

## **OIL ANALYSIS REPORT**

Sample Rating Trend WEAR



CATERPILLAR AD30 TRK223 Component

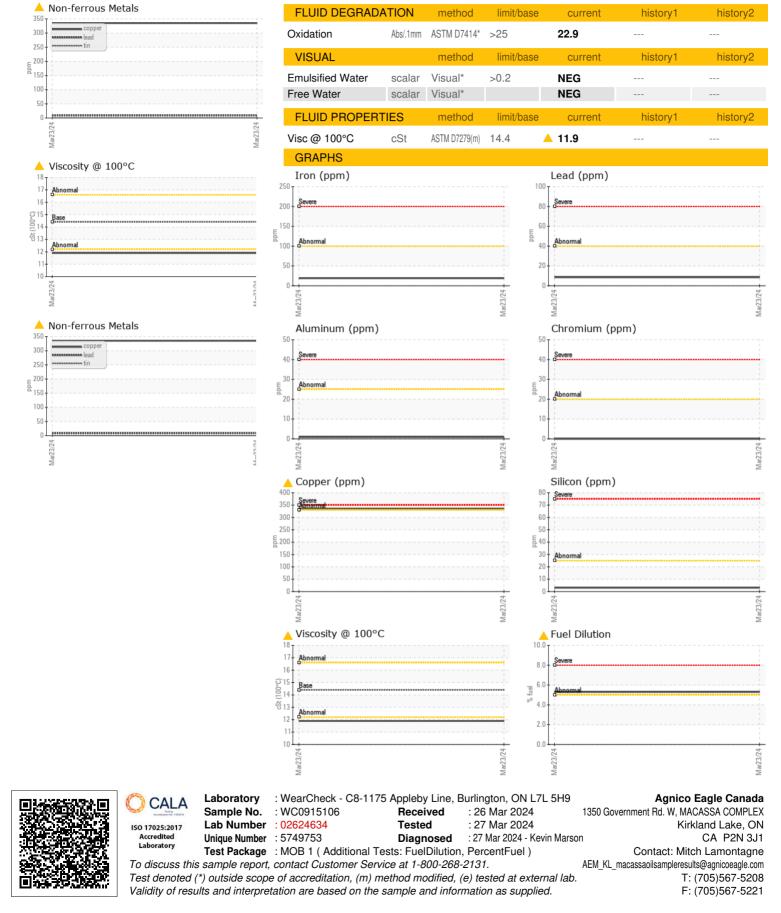
**Diesel Engine** Fluid

## DIESEL ENGINE OIL SAE 15W40 (--- GAL)

▲ Recommendation       Sample Number       Client Info       WC0915106           The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.       Sample Date       Client Info       23 Mar 2024           Mean       Oll Age       hrs       Client Info       0            Copper ppm levels are abnormal. Bearing wear is indicated.       Oll Changed       Client Info       O            Metric Scondition       Contamination       Contamine the present in the oil.       Sample Status        ABNORMAL            Fuid Condition       Mater       WC Method       >0.2       NEG            Water       WC Method       >0.2       NEG             Fuid Condition       Iron       ppm       ASTM D5185(m)       >100       19            Nickel       ppm       ASTM D5185(m)       >20             Nickel       ppm       ASTM D5185(m)       >2       0
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.       Sample Date       Client Info       23 Mar 2024            Wear       Colent Info       0
noted. We recommend an early resample to monitor this condition.       Machine Age       hrs       Client Info       0
monitor this condition.       Oil Age       hrs       Client Info       0            Wear       Oil Changed       Client Info       Changed
▲ Wear       Oil Changed       Client Info       Changed
Copper ppm levels are abnormal. Bearing wear is indicated.       Sample Status       ABNORMAL           Contamination       CONTAMINATION       method       limit/base       current       history1       history1         There is a moderate amount of fuel present in the oil.       Fluid Condition       Water       WC Method       >0.2       NEG           Glycol       WEAR METALS       method       limit/base       current       history1       history1         Viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.       VEAR METALS       method       limit/base       current       history1       history1         Nickel       ppm       ASTM D5185(m)       >100       19           Nickel       ppm       ASTM D5185(m)       >20       0           Nickel       ppm       ASTM D5185(m)       >2       0           Silver       ppm       ASTM D5185(m)       >2       0           Aluminum       ppm       ASTM D5185(m)       >20       0           Lead       ppm       ASTM D5185(m)       >20       0       -
There is a moderate amount of fuel present in the oil.       Water       WC Method       >0.2       NEG           Fluid Condition       Fluid condition       WEAR METALS       method       limit/base       current       history1       hist         Vecod       ppm       ASTM D5185(m)       >100       19           Nickel       ppm       ASTM D5185(m)       >20       0           Nickel       ppm       ASTM D5185(m)       >2       0
oil. Tests confirm the presence of fuel in the oil. <ul> <li>Fluid Condition</li> <li>Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.</li> <li>WEAR METALS</li> <li>Method</li> <li>Mit/base</li> <li>Current</li> <li>history1</li> <li>hist</li> <li>Chromium</li> <li>ppm</li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li>0</li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;20</li> <li></li> <li></li> <li></li> <li></li> <li></li> <li></li> <li>ASTM D5185(m)</li> <li>&gt;40</li> <li>9</li> <li></li> <li></li></ul>
▲ Fluid Condition Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.          WEAR METALS       method       limit/base       current       history1       hist history1         Iron       ppm       ASTM D5185(m)       >100       19           Chromium       ppm       ASTM D5185(m)       >20       0           Nickel       ppm       ASTM D5185(m)       >2       0           Silver       ppm       ASTM D5185(m)       >2       0           Aluminum       ppm       ASTM D5185(m)       >2       0           Lead       ppm       ASTM D5185(m)       >40       9
