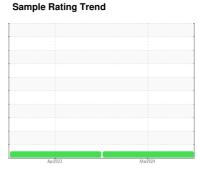


OIL ANALYSIS REPORT

Area [66897] **VOLVO 4646**

Component **Diesel Engine**

PETRO CANADA DURON SAE 10W30 (--- GAL)





Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the

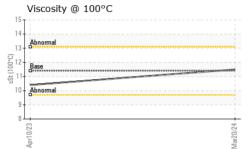
Fluid Condition

The condition of the oil is acceptable for the time in service.

GAL)			Apr2023	Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0909036	WC0816603	
Sample Date		Client Info		20 Mar 2024	10 Apr 2023	
Machine Age	kms	Client Info		191585	97823	
Oil Age	kms	Client Info		0	0	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>6.0	<1.0	0.7	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	62	118	
Chromium	ppm	ASTM D5185(m)	>20	1	2	
Nickel	ppm	ASTM D5185(m)	>2	5	6	
Titanium	ppm	ASTM D5185(m)		0	<1	
Silver	ppm	ASTM D5185(m)	>2	0	0	
Aluminum	ppm	ASTM D5185(m)	>25	9	27	
Lead	ppm	ASTM D5185(m)	>40	3	13	
Copper	ppm	ASTM D5185(m)	>330	58	226	
Tin	ppm	ASTM D5185(m)	>15	2	8	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	<1 0	
Beryllium Cadmium	ppm	ASTM D5185(m) ASTM D5185(m)		0	0	
	ppm		12	-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	1	12	22	
Barium	ppm	ASTM D5185(m)	1	0	<1	
Molybdenum Manganese	ppm	ASTM D5185(m) ASTM D5185(m)	1	59 <1	114 6	
Magnesium	ppm	ASTM D5185(m)	10	787	625	
Calcium	ppm	ASTM D5185(m)	2942	1370	1732	
Phosphorus	ppm	ASTM D5185(m)	1102	840	792	
Zinc	ppm	ASTM D5185(m)		1051	849	
Sulfur	ppm	ASTM D5185(m)	3903	1808	1887	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	9	33	
Sodium	ppm	ASTM D5185(m)		3	5	
Potassium	ppm	ASTM D5185(m)	>20	18	66	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.6	0.7	
Nitration	Abs/cm	ASTM D7624*	>20	12.1	13.8	
Sulfation	Abs/.1mm	ASTM D7415*	>30	25.4	27.0	



OIL ANALYSIS REPORT





\	/isc @ 100°C	cSt	ASTM D7279(m)	11.4	11.5	10.4	
	GRAPHS						
	Iron (ppm)				Lead (ppm)		
250	Savere				100 T		
200	Severe				80 - Severe		
150- ma					60 - Abnormal		
100	Abnormal				40 Abnormal		
50					20		
0					0		_
	Apr10/23			Mar20/24	Apr10/23		Mar20/24
				M		,	Ma
50	Aluminum (ppm)				Chromium (ppm)	
40	Severe				Severe		
_ 30					30		
Edd	Abnormal				E Abrama		
20							
10					10		
0	73-			74	0 123		 754
	Apr10/23			Mar20/24	Apr10/23		Mar20/24
400 ·	Copper (ppm)				Silicon (ppm)	
	Severe				80 Severe		 •••••
300	Scottonna.				60		
250 E					50 +		
돌 200 150					30 Abnormal		
100					20		
50 ·					10		
	Apr10/23			Mar20/24	Apr10/23		Mar20/24
				Ma			Ma
15	Viscosity @ 100°C	; 			Soot %		
13- (3-012- (3-12- 11-					5.0 Severe		
	Abnormal		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		4.0		
	Base				Abnormal		
10	Abnormal				2.0		
9					1.0		
8	73			24	0.0		 24
	Apr10/23			Mar20/24	Apr10/23		Mar20/24
				_			_



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0909036 Lab Number : 02624121 Unique Number : 5749240 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 PERFORMANCE EQUIPMENT - VISION TRUCK Received **Tested** Diagnosed

: 25 Mar 2024 : 25 Mar 2024

: 25 Mar 2024 - Wes Davis

415 EVANS AVENUE ETOBICOKE, ON

CA M8W 0B3 Contact: Service

To discuss this sample report, contact Customer Service at 1-800-268-2131.

etobservice@visiontruckgroup.com T:

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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