



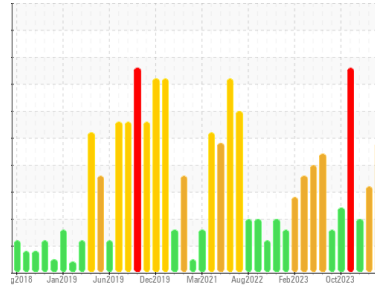
# PROBLEM SUMMARY

## Sample Rating Trend

ISO

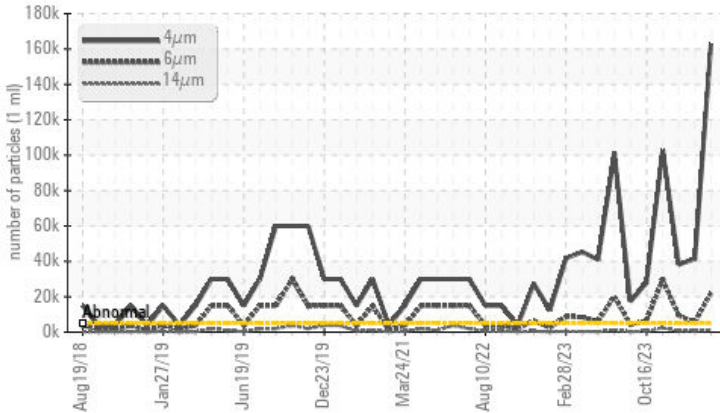


Area  
**RHOB/HYDRAULICS**  
 Machine Id  
**E - 2 Hydraulics Repair Car**  
 Component  
**Tank Hydraulic System**  
 Fluid  
**FIRE-RESISTANT FLUID ISO 46 (132 GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

## PROBLEMATIC TEST RESULTS

| Sample Status   |              |           | SEVERE     | SEVERE     | ABNORMAL   |
|-----------------|--------------|-----------|------------|------------|------------|
| Particles >4µm  | ASTM D7647   | >5000     | ▲ 162842   | ▲ 41349    | ▲ 38281    |
| Particles >6µm  | ASTM D7647   | >1300     | ▲ 22180    | ▲ 5606     | ▲ 9375     |
| Particles >14µm | ASTM D7647   | >160      | ▲ 1029     | ▲ 587      | ▲ 629      |
| Particles >21µm | ASTM D7647   | >40       | ▲ 237      | ▲ 247      | ▲ 160      |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | ▲ 25/22/17 | ▲ 23/20/16 | ▲ 22/20/16 |

Customer Id: LEWBOSC  
 Sample No.: WC0926481  
 Lab Number: 02624041  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

RECOMMENDED ACTIONS

| Action               | Status | Date | Done By | Description  |
|----------------------|--------|------|---------|--|
| Change Filter        | ---    | ---  | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.   |
| Resample             | ---    | ---  | ?       | Resample in 30-45 days to monitor this situation.  |
| Information Required | ---    | ---  | ?       | Please specify the brand, type, and viscosity of the oil on your next sample.  |
| Check Breathers      | ---    | ---  | ?       | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. |
| Check Dirt Access    | ---    | ---  | ?       | We advise that you check all areas where contaminants can enter the system.  |
| Filter Fluid         | ---    | ---  | ?       | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.   |

HISTORICAL DIAGNOSIS

16 Feb 2024 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



22 Jan 2024 Diag: Bill Quesnel



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



15 Dec 2023 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

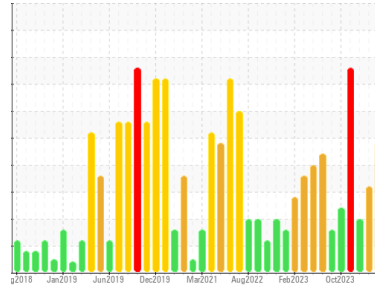
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**RHOB/HYDRAULICS**  
 Machine Id  
**E - 2 Hydraulics Repair Car**  
 Component  
**Tank Hydraulic System**  
 Fluid  
**FIRE-RESISTANT FLUID ISO 46 (132 GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0926481</b>   | WC0910441   | WC0901975   |
| Sample Date   | Client Info |             | <b>22 Mar 2024</b> | 16 Feb 2024 | 22 Jan 2024 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>SEVERE</b>      | SEVERE      | ABNORMAL    |

