

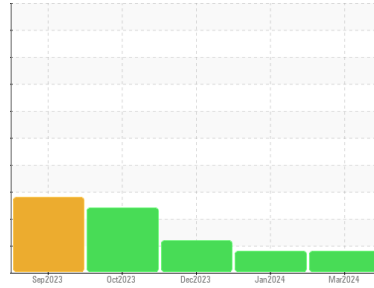


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR R1600 SCP219**  
 Component  
**Diesel Engine**  
 Fluid  
**MOBIL 15W40 (--- GAL)**

Sample Rating Trend



FUEL



## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

### Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0902283</b>   | WC0897576   | WC          |
| Sample Date   | Client Info |             | <b>21 Mar 2024</b> | 14 Jan 2024 | 31 Dec 2023 |
| Machine Age   | hrs         | Client Info | <b>3250</b>        | 2605        | 2498        |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | Changed     | Not Changed |
| Sample Status |             |             | <b>ABNORMAL</b>    | MARGINAL    | ABNORMAL    |

## CONTAMINATION

|        | method    | limit/base | current    | history1 | history2 |
|--------|-----------|------------|------------|----------|----------|
| Water  | WC Method | >0.2       | <b>NEG</b> | NEG      | NEG      |
| Glycol | WC Method |            | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

|           | method | limit/base         | current      | history1 | history2 |
|-----------|--------|--------------------|--------------|----------|----------|
| Iron      | ppm    | ASTM D5185(m) >100 | <b>15</b>    | 8        | 21       |
| Chromium  | ppm    | ASTM D5185(m) >20  | <b>0</b>     | 0        | <1       |
| Nickel    | ppm    | ASTM D5185(m) >2   | <b>0</b>     | 0        | <1       |
| Titanium  | ppm    | ASTM D5185(m) >2   | <b>0</b>     | 0        | 0        |
| Silver    | ppm    | ASTM D5185(m) >2   | <b>0</b>     | 0        | 0        |
| Aluminum  | ppm    | ASTM D5185(m) >25  | <b>&lt;1</b> | 2        | 2        |
| Lead      | ppm    | ASTM D5185(m) >40  | <b>5</b>     | 4        | 8        |
| Copper    | ppm    | ASTM D5185(m) >330 | <b>29</b>    | 23       | 37       |
| Tin       | ppm    | ASTM D5185(m) >15  | <b>4</b>     | 3        | 5        |
| Antimony  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Vanadium  | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Beryllium | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |
| Cadmium   | ppm    | ASTM D5185(m)      | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base    | current      | history1 | history2 |
|------------|--------|---------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185(m) | <b>30</b>    | 40       | 29       |
| Barium     | ppm    | ASTM D5185(m) | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185(m) | <b>39</b>    | 38       | 40       |
| Manganese  | ppm    | ASTM D5185(m) | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm    | ASTM D5185(m) | <b>508</b>   | 485      | 483      |
| Calcium    | ppm    | ASTM D5185(m) | <b>1735</b>  | 1662     | 1709     |
| Phosphorus | ppm    | ASTM D5185(m) | <b>698</b>   | 735      | 720      |
| Zinc       | ppm    | ASTM D5185(m) | <b>864</b>   | 843      | 865      |
| Sulfur     | ppm    | ASTM D5185(m) | <b>1976</b>  | 2170     | 2055     |
| Lithium    | ppm    | ASTM D5185(m) | <b>&lt;1</b> | <1       | <1       |

## CONTAMINANTS

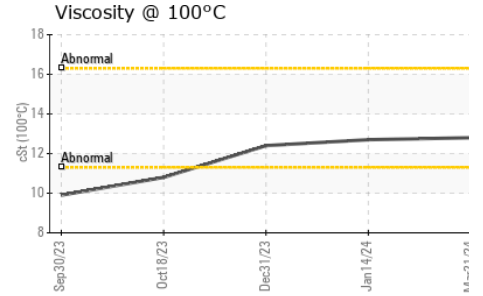
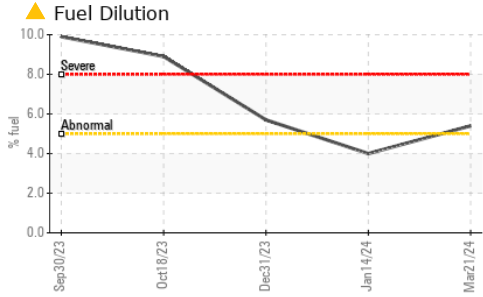
|           | method | limit/base         | current      | history1 | history2 |
|-----------|--------|--------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185(m) >25  | <b>3</b>     | 4        | 6        |
| Sodium    | ppm    | ASTM D5185(m) >118 | <b>4</b>     | 2        | 4        |
| Potassium | ppm    | ASTM D5185(m) >20  | <b>1</b>     | <1       | 0        |
| Fuel      | %      | ASTM D7593* >5     | <b>▲ 5.4</b> | ▲ 4      | ▲ 5.7    |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | ASTM D7844* >3  | <b>0.2</b>  | 0.1      | 0.3      |
| Nitration | Abs/cm   | ASTM D7624* >20 | <b>9.7</b>  | 7.5      | 11.1     |
| Sulfation | Abs./1mm | ASTM D7415* >30 | <b>24.9</b> | 23.6     | 25.7     |



