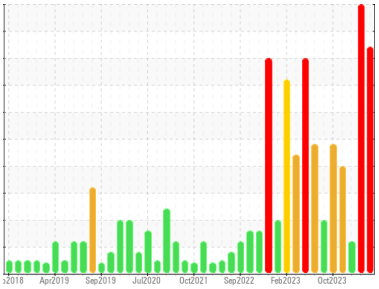
PROBLEM SUMMARY

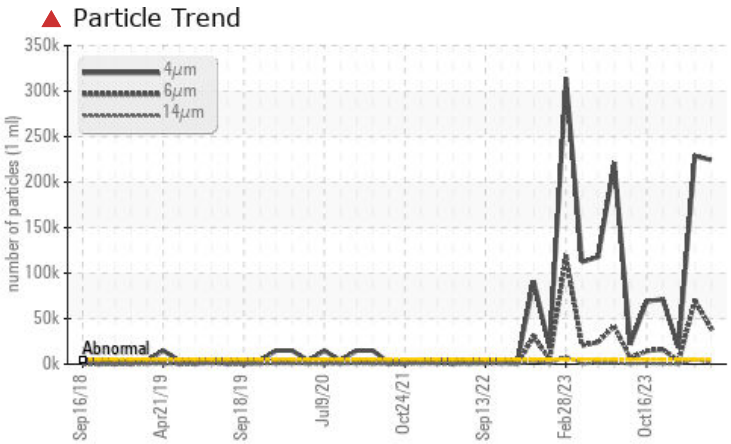
Sample Rating Trend



ISO

Area
BOF/DESULF
Machine Id
D Desulph Ladle Tilt Car Hydraulic
Component
Hydraulic System
Fluid
FORSYTHE NO FIRE WG 200R (790 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	ABNORMAL
Particles >4µm		ASTM D7647	>5000	▲ **224309**	▲ 228945	▲ 18167
Particles >6µm		ASTM D7647	>1300	▲ **39669**	▲ 69360	▲ 3351
Particles >14µm		ASTM D7647	>160	▲ **1780**	▲ 5029	141
Particles >21µm		ASTM D7647	>40	▲ **524**	▲ 1551	24
Particles >38µm		ASTM D7647	>10	▲ **46**	▲ 205	3
Particles >71µm		ASTM D7647	>3	▲ **6**	▲ 20	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **25/22/18**	▲ 25/23/20	▲ 21/19/14

Customer Id: LEWBOSC
Sample No.: WC0926489
Lab Number: 02624040
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

16 Feb 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

22 Jan 2024 Diag: Bill Quesnel

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

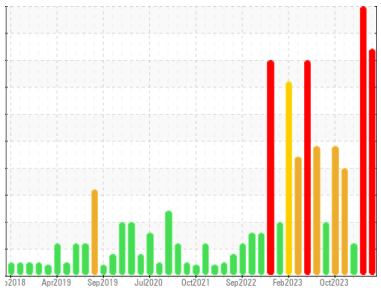
15 Dec 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
BOF/DESULF
Machine Id
D Desulph Ladle Tilt Car Hydraulic
Component
Hydraulic System
Fluid
FORSYTHE NO FIRE WG 200R (790 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0926489**	WC0910447	WC0901968
Sample Date		Client Info		**22 Mar 2024**	16 Feb 2024	22 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>99999	**3**	0	0
Iron	ppm	ASTM D5185(m)	>20	**0**	0	0
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**0**	0	0
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**<1**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

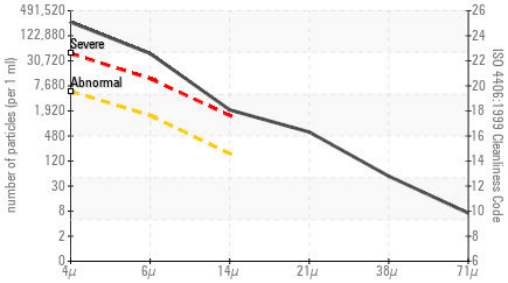
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	1	<1
Barium	ppm	ASTM D5185(m)		**0**	<1	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**<1**	0	<1
Calcium	ppm	ASTM D5185(m)		**0**	10	<1
Phosphorus	ppm	ASTM D5185(m)		**0**	1	1
Zinc	ppm	ASTM D5185(m)		**0**	0	0
Sulfur	ppm	ASTM D5185(m)		**55**	59	58
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185(m)		**165**	189	183
Potassium	ppm	ASTM D5185(m)	>20	**12**	24	22
Water	%	ASTM D6304*		**36.4**	36.4	36.8
ppm Water	ppm	ASTM D6304*	>10%	**364000**	364000	368000

