

OIL ANALYSIS REPORT

Area Bway Corp - R01000 Machine Id A2403146

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 03 0260		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		03/21/2024		
Sample Number		Client Info		E30001737		
Sample Date		Client Info		21 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	2		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	2		
Calcium	ppm	ASTM D5185(m)	200	44		
Phosphorus	ppm	ASTM D5185(m)	300	300		
Zinc	ppm	ASTM D5185(m)	370	289		
Sulfur	ppm	ASTM D5185(m)	2500	662		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.006		
ppm Water	ppm	ASTM D6304*	>500	61		

Sample Rating Trend

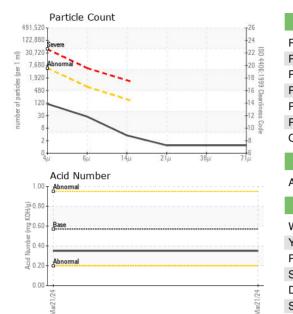


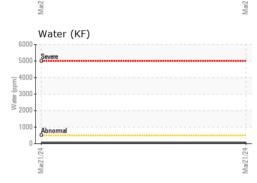


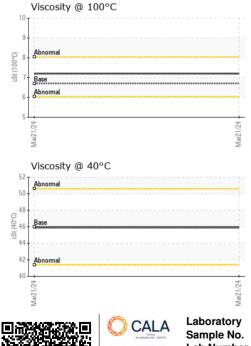




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FLUID CLEANLIN	ESS	method				history2
Particles >4µm		ASTM D7647	>5000	97		
Particles >6µm		ASTM D7647	>640	24		
Particles >14µm		ASTM D7647	>160	3		
Particles >21µm		ASTM D7647	>40	1		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	14/12/9		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.35		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.9		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	7.2		
Viscosity Index (VI)	Scale	ASTM D2270*	97	117		
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