# OIL ANALYSIS REPORT

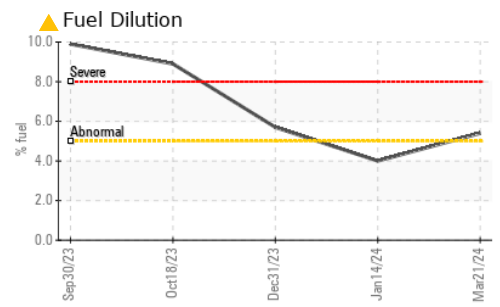
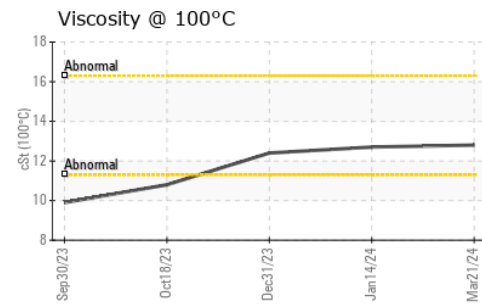
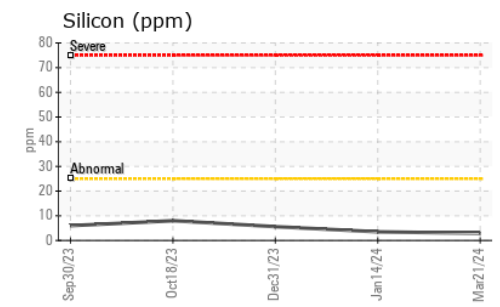
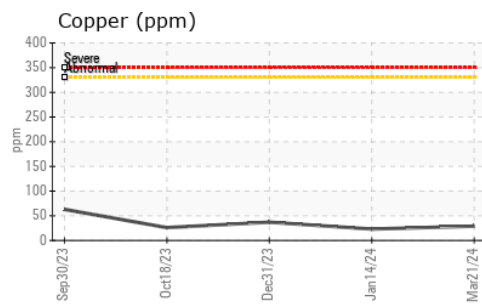
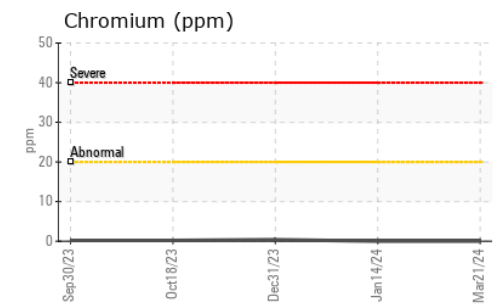
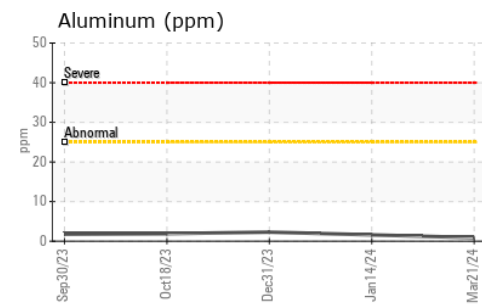
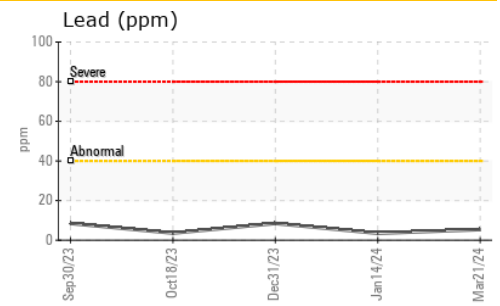
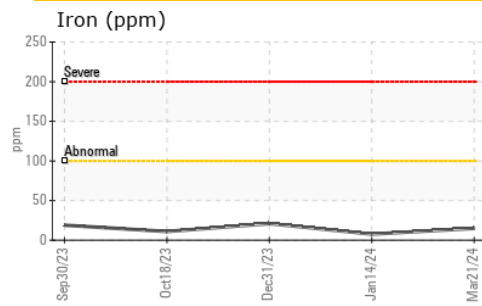


| FLUID DEGRADATION | method   | limit/base  | current | history1 | history2  |
|-------------------|----------|-------------|---------|----------|-----------|
| Oxidation         | Abs./1mm | ASTM D7414* | >25     | 25.2     | 22.1 27.3 |

| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Emulsified Water | scalar | Visual*    | >0.2    | NEG      | NEG NEG  |
| Free Water       | scalar | Visual*    |         | NEG      | NEG NEG  |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D7279(m) | 12.8    | 12.7     | ▲ 12.4   |

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0902283  
**Lab Number** : 02623900  
**Unique Number** : 5749019  
**Test Package** : MOB 1 ( Additional Tests: FUELDILUTION, PercentFuel )  
**Received** : 22 Mar 2024  
**Tested** : 26 Mar 2024  
**Diagnosed** : 26 Mar 2024 - Wes Davis

**Agnico Eagle Canada**  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.