



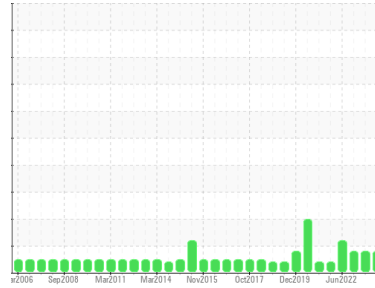
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Machine Id
MOP G1 UGBR/THBR
 Component
Bearing
 Fluid
ESSO TERESSO ISO 68 (727 LTR)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0706089 | WC0455721 | WC0455769 |
| Sample Date | Client Info | | | 13 Feb 2024 | 24 May 2023 | 05 Dec 2022 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | ATTENTION | ATTENTION | ABNORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >2 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) | >63 | 2 | 2 | 3 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >2 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185(m) | >161 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) | >13 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >27 | 6 | 7 | 8 |
| Antimony | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

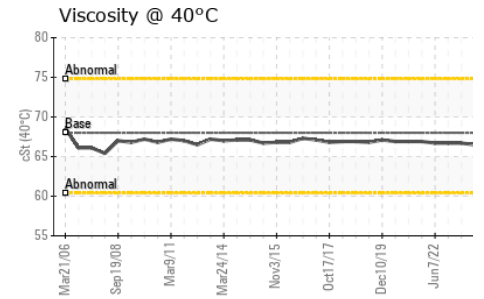
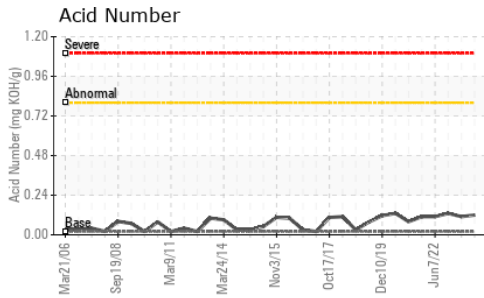
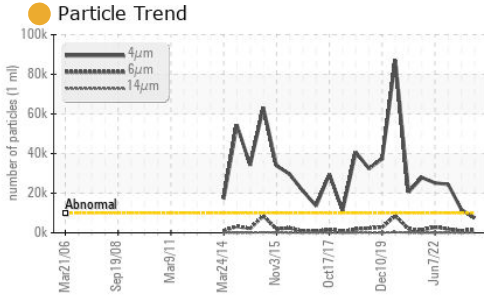
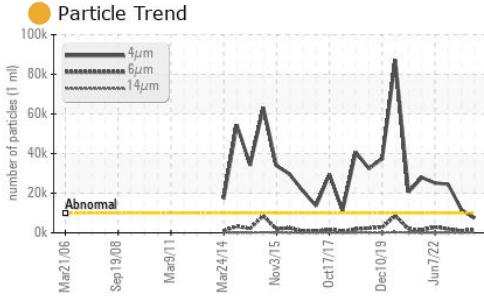
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | 4.5 | <1 | <1 | <1 |
| Barium | ppm | ASTM D5185(m) | 0.4 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185(m) | 0 | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185(m) | 0.7 | 2 | 1 | 1 |
| Zinc | ppm | ASTM D5185(m) | 0 | 2 | 2 | 2 |
| Sulfur | ppm | ASTM D5185(m) | 1315 | 1264 | 1392 | 1318 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >12 | 0 | 0 | 0 |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-------------------|------------|------------|
| Particles >4µm | | ASTM D7647 | >10000 | 7519 | ● 11660 | ▲ 24406 |
| Particles >6µm | | ASTM D7647 | >2500 | 1518 | ● 1040 | ▲ 1913 |
| Particles >14µm | | ASTM D7647 | >160 | ● 168 | ● 43 | ▲ 63 |
| Particles >21µm | | ASTM D7647 | >40 | 50 | ● 10 | ▲ 14 |
| Particles >38µm | | ASTM D7647 | >10 | 6 | ● 1 | ▲ 1 |
| Particles >71µm | | ASTM D7647 | >3 | 1 | ● 0 | ▲ 1 |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/14 | ● 20/18/15 | ● 21/17/13 | ▲ 22/18/13 |



OIL ANALYSIS REPORT

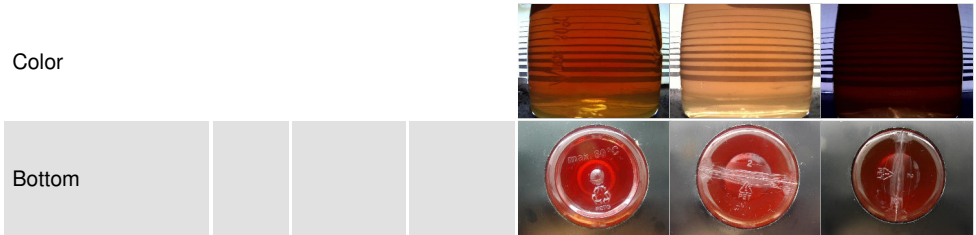


| FLUID DEGRADATION | method | limit/base | current | history1 | history2 | |
|-------------------|----------|------------|---------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.02 | 0.12 | 0.11 | 0.13 |

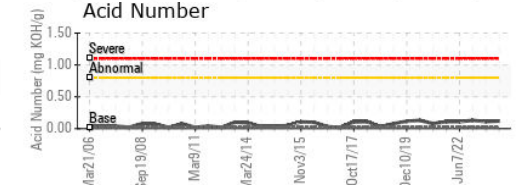
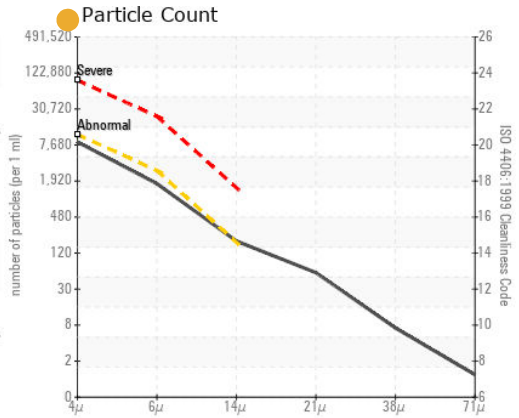
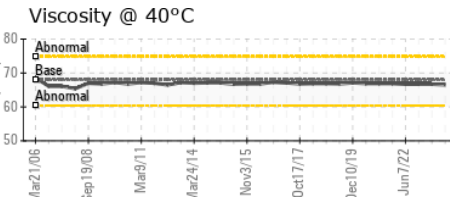
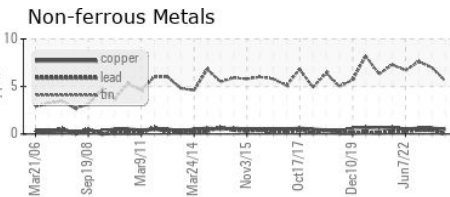
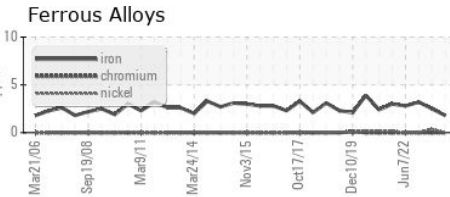
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >2 | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 | |
|------------------|--------|---------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 68 | 66.5 | 66.7 | 66.7 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0706089 **Received** : 25 Mar 2024
Lab Number : **02624319** **Tested** : 26 Mar 2024
Unique Number : 5749438 **Diagnosed** : 26 Mar 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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