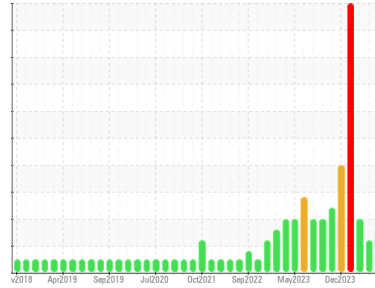




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
Caster/Hydraulics
 Machine Id
D - Strand 2-1 Hydraulic Tank
 Component
Hydraulic System
 Fluid
FORSYTHE NO FIRE WG 200R (5000 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0926490	WC0910454	WC0901978
Sample Date	Client Info		22 Mar 2024	16 Feb 2024	22 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*	>99999	0	0	0
Iron	ppm	ASTM D5185(m)	>20	0	0
Chromium	ppm	ASTM D5185(m)	>20	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0
Copper	ppm	ASTM D5185(m)	>20	0	0
Tin	ppm	ASTM D5185(m)	>20	0	0
Antimony	ppm	ASTM D5185(m)		0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1
Barium	ppm	ASTM D5185(m)		0	0
Molybdenum	ppm	ASTM D5185(m)		0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1
Calcium	ppm	ASTM D5185(m)		0	0
Phosphorus	ppm	ASTM D5185(m)		<1	<1
Zinc	ppm	ASTM D5185(m)		0	0
Sulfur	ppm	ASTM D5185(m)		56	56
Lithium	ppm	ASTM D5185(m)		<1	0

CONTAMINANTS

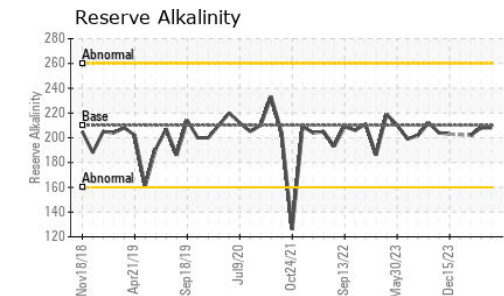
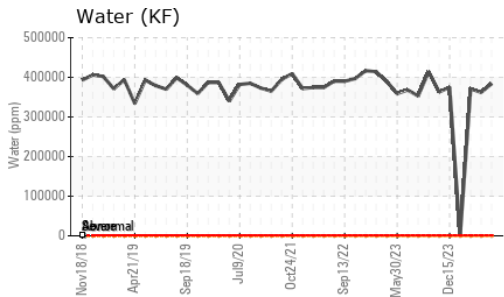
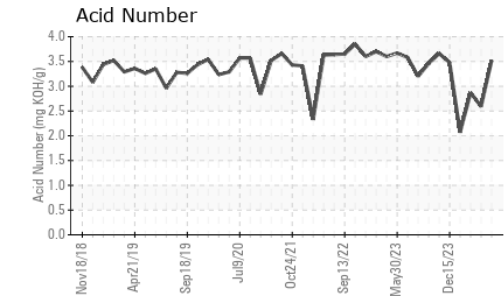
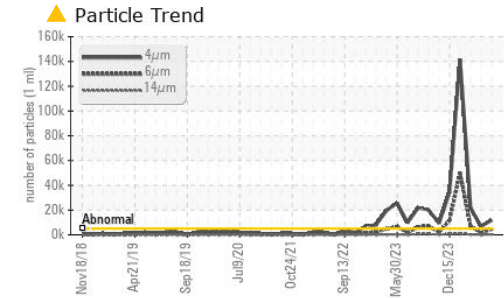
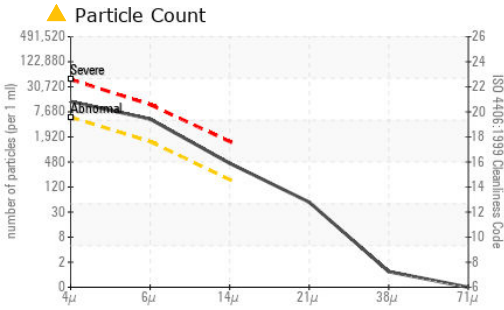
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	0
Sodium	ppm	ASTM D5185(m)		199	189
Potassium	ppm	ASTM D5185(m)	>20	26	19
Water	%	ASTM D6304*		38.4	36.2
ppm Water	ppm	ASTM D6304*	>10%	384000	362000

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 11853	● 6713	▲ 21683
Particles >6µm	ASTM D7647	>1300	▲ 4497	● 1446	▲ 6905
Particles >14µm	ASTM D7647	>160	▲ 392	87	▲ 365
Particles >21µm	ASTM D7647	>40	46	27	● 62
Particles >38µm	ASTM D7647	>10	1	4	0
Particles >71µm	ASTM D7647	>3	0	2	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/16	● 20/18/14	▲ 22/20/16



OIL ANALYSIS REPORT



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0926490
Lab Number : 02624035
Unique Number : 5749154
Test Package : IND 2 (Additional Tests: KF, pH, PQ, ReserveAlk, TAN Man)

STELCO - BOSC - Basic Oxygen Slab Caster
 2330 Regional Road #3, Door: BOSC8
 NANTICOKE, ON
 CA N0A 1L0
 Contact: Tom Walden
 Thomas.Walden@stelco.com
 T: (519)587-4541
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.52	2.59	2.87
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	208	208	202

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	NEG	>10%	>10%
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*	9.67	9.71	9.40
Visc @ 40°C	cSt	ASTM D7279(m)	44.8	42.7	43.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				no image	no image