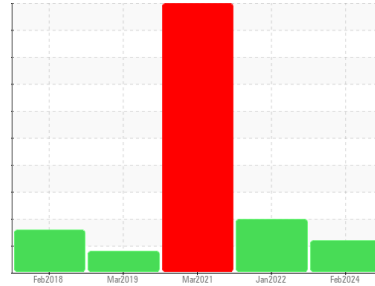




OIL ANALYSIS REPORT

Sample Rating Trend



DEGRADATION



Area
MASKIMO CONSTRUCTION INC [02624055]
 Machine Id
KOMATSU PC360LC-11 3164 (S/N A35272)
 Component
Hydraulic System
 Fluid
PANOLIN HLP SYNTH 46 (365 LTR)

DIAGNOSIS

Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition. L'indice d'acidité (AN) indique que votre fluide approche de sa fin de vie utile, veuillez échantillonner à intervalles rapprochées de 250 heures.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

Il y a une faible concentration (<5.0%) d'huile minérale présente dans le fluide. La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La teneur en eau est négligeable. La propreté du système et du fluide est acceptable.

Fluid Condition

Le niveau de AN est supérieur à la limite recommandée.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | WC | WC | WC |
| Sample Date | Client Info | 22 Feb 2024 | 18 Jan 2022 | 10 Mar 2021 |
| Machine Age | hrs | 7482 | 5717 | 4838 |
| Oil Age | hrs | 0 | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | ABNORMAL | ABNORMAL | SEVERE |

WEAR METALS

| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------------|--------------|----------|----|
| Iron | ppm | ASTM D5185(m) >20 | 7 | 5 | 5 |
| Chromium | ppm | ASTM D5185(m) >10 | 6 | 5 | 4 |
| Nickel | ppm | ASTM D5185(m) >10 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185(m) | 0 | <1 | <1 |
| Aluminum | ppm | ASTM D5185(m) >10 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) >10 | 1 | 6 | 6 |
| Copper | ppm | ASTM D5185(m) >75 | 2 | 3 | 3 |
| Tin | ppm | ASTM D5185(m) >10 | 0 | <1 | <1 |
| Antimony | ppm | ASTM D5185(m) | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 | |
|------------|------------|--------------------|--------------|----------|------|
| Boron | ppm | ASTM D5185(m) 0 | 0 | 2 | 2 |
| Barium | ppm | ASTM D5185(m) 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | <1 | 0 |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185(m) 0 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) 0 | 4 | 8 | 7 |
| Phosphorus | ppm | ASTM D5185(m) 1700 | 1274 | 1322 | 1232 |
| Zinc | ppm | ASTM D5185(m) 0 | 41 | 52 | 45 |
| Sulfur | ppm | ASTM D5185(m) 1350 | 1247 | 1268 | 1285 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

