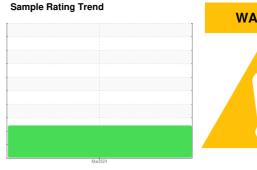


OIL ANALYSIS REPORT

Gerdau - 888078 AG271

Component **Hydraulic System**

SHELL ECOSAFE S3 DU 46 (--- GAL)





DIAGNOSIS

Recommendation

The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.

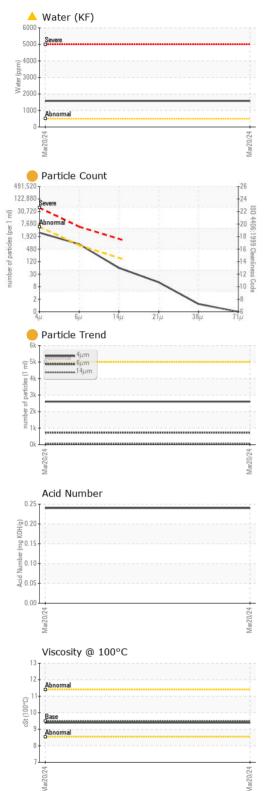
Contamination

Water and ppm water contamination levels are abnormal.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine ID		Client Info		Turret Tank		
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/21/2024		
Sample Number		Client Info		E30001726		
Sample Date		Client Info		20 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	0		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	<1		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		0		
Phosphorus	ppm	ASTM D5185(m)		634		
Zinc	ppm	ASTM D5185(m)		2		
Sulfur	ppm	ASTM D5185(m)		2809		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.05	<u> </u>		
ppm Water	ppm	ASTM D6304*	>500	1580		



OIL ANALYSIS REPORT



FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2604		
Particles >6µm		ASTM D7647	>640	728		
Particles >14µm		ASTM D7647	>160	53		
Particles >21µm		ASTM D7647	>40	11		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	19/17/13		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.24		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	50.0	49.7		
Visc @ 100°C	cSt	ASTM D7279(m)	9.5	9.4		
Viscosity Index (VI)	Scale	ASTM D2270*	178	175		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Lab Number : 02624230

: E30001726 Unique Number : 5749349

Received **Tested** Diagnosed

: 26 Mar 2024 : 27 Mar 2024 - Tatiana Sorkina Test Package: IND 2 (Additional Tests: KF, KV100, VI)

: 25 Mar 2024

To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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T: F: (905)373-4950