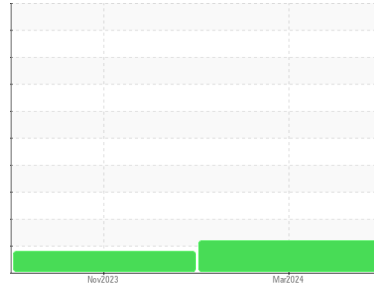




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
100-005

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0920775	WC0872755	---
Sample Date	Client Info		16 Mar 2024	13 Nov 2023	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	10	9	---
Chromium	ppm	ASTM D5185(m)	>10	0	0	---
Nickel	ppm	ASTM D5185(m)	>10	0	<1	---
Titanium	ppm	ASTM D5185(m)		<1	0	---
Silver	ppm	ASTM D5185(m)		0	<1	---
Aluminum	ppm	ASTM D5185(m)	>10	4	4	---
Lead	ppm	ASTM D5185(m)	>10	<1	2	---
Copper	ppm	ASTM D5185(m)	>75	30	28	---
Tin	ppm	ASTM D5185(m)	>10	0	0	---
Antimony	ppm	ASTM D5185(m)		0	0	---
Vanadium	ppm	ASTM D5185(m)		0	0	---
Beryllium	ppm	ASTM D5185(m)		0	0	---
Cadmium	ppm	ASTM D5185(m)		0	0	---

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	<1	2	---
Barium	ppm	ASTM D5185(m)	0	<1	<1	---
Molybdenum	ppm	ASTM D5185(m)	0	0	0	---
Manganese	ppm	ASTM D5185(m)	0	0	0	---
Magnesium	ppm	ASTM D5185(m)	0	12	14	---
Calcium	ppm	ASTM D5185(m)	50	1921	1876	---
Phosphorus	ppm	ASTM D5185(m)	330	465	480	---
Zinc	ppm	ASTM D5185(m)	430	595	600	---
Sulfur	ppm	ASTM D5185(m)	760	4034	4106	---
Lithium	ppm	ASTM D5185(m)		2	2	---

CONTAMINANTS

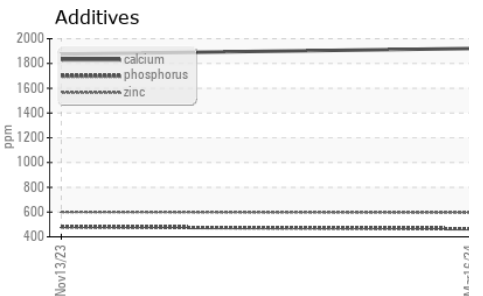
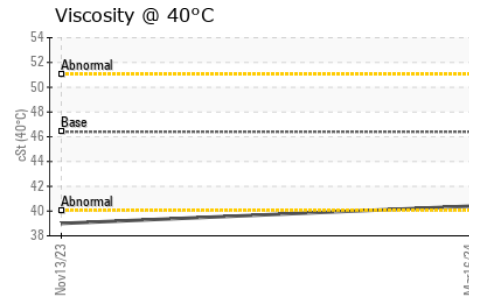
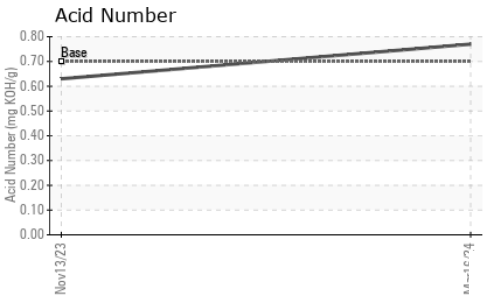
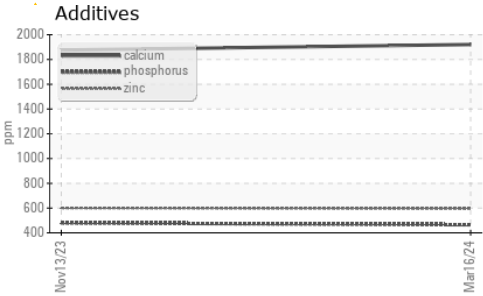
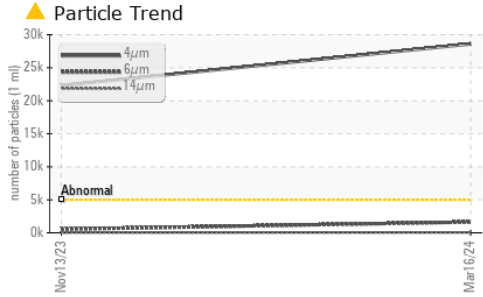
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>20	9	10	---
Sodium	ppm	ASTM D5185(m)		2	6	---
Potassium	ppm	ASTM D5185(m)	>20	2	2	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 28604	▲ 22316	---
Particles >6µm	ASTM D7647	>1300	● 1639	541	---
Particles >14µm	ASTM D7647	>160	47	36	---
Particles >21µm	ASTM D7647	>40	16	10	---
Particles >38µm	ASTM D7647	>10	4	2	---
Particles >71µm	ASTM D7647	>3	2	1	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/18/13	▲ 22/16/12	---



