

OIL ANALYSIS REPORT

Area Alfa Paper Products - A11300 AM1000

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

A Recommendation

This is a baseline read-out on the submitted sample.

Contamination

Oil Cleanliness are abnormally high. Particles $>4\mu$ m are abnormally high. Particles $>6\mu$ m are abnormally high. Particles $>14\mu$ m are notably high.

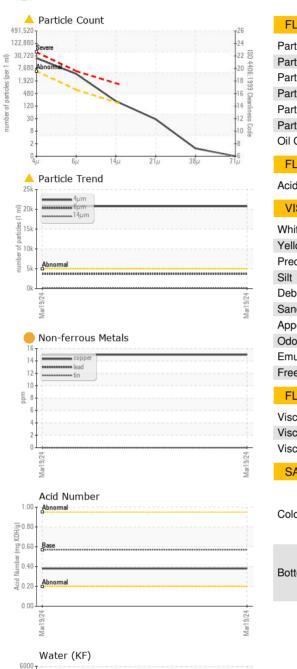
		K		Mar2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine ID		Client Info		Laggman Baler		
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/21/2024		
Sample Number		Client Info		E30001724		
Sample Date		Client Info		19 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	<mark> </mark> 15		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	6		
Calcium	ppm	ASTM D5185(m)	200	15		
Phosphorus	ppm	ASTM D5185(m)	300	286		
Zinc	ppm	ASTM D5185(m)		300		
Sulfur	ppm	ASTM D5185(m)	2500	809		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.005		
ppm Water	ppm	ASTM D6304*	>500	54		

Sample Rating Trend

WEAR



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Particles $>4\mu$ m Particles $>6\mu$ m Particles $>14\mu$ m Particles $>21\mu$ m Particles $>321\mu$ m Particles $>38\mu$ m Particles $>71\mu$ m					history1	histor
Particles >14μm Particles >21μm Particles >38μm Particles >71μm		ASTM D7647	>5000	A 20736		
Particles >21µm Particles >38µm Particles >71µm		ASTM D7647	>640	<u> </u>		
Particles >38µm Particles >71µm		ASTM D7647	>160	e 181		
Particles >71µm		ASTM D7647	>40	25		
		ASTM D7647	>10	1		
		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	A 22/19/15		
FLUID DEGRA		method	limit/base	current	history1	histor
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.38		
VISUAL		method	limit/base	current	history1	histor
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris		Visual*	NONE	-		
	scalar			VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPER	RTIES	method	limit/base	current	history1	histor
Visc @ 40°C	cSt	ASTM D7279(m)	46	40.1		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.6		
Viscosity Index (VI) Scale	ASTM D2270*	97	117		
SAMPLE IMAG	ES	method	limit/base	current	history1	histo
Color					no image	no imag
Bottom					no image	no imag

To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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Abnormal

CALA

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