Weak Metals       method       limit/base       current       history1       hist         viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.       Iron       ppm       ASTM D5185(m)       >100       19           Nickel       ppm       ASTM D5185(m)       >20       0           Nickel       ppm       ASTM D5185(m)       >2       0           Silver       ppm       ASTM D5185(m)       >2       0           Aluminum       ppm       ASTM D5185(m)       >2       0           Lead       ppm       ASTM D5185(m)       >2       0
viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.         Iron         ppm         ASTM D5185(m)         >100         19             Chromium         ppm         ASTM D5185(m)         >20         0             Nickel         ppm         ASTM D5185(m)         >2         0             Titanium         ppm         ASTM D5185(m)         >2         0             Silver         ppm         ASTM D5185(m)         >2         0             Aluminum         ppm         ASTM D5185(m)         >2         0             Lead         ppm         ASTM D5185(m)         >2         0
Nickel       ppm       ASTM D5185(m)       >2       0           Titanium       ppm       ASTM D5185(m)       >2       0           Silver       ppm       ASTM D5185(m)       >2       0           Aluminum       ppm       ASTM D5185(m)       >2       0           Lead       ppm       ASTM D5185(m)       >40       9
Nickel         ppm         ASTM D5185(m)         >2         0             Titanium         ppm         ASTM D5185(m)         >2         0             Silver         ppm         ASTM D5185(m)         >2         0             Aluminum         ppm         ASTM D5185(m)         >2         0             Lead         ppm         ASTM D5185(m)         >40         9
Titanium         ppm         ASTM D5185(m)         >2         0             Silver         ppm         ASTM D5185(m)         >2         0             Aluminum         ppm         ASTM D5185(m)         >25         <1
Silver         ppm         ASTM D5185(m)         >2         0             Aluminum         ppm         ASTM D5185(m)         >25         <1             Lead         ppm         ASTM D5185(m)         >40         9
Aluminum         ppm         ASTM D5185(m)         >25         <1             Lead         ppm         ASTM D5185(m)         >40         9
Lead ppm ASTM D5185(m) >40 9
Tin ppm ASTM D5185(m) >15 <1
Antimony         ppm         ASTM D5185(m)         O
Vanadium ppm ASTM D5185(m) <b>0</b>
Beryllium ppm ASTM D5185(m) 0
Cadmium         ppm         ASTM D5185(m)         O
ADDITIVES method limit/base current history1 hist
Boron ppm ASTM D5185(m) 250 <b>30</b>
Barium ppm ASTM D5185(m) 10 0
Molybdenum ppm ASTM D5185(m) 100 38
Manganese ppm ASTM D5185(m) 0
Magnesium         ppm         ASTM D5185(m)         450         492
Calcium ppm ASTM D5185(m) 3000 1649
Phosphorus ppm ASTM D5185(m) 1150 688
Zinc ppm ASTM D5185(m) 1350 838
Sulfur ppm ASTM D5185(m) 4250 1853
Lithium ppm ASTM D5185(m) <1
CONTAMINANTS method limit/base current history1 hist
CONTAMINANTS       method       limit/base       current       history1       hist         Silicon       ppm       ASTM D5185(m)       >25       3
Silicon ppm ASTM D5185(m) >25 3
Silicon         ppm         ASTM D5185(m)         >25         3             Sodium         ppm         ASTM D5185(m)         >158         2
Silicon         ppm         ASTM D5185(m)         >25         3             Sodium         ppm         ASTM D5185(m)         >158         2             Potassium         ppm         ASTM D5185(m)         >20         <1
Silicon       ppm       ASTM D5185(m)       >25       3           Sodium       ppm       ASTM D5185(m)       >158       2           Potassium       ppm       ASTM D5185(m)       >20       <1           Fuel       %       ASTM D7593*       >5       <15.3
Silicon       ppm       ASTM D5185(m)       >25       3           Sodium       ppm       ASTM D5185(m)       >158       2           Potassium       ppm       ASTM D5185(m)       >20       <1           Fuel       %       ASTM D5185(m)       >5       <13           INFRA-RED       method       limit/base       current       history1       hist



## **OIL ANALYSIS REPORT**



Contact/Location: Mitch Lamontagne - KIR370KIR