## WEAR METALS

|           | method      | limit/base    | current  | history1     | history2 |
|-----------|-------------|---------------|----------|--------------|----------|
| PQ        | ASTM D8184* | >99999        | <b>0</b> | 0            | 0        |
| Iron      | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Chromium  | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Nickel    | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Titanium  | ppm         | ASTM D5185(m) |          | <b>0</b>     | 0        |
| Silver    | ppm         | ASTM D5185(m) |          | <b>&lt;1</b> | <1       |
| Aluminum  | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Lead      | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Copper    | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Tin       | ppm         | ASTM D5185(m) | >20      | <b>0</b>     | 0        |
| Antimony  | ppm         | ASTM D5185(m) |          | <b>0</b>     | <1       |
| Vanadium  | ppm         | ASTM D5185(m) |          | <b>0</b>     | 0        |
| Beryllium | ppm         | ASTM D5185(m) |          | <b>0</b>     | 0        |
| Cadmium   | ppm         | ASTM D5185(m) |          | <b>0</b>     | 0        |

## ADDITIVES

|            | method | limit/base    | current | history1     | history2 |
|------------|--------|---------------|---------|--------------|----------|
| Boron      | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | <1       |
| Barium     | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | <1       |
| Molybdenum | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | 2        |
| Manganese  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Magnesium  | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | <1       |
| Calcium    | ppm    | ASTM D5185(m) | 50      | <b>0</b>     | 1        |
| Phosphorus | ppm    | ASTM D5185(m) | 175     | <b>0</b>     | 301      |
| Zinc       | ppm    | ASTM D5185(m) | 62      | <b>0</b>     | 0        |
| Sulfur     | ppm    | ASTM D5185(m) | 500     | <b>55</b>    | 64       |
| Lithium    | ppm    | ASTM D5185(m) |         | <b>&lt;1</b> | <1       |

## CONTAMINANTS

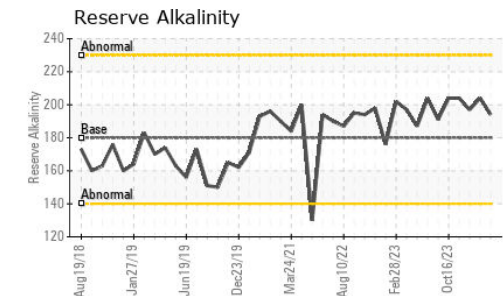
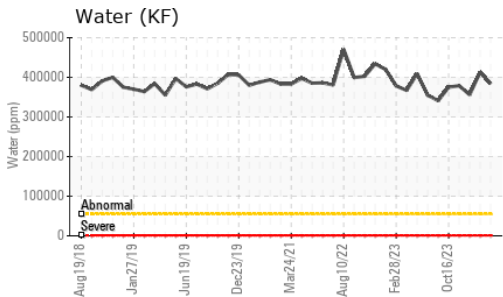
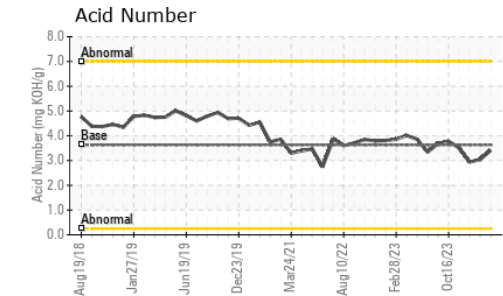
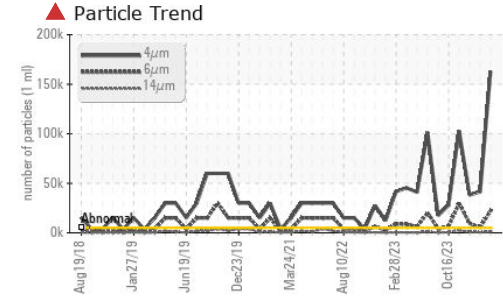
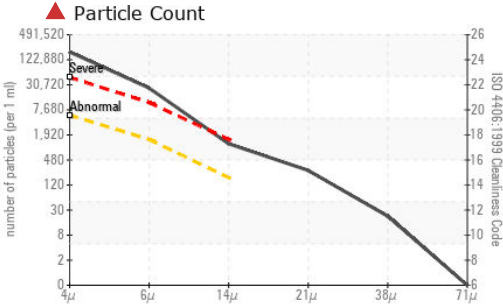
|           | method | limit/base    | current | history1      | history2 |
|-----------|--------|---------------|---------|---------------|----------|
| Silicon   | ppm    | ASTM D5185(m) | >15     | <b>0</b>      | 1        |
| Sodium    | ppm    | ASTM D5185(m) |         | <b>161</b>    | 421      |
| Potassium | ppm    | ASTM D5185(m) | >20     | <b>10</b>     | 438      |
| Water     | %      | ASTM D6304*   | >55     | <b>38.4</b>   | 41.3     |
| ppm Water | ppm    | ASTM D6304*   | >55000  | <b>384000</b> | 413000   |

