



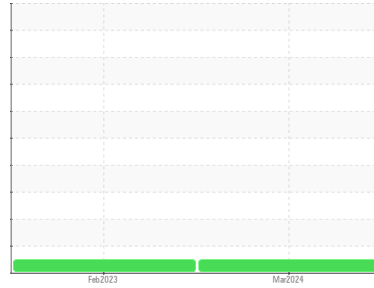
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
RONI
 Machine Id
171
 Component
Left Swing Drive
 Fluid
PETRO CANADA 30W (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0899380	LH	---
Sample Date	Client Info		19 Mar 2024	27 Feb 2023	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		Not Chngd	N/A	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>400	27	10	---
Chromium	ppm	ASTM D5185(m)	>10	0	0	---
Nickel	ppm	ASTM D5185(m)	>10	0	0	---
Titanium	ppm	ASTM D5185(m)		<1	<1	---
Silver	ppm	ASTM D5185(m)		0	0	---
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	---
Lead	ppm	ASTM D5185(m)	>50	0	0	---
Copper	ppm	ASTM D5185(m)	>200	<1	0	---
Tin	ppm	ASTM D5185(m)	>10	0	0	---
Antimony	ppm	ASTM D5185(m)	>5	0	<1	---
Vanadium	ppm	ASTM D5185(m)		0	0	---
Beryllium	ppm	ASTM D5185(m)		0	0	---
Cadmium	ppm	ASTM D5185(m)		0	0	---

ADDITIVES

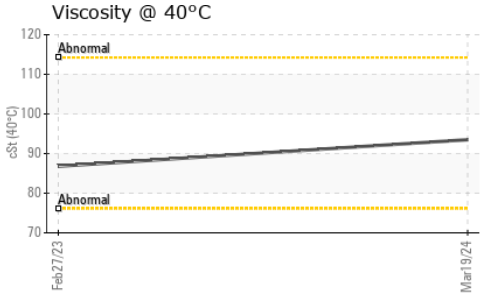
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		3	2	---
Barium	ppm	ASTM D5185(m)		<1	0	---
Molybdenum	ppm	ASTM D5185(m)		0	<1	---
Manganese	ppm	ASTM D5185(m)		0	<1	---
Magnesium	ppm	ASTM D5185(m)		704	813	---
Calcium	ppm	ASTM D5185(m)		1569	1463	---
Phosphorus	ppm	ASTM D5185(m)		1092	1242	---
Zinc	ppm	ASTM D5185(m)		1296	1309	---
Sulfur	ppm	ASTM D5185(m)		3882	3690	---
Lithium	ppm	ASTM D5185(m)		6	<1	---

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	8	8	---
Sodium	ppm	ASTM D5185(m)		1	0	---
Potassium	ppm	ASTM D5185(m)	>20	<1	0	---



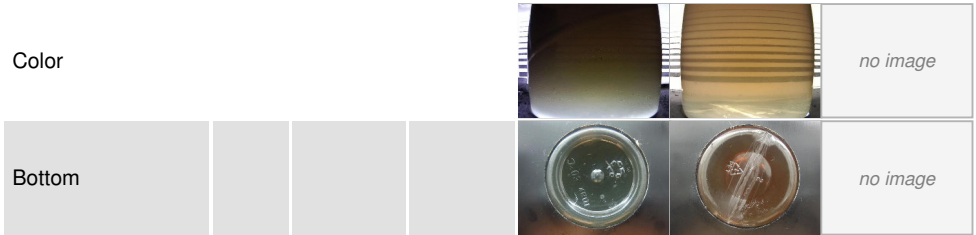
OIL ANALYSIS REPORT



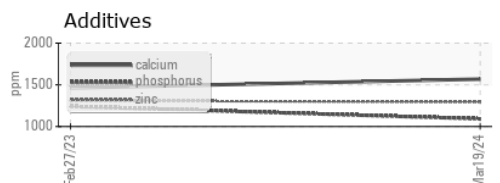
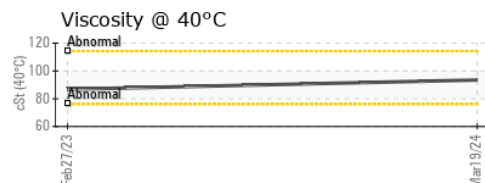
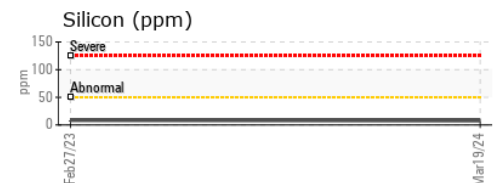
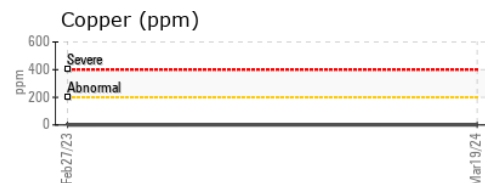
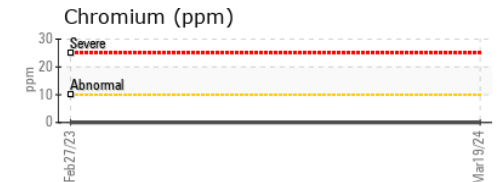
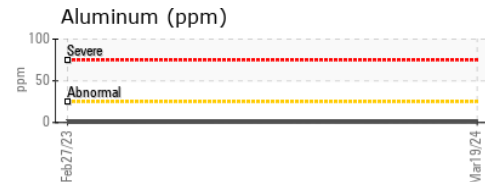
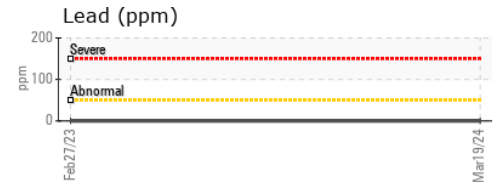
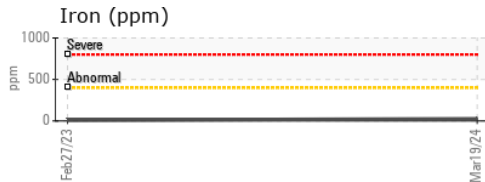
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	93.5	86.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0899380 **Received** : 25 Mar 2024
Lab Number : **02624370** **Tested** : 25 Mar 2024
Unique Number : 5749489 **Diagnosed** : 26 Mar 2024 - Kevin Marson
Test Package : MOBCE (Additional Tests: Visual)

RONI/IRON SHORE EXCAVATING LTD.
 100 MACINTOSH BLVD
 VAUGHAN, ON
 CA L4K 4P3
 Contact: Service Team
 service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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F: