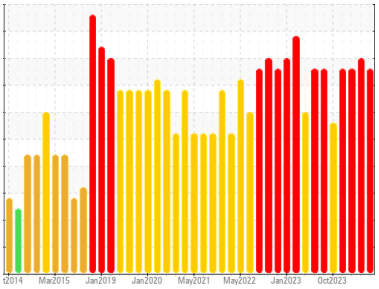
PROBLEM SUMMARY

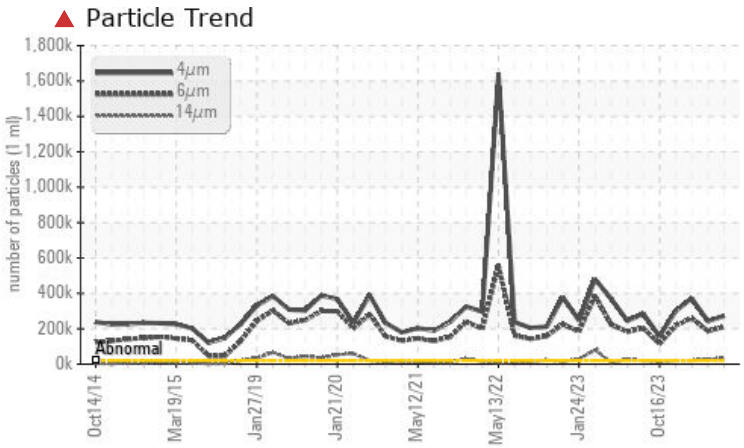
Area
BOF/VESSELS
Machine Id
A - 8 Vessel Drive Lube System
Component
Drive End Gearbox
Fluid
ESSO SPARTAN EP 320 (710 GAL)

Sample Rating Trend



ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>20000	▲ **272643**	▲ 242670	▲ 371901
Particles >6µm		ASTM D7647	>5000	▲ **210871**	▲ 186640	▲ 259854
Particles >14µm		ASTM D7647	>640	▲ **32006**	▲ 28018	▲ 20076
Particles >21µm		ASTM D7647	>160	▲ **3624**	▲ 3349	▲ 1609
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **25/25/22**	▲ 25/25/22	▲ 26/25/22

Customer Id: LEWBOSC
Sample No.: WC0926495
Lab Number: 02624028
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

16 Feb 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

22 Jan 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

15 Dec 2023 Diag: Kevin Marson

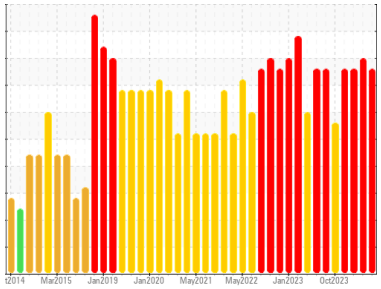
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Area
BOF/VESSELS
Machine Id
A - 8 Vessel Drive Lube System
Component
Drive End Gearbox
Fluid
ESSO SPARTAN EP 320 (710 GAL)

Sample Rating Trend



ISO

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0926495**	WC0910455	WC0901976
Sample Date		Client Info		**22 Mar 2024**	16 Feb 2024	22 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>5	**NEG**	NEG	NEG

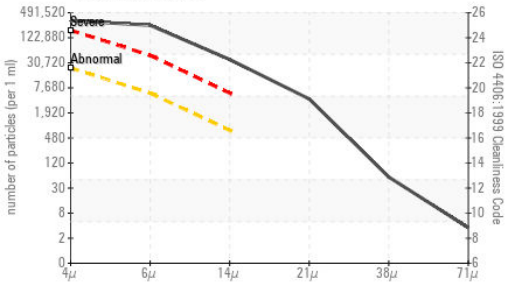
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>99999	**199**	123	123
Iron	ppm	ASTM D5185(m)	>200	**117**	118	118
Chromium	ppm	ASTM D5185(m)	>15	**<1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	**1**	2	2
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>100	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	.4	**0**	2	2
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**1**	<1	<1
Manganese	ppm	ASTM D5185(m)		**0**	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	**1**	2	2
Calcium	ppm	ASTM D5185(m)	0	**5**	8	5
Phosphorus	ppm	ASTM D5185(m)	250	**258**	260	262
Zinc	ppm	ASTM D5185(m)	0	**12**	10	9
Sulfur	ppm	ASTM D5185(m)		**8822**	9158	9459
Lithium	ppm	ASTM D5185(m)		**2**	1	1

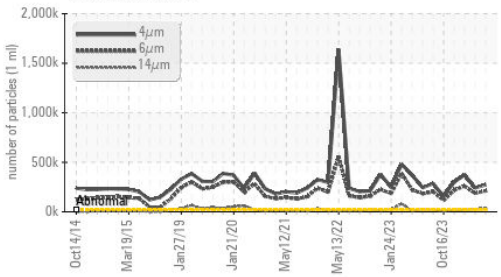
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**4**	2	2
Sodium	ppm	ASTM D5185(m)		**1**	1	1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

OIL ANALYSIS REPORT

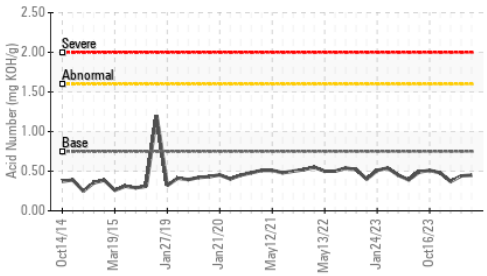
Particle Count



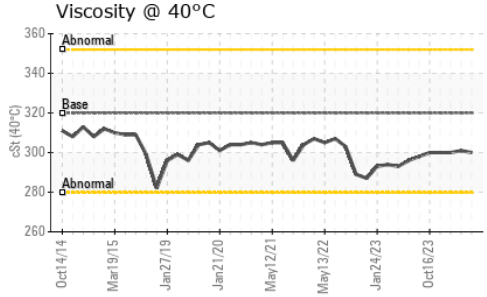
Particle Trend



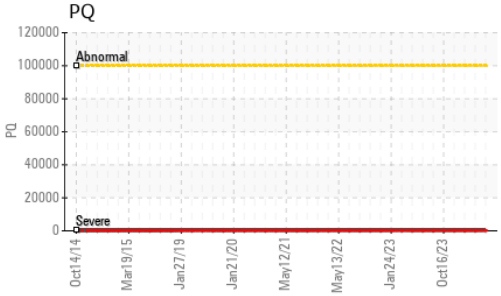
Acid Number



Viscosity @ 40°C



PQ



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **272643**	▲ 242670	▲ 371901
Particles >6µm		ASTM D7647	>5000	▲ **210871**	▲ 186640	▲ 259854
Particles >14µm		ASTM D7647	>640	▲ **32006**	▲ 28018	▲ 20076
Particles >21µm		ASTM D7647	>160	▲ **3624**	▲ 3349	▲ 1609
Particles >38µm		ASTM D7647	>40	**49**	● 80	15
Particles >71µm		ASTM D7647	>10	**3**	4	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **25/25/22**	▲ 25/25/22	▲ 26/25/22

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.75	**0.45**	0.44	0.37

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>5	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	**300**	301	300

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0926495
Lab Number : 02624028
Unique Number : 5749147
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

Received : 22 Mar 2024
Tested : 22 Mar 2024
Diagnosed : 22 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

STELCO - BOSC - Basic Oxygen Slab Caster
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Thomas.Walden@stelco.com
T: (519)587-4541
F: (519)587-7702