## FLUID CLEANLINESS

|                 | method       | limit/base | current           | history1   | history2   |
|-----------------|--------------|------------|-------------------|------------|------------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>▲ 162842</b>   | ▲ 41349    | ▲ 38281    |
| Particles >6µm  | ASTM D7647   | >1300      | <b>▲ 22180</b>    | ▲ 5606     | ▲ 9375     |
| Particles >14µm | ASTM D7647   | >160       | <b>▲ 1029</b>     | ▲ 587      | ▲ 629      |
| Particles >21µm | ASTM D7647   | >40        | <b>▲ 237</b>      | ▲ 247      | ▲ 160      |
| Particles >38µm | ASTM D7647   | >10        | <b>● 19</b>       | ▲ 43       | 8          |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>          | 4          | 0          |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>▲ 25/22/17</b> | ▲ 23/20/16 | ▲ 22/20/16 |





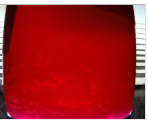



# OIL ANALYSIS REPORT



| FLUID DEGRADATION       |          | method      | limit/base | current     | history1 | history2 |
|-------------------------|----------|-------------|------------|-------------|----------|----------|
| Acid Number (AN)        | mg KOH/g | ASTM D974*  | 3.63       | <b>3.41</b> | 3.04     | 2.94     |
| Alkiline Reserve (Oils) | ml KOH/g | ASTM D1121* |            | <b>194</b>  | 204      | 197      |

| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | Visual* | NORML      | <b>NORML</b> | FRGLY    | FRGLY    |
| Odor             | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | Visual* | >55        | <b>NEG</b>   | >10%     | >10%     |
| Free Water       | scalar | Visual* |            | <b>NEG</b>   | NEG      | NEG      |

| FLUID PROPERTIES |            | method        | limit/base | current     | history1 | history2 |
|------------------|------------|---------------|------------|-------------|----------|----------|
| pH               | Scale 0-14 | ASTM D1287*   |            | <b>9.67</b> | 9.67     | 9.43     |
| Visc @ 40°C      | cSt        | ASTM D7279(m) | 46         | <b>45.5</b> | 43.6     | 43.6     |

| SAMPLE IMAGES |  | method | limit/base | current  | history1   | history2   |
|---------------|--|--------|------------|--|--|--|
| Color         |  |        |            |   |   |   |
| Bottom        |  |        |            |  |  |  |



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0926481 **Received** : 22 Mar 2024  
**Lab Number** : **02624041** **Tested** : 26 Mar 2024  
**Unique Number** : 5749160 **Diagnosed** : 26 Mar 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KF, pH, PQ, ReserveAlk, TAN Man )

**STELCO - BOSC - Basic Oxygen Slab Caster**  
 2330 Regional Road #3, Door: BOSC8  
 NANTICOKE, ON  
 CA N0A 1L0  
 Contact: Tom Walden  
 Thomas.Walden@stelco.com  
 T: (519)587-4541  
 F: (519)587-7702

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.