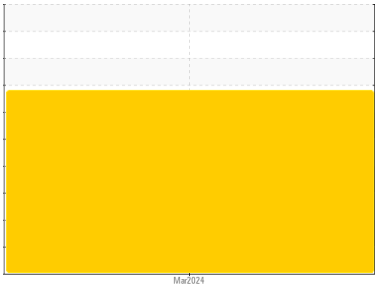
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
100-048
Component
Right Final Drive
Fluid
PETRO CANADA TRAXON 80W90 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Wear

PQ levels are abnormal. Chromium and iron ppm levels are abnormal. Aluminum ppm levels are noted. Titanium ppm levels are marginal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0920789**	---	---
Sample Date		Client Info		**19 Mar 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**Not Changd**	---	---
Sample Status				**ABNORMAL**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	---	---

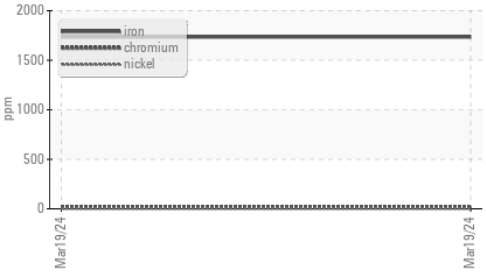
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		▲ **2040**	---	---
Iron	ppm	ASTM D5185(m)	>500	▲ **1735**	---	---
Chromium	ppm	ASTM D5185(m)	>10	▲ **23**	---	---
Nickel	ppm	ASTM D5185(m)	>10	**1**	---	---
Titanium	ppm	ASTM D5185(m)		▲ **12**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>25	● **197**	---	---
Lead	ppm	ASTM D5185(m)	>25	**0**	---	---
Copper	ppm	ASTM D5185(m)	>50	**3**	---	---
Tin	ppm	ASTM D5185(m)	>10	**0**	---	---
Antimony	ppm	ASTM D5185(m)	>5	**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	243	**2**	---	---
Barium	ppm	ASTM D5185(m)	1	**4**	---	---
Molybdenum	ppm	ASTM D5185(m)		**<1**	---	---
Manganese	ppm	ASTM D5185(m)		**17**	---	---
Magnesium	ppm	ASTM D5185(m)	2	**51**	---	---
Calcium	ppm	ASTM D5185(m)	6	**579**	---	---
Phosphorus	ppm	ASTM D5185(m)	987	**217**	---	---
Zinc	ppm	ASTM D5185(m)	1	**8**	---	---
Sulfur	ppm	ASTM D5185(m)	21530	**13214**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

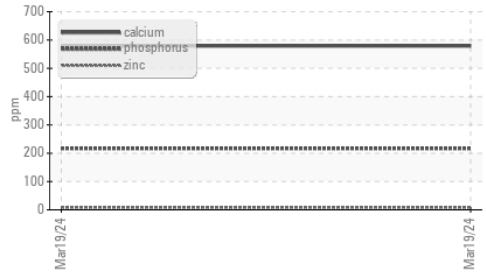
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	▲ **892**	---	---
Sodium	ppm	ASTM D5185(m)		**49**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**68**	---	---

OIL ANALYSIS REPORT

Ferrous Alloys

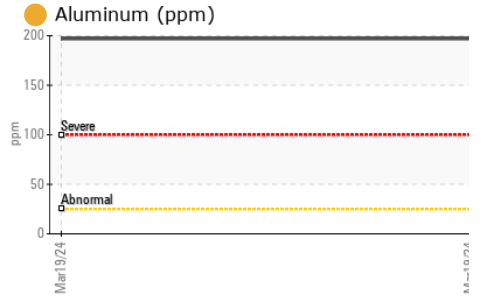


Additives



Silicon (ppm)

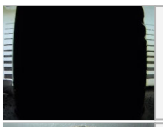
Aluminum (ppm)



Viscosity @ 40°C

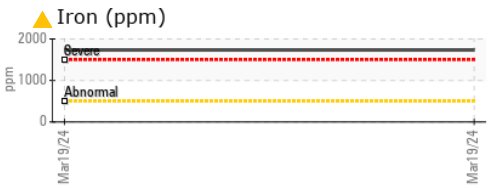
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**VLITE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.2	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	141.0	**189**	---	---

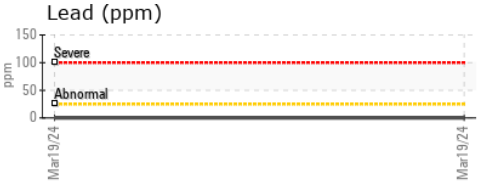
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

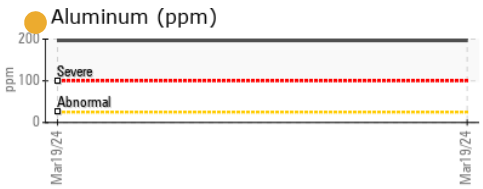
Iron (ppm)



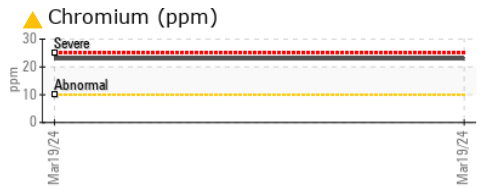
Lead (ppm)



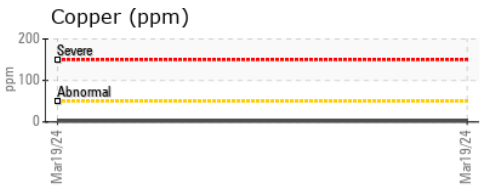
Aluminum (ppm)



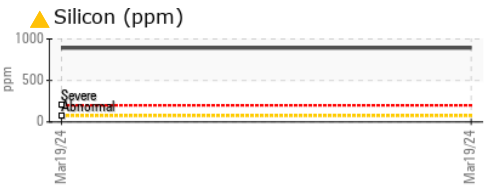
Chromium (ppm)



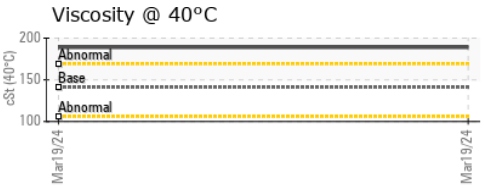
Copper (ppm)



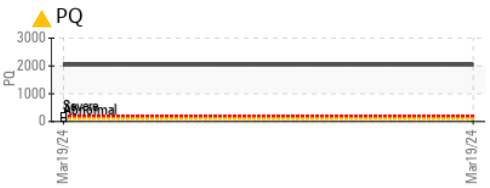
Silicon (ppm)



Viscosity @ 40°C



PQ



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0920789
Lab Number : 02624410
Unique Number : 5749529
Test Package : MOBCE (Additional Tests: PQ, Visual)

Received : 25 Mar 2024
Tested : 26 Mar 2024
Diagnosed : 26 Mar 2024 - Kevin Marson

RONI/IRON SHORE EXCAVATING LTD.
100 MACINTOSH BLVD
VAUGHAN, ON
CA L4K 4P3
Contact: Service Team
service.team@roni.ca
T:
F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.