OIL ANALYSIS REPORT

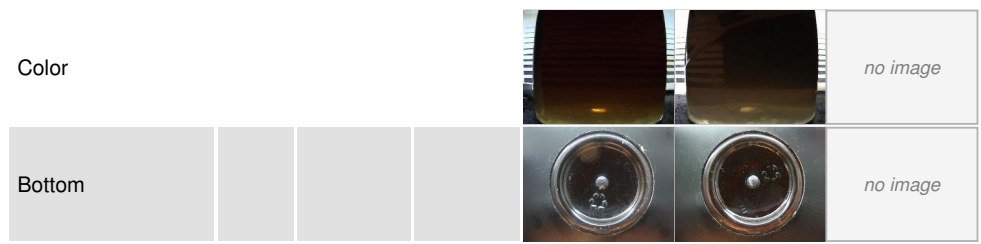


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.77	0.63	---

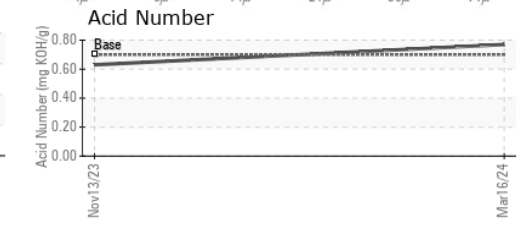
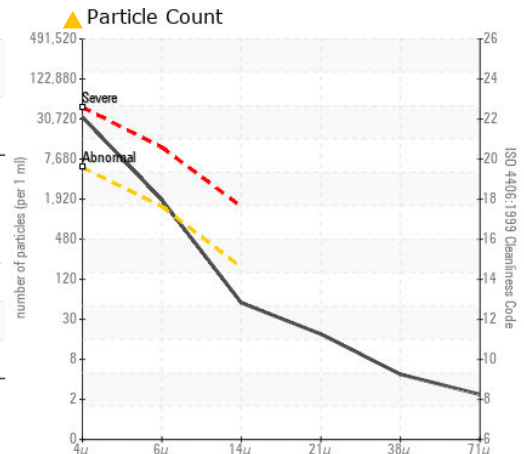
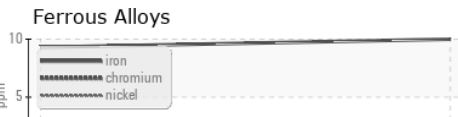
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	NONE	---
Debris	scalar	Visual*	NONE	LIGHT	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	---
Free Water	scalar	Visual*		NEG	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	40.4	39.0	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0920775 **Received** : 25 Mar 2024
Lab Number : **02624345** **Tested** : 26 Mar 2024
Unique Number : 5749464 **Diagnosed** : 26 Mar 2024 - Kevin Marson
Test Package : MOBCE (Additional Tests: TAN Man)

RONI/IRON SHORE EXCAVATING LTD.
 100 MACINTOSH BLVD
 VAUGHAN, ON
 CA L4K 4P3
 Contact: Service Team
 service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.