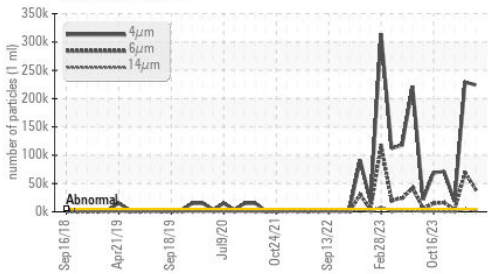
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **224309**	▲ 228945	▲ 18167
Particles >6µm		ASTM D7647	>1300	▲ **39669**	▲ 69360	▲ 3351
Particles >14µm		ASTM D7647	>160	▲ **1780**	▲ 5029	141
Particles >21µm		ASTM D7647	>40	▲ **524**	▲ 1551	24
Particles >38µm		ASTM D7647	>10	▲ **46**	▲ 205	3
Particles >71µm		ASTM D7647	>3	▲ **6**	▲ 20	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **25/22/18**	▲ 25/23/20	▲ 21/19/14

OIL ANALYSIS REPORT

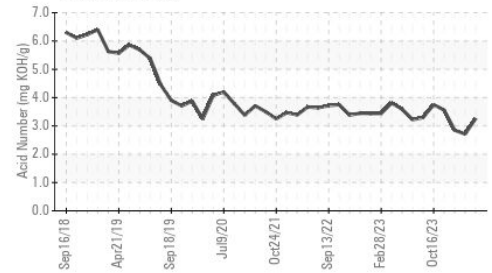
Particle Count



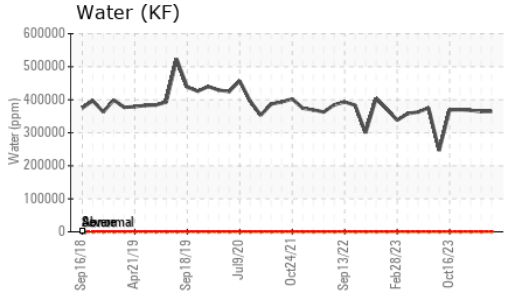
Particle Trend



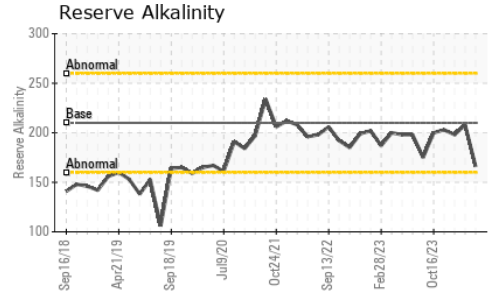
Acid Number



Water (KF)



Reserve Alkalinity



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**3.26**	2.71	2.85
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	210	**166**	208	198

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*		**NEG**	>10%	>10%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		**9.68**	9.89	9.41
Visc @ 40°C	cSt	ASTM D7279(m)	43	**45.9**	43.4	43.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0926489
Lab Number : 02624040
Unique Number : 5749159
Test Package : IND 2 (Additional Tests: KF, pH, PQ, ReserveAlk, TAN Man)

Received : 22 Mar 2024
Tested : 26 Mar 2024
Diagnosed : 26 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

STELCO - BOSC - Basic Oxygen Slab Caster
2330 Regional Road #3, Door: BOSC8
NANTICOKE, ON
CA N0A 1L0
Contact: Tom Walden
Thomas.Walden@stelco.com
T: (519)587-4541
F: (519)587-7702