45	<b>0.32</b>	0.34	0.37



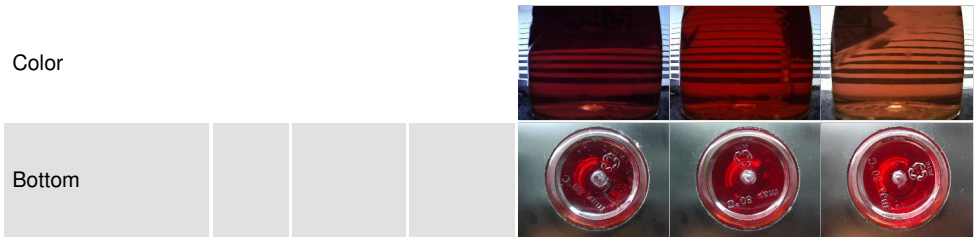
# OIL ANALYSIS REPORT



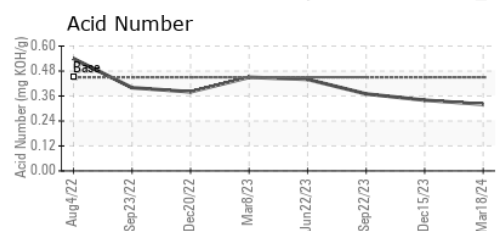
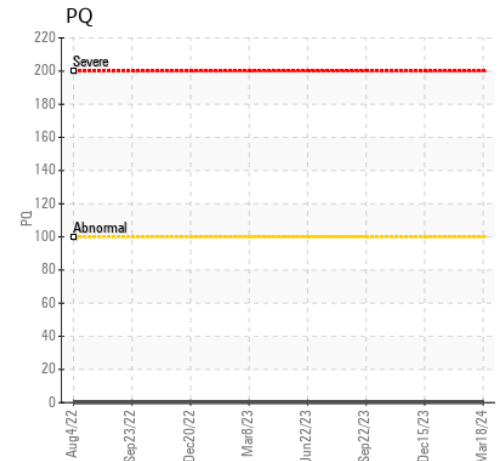
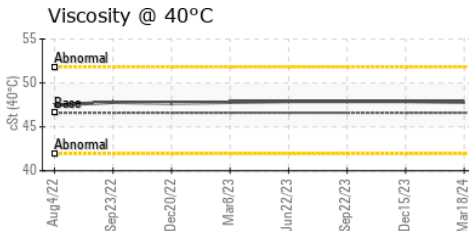
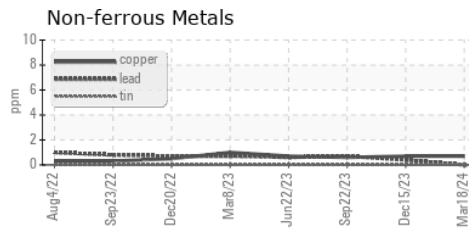
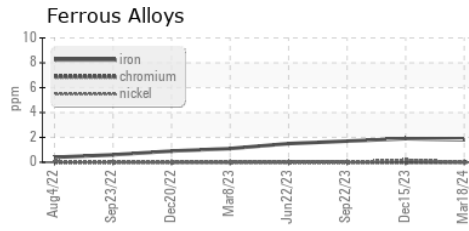
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.6	47.8	47.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0687671  
**Lab Number** : 02623742  
**Unique Number** : 5748861  
**Test Package** : IND 2  
**Received** : 21 Mar 2024  
**Tested** : 22 Mar 2024  
**Diagnosed** : 22 Mar 2024 - Wes Davis

**Hexion Canada Inc.- ST. ROMUALD PLANT**  
 675 Rue Perreault  
 Levis, QC  
 CA G6W 7Z9  
 Contact: Denis Dion  
 denis.dion@hexion.com  
 T: (418)254-1679  
 F: (418)834-3663

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.