CONTAMINANTS

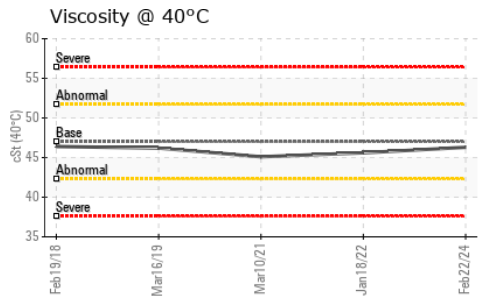
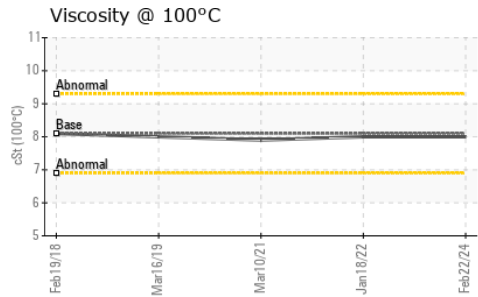
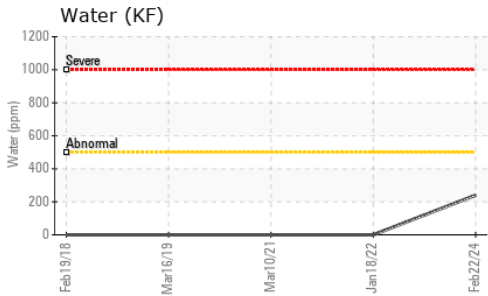
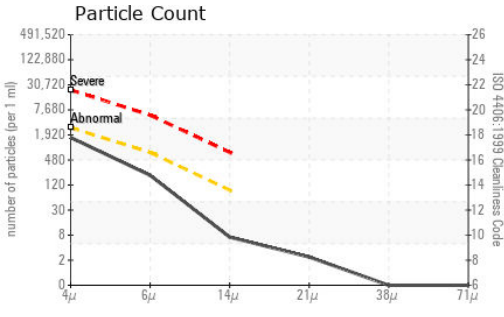
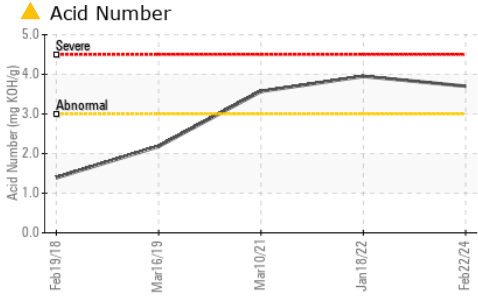
| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------------|--------------|----------|-----|
| Silicon | ppm | ASTM D5185(m) >20 | <1 | 2 | 2 |
| Sodium | ppm | ASTM D5185(m) | 2 | 7 | 6 |
| Potassium | ppm | ASTM D5185(m) >20 | <1 | 8 | 3 |
| Water | % | ASTM D6304* >0.05 | 0.023 | --- | --- |
| ppm Water | ppm | ASTM D6304* >500 | 240 | --- | --- |

INFRA-RED

| method | limit/base | current | history1 | history2 | |
|---------------------|------------|-------------------|----------------|----------|-----|
| Soot % | % | ASTM D7844* | 0 | --- | --- |
| Nitration | Abs/cm | ASTM D7624* | 4.7 | --- | --- |
| Sulfation | Abs/.1mm | ASTM D7415* | 157.6 | --- | --- |
| Mineral Oil Content | % | ASTM D7418* <5.0% | <5.0 | 1.8 | 0.0 |



OIL ANALYSIS REPORT



| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|-------------------|--------------|------------|-----------------|------------|------------|
| Particles >4µm | ASTM D7647 | >2500 | 1459 | ▲ 8453 | ▲ 38079 |
| Particles >6µm | ASTM D7647 | >640 | 181 | ● 701 | ▲ 14771 |
| Particles >14µm | ASTM D7647 | >80 | 6 | 6 | ▲ 1948 |
| Particles >21µm | ASTM D7647 | >20 | 2 | 2 | ▲ 626 |
| Particles >38µm | ASTM D7647 | >4 | 0 | 0 | ▲ 63 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | 3 |
| Oil Cleanliness | ISO 4406 (c) | >18/16/13 | 18/15/10 | ▲ 20/17/10 | ▲ 22/21/18 |

| FLUID DEGRADATION | method | limit/base | current | history1 | history2 |
|-------------------|----------|-------------|---------------|----------|----------|
| Oxidation | Abs./1mm | ASTM D7414* | 164.4 | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D974* | ▲ 3.70 | ▲ 3.95 | ▲ 3.57 |

| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | NEG | NEG | NEG |
| Free Water | scalar | Visual* | NEG | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|----------------------|--------|---------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 47.0 | 46.3 | 45.6 | 45.1 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.1 | 8.0 | 8 | 7.9 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 146 | 145 | 148 | 146 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 | |
|---------------|--------|------------|---------|----------|----------|--|
| Color | | | | | | |
| Bottom | | | | | | |



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : **02624056**
Unique Number : 5749175
Test Package : MOB 2 (Additional Tests: TAN Man)
Received : 22 Mar 2024
Tested : 25 Mar 2024
Diagnosed : 25 Mar 2024 - Bill Quesnel

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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 Contact: Patrick Levesque
 patrick.levesque@envirolin.com
 T: (418)623-1216
 F: (418)660-8889



