

Chem-Ecol

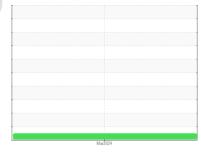
A2403138

OIL ANALYSIS REPORT

Sample Rating Trend

SAMPLE INFORMATION method limit/base







Component Unknown Component Fluid CHEM-ECOL LUBECUT 101 (--- GAL)

DIAGNOSIS

Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

| SAMPLE INFORM | | method | iimii/base | current | riistory i | nistory2 |
|------------------|-----|---------------|------------|-------------|------------|----------|
| Batch # | | Client Info | | 3040-A | | |
| Department | | Client Info | | Production | | |
| Sample From | | Client Info | | Machine | | |
| Production Stage | | Client Info | | Final | | |
| Sent to WC | | Client Info | | 03/20/2024 | | |
| Sample Number | | Client Info | | E30001713 | | |
| Sample Date | | Client Info | | 20 Mar 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | | 5 | | |
| Chromium | ppm | ASTM D5185(m) | | 0 | | |
| Nickel | ppm | ASTM D5185(m) | | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | | 1 | | |
| Lead | ppm | ASTM D5185(m) | | 0 | | |
| Copper | ppm | ASTM D5185(m) | | 4 | | |
| Tin | ppm | ASTM D5185(m) | | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | | 0 | | |
| Barium | ppm | ASTM D5185(m) | | <1 | | |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | | 101 | | |
| Calcium | ppm | ASTM D5185(m) | | 2047 | | |
| Phosphorus | ppm | ASTM D5185(m) | | 403 | | |
| Zinc | ppm | ASTM D5185(m) | | 511 | | |
| Sulfur | ppm | ASTM D5185(m) | | 1444 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | | 3 | | |
| Sodium | ppm | ASTM D5185(m) | | 2 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | 1 | | |
| Water | % | ASTM D6304* | | 0.007 | | |
| ppm Water | ppm | ASTM D6304* | | 75 | | |
| | | | | | | |



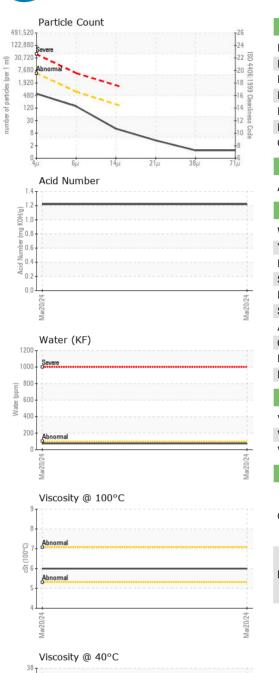
36 - Ab

(J-0+) 32 30

28 - 26

Mar20/24

OIL ANALYSIS REPORT



| | IESS | method | limit/base | current | history1 | history2 |
|----------------------|----------|--------------------------|------------|----------|----------|----------|
| Particles >4µm | | ASTM D7647 | >5000 | 523 | | |
| Particles >6µm | | ASTM D7647 ASTM D7647 | >640 | 129 | | |
| Particles >14µm | | ASTM D7647 ASTM D7647 | >160 | 123 | | |
| Particles >21µm | | ASTM D7647 | >40 | 3 | | |
| Particles >38µm | | ASTM D7647 | >10 | 1 | | |
| Particles >71µm | | ASTM D7647 | >3 | 1 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/16/14 | 16/14/11 | | |
| | TION | () | | | | |
| FLUID DEGRADA | | method ASTM D974* | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | | | | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Precipitate | scalar | Visual* | NONE | NONE | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | NONE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | NORML | NORML | | |
| Emulsified Water | scalar | Visual* | | NEG | | |
| Free Water | scalar | Visual* | | NEG | | |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 32 | 33.0 | | |
| Visc @ 100°C | cSt | ASTM D7279(m) | | 6.0 | | |
| Viscosity Index (VI) | Scale | ASTM D2270* | | 128 | | |
| SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| Color | | | | | no image | no image |
| | | | | | | |

| | CALA | | | | Burlington, ON L7L 5H9 | Environmental 360 Solutions Ltd. |
|--------|--------------------------------------|------------------|-----------------------|---------------------|---------------------------------|----------------------------------|
| | Testing Accreditation No. 1006018 | Sample No. | : E30001713 | Received | : 22 Mar 2024 | 640 Victoria Street |
| | ISO 17025:2017 | Lab Number | : 02623956 | Tested | : 26 Mar 2024 | Cobourg, ON |
| | Accredited | Unique Number | : 5749075 | Diagnosed | : 27 Mar 2024 - Tatiana Sorkina | CA K9A 5H5 |
| | Laboratory | Test Package | : IND 2 (Additional 7 | Tests: KF, KV100, I | PrtCount, TAN Man, VI) | Contact: Tatiana Sorkina |
| | To discuss this | sample report, | tsorkina@e360s.ca | | | |
| 前將保護通知 | Test denoted (| T: (800)263-3939 | | | | |
| | Validity of resu | F: (905)373-4950 | | | | |

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