MINERAL OIL CONTENT REPORT

PASS

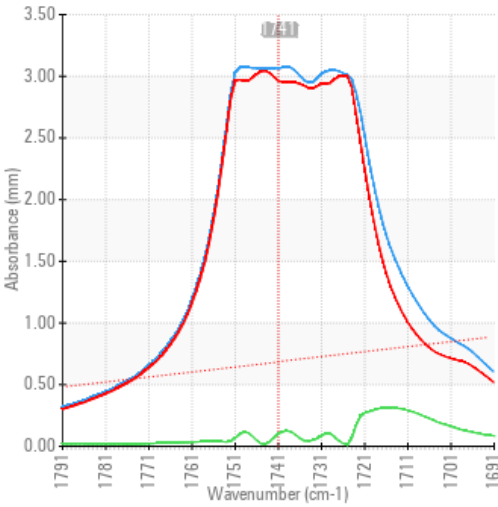


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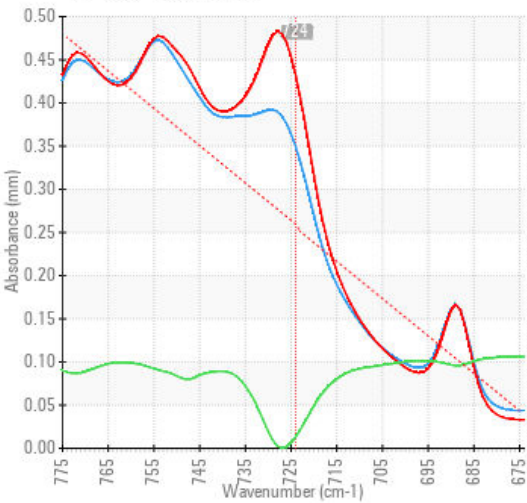
SPECTRAL ANALYSIS

| | | method | limit/base | current | history1 | history2 |
|---------------------|-----|---------------|------------|----------------|----------|----------|
| Zinc | ppm | ASTM D5185(m) | 0 | 41 | 52 | 45 |
| Mineral Oil Content | % | ASTM D7418* | <5.0% | <5.0 | 1.8 | 0.0 |

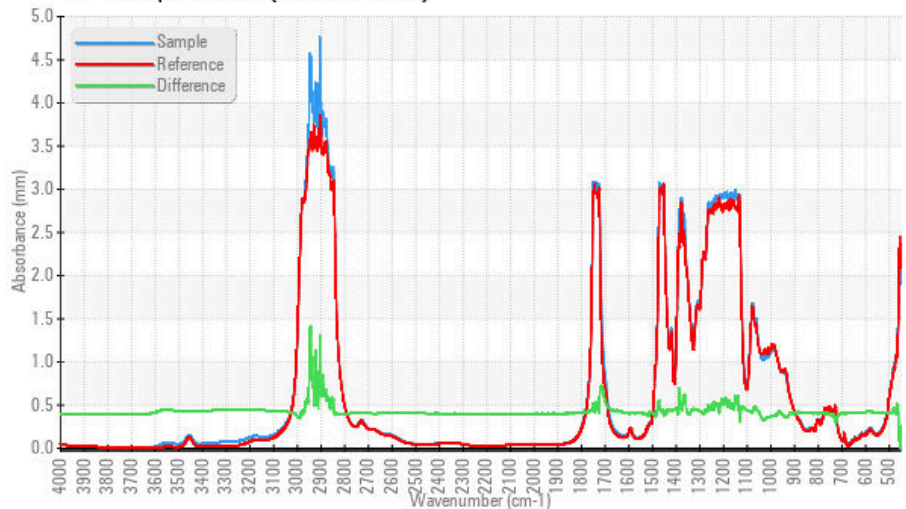
FT-IR - Esters I



FT-IR - Esters II



FT-IR Spectrum (Absorbance)



ISO 17025:2017
 Accredited
 Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : 02624056
Unique Number : 5749175
Test Package : MOB 2 (Additional Tests: TAN Man)
Received : 22 Mar 2024
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Diagnosed : 25 Mar 2024 - Bill Quesnel

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