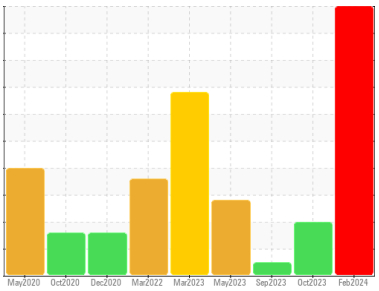
PROBLEM SUMMARY

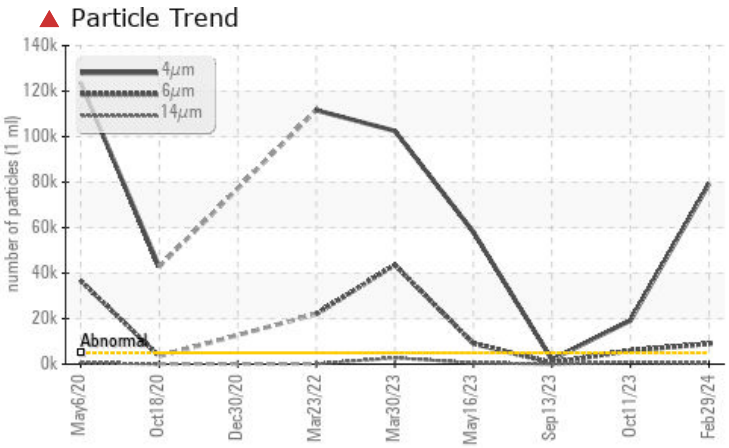
Sample Rating Trend



VISUAL METAL

Machine Id
11565247 CRUSHER TOGGLE
Component
Hydraulic System
Fluid
SHELL TELLUS 68 (3470 LTR)

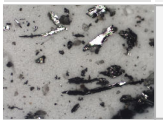
COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you check for visible metal particles in the oil. Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. An inspection for the source(s) of wear may be warranted at this time. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	NORMAL
Particles >4µm		ASTM D7647	>5000	▲ **79226**	▲ 19210	2002
Particles >6µm		ASTM D7647	>1300	▲ **8980**	▲ 5983	559
Particles >14µm		ASTM D7647	>160	▲ **404**	▲ 892	66
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/20/16**	▲ 21/20/17	18/16/13
White Metal	scalar	Visual*	NONE	▲ **LTMOD**	NONE	NONE
PrtFilter					*no image*	*no image*

Customer Id: INCOCOLE
Sample No.: WC0811773
Lab Number: 02624780
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
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Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	An inspection for the source(s) of wear may be warranted at this time.
Monitor	---	---	?	Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review.
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF).
Alert	---	---	?	Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

11 Oct 2023 Diag: Wes Davis

ISO

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

13 Sep 2023 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

16 May 2023 Diag: Kevin Marson

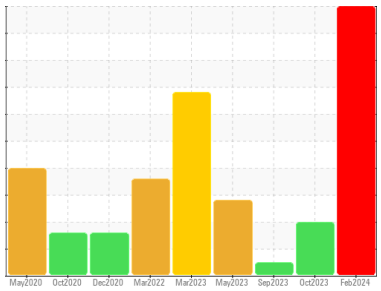
ISO

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Machine Id
11565247 CRUSHER TOGGLE
Component
Hydraulic System
Fluid
SHELL TELLUS 68 (3470 LTR)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you check for visible metal particles in the oil. Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. An inspection for the source(s) of wear may be warranted at this time. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Resample in 30-45 days to monitor this situation.

▲ Wear

Moderate concentration of visible metal present.

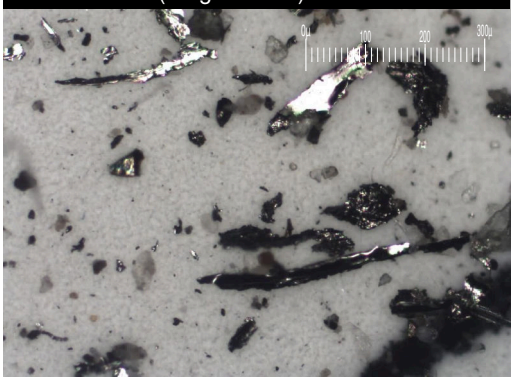
▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 100 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0811773**	WC0811802	WC0754994
Sample Date		Client Info		**29 Feb 2024**	11 Oct 2023	13 Sep 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Not Changd	N/A
Sample Status				**SEVERE**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**13**	7	0
Chromium	ppm	ASTM D5185(m)	>20	**4**	1	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Lead	ppm	ASTM D5185(m)	>20	**0**	2	0
Copper	ppm	ASTM D5185(m)	>20	**3**	4	<1
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

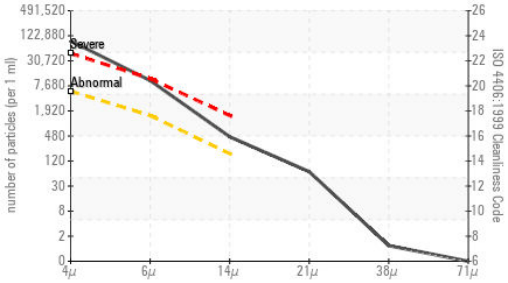
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	3	<1
Barium	ppm	ASTM D5185(m)		**0**	<1	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	11	**63**	75	69
Calcium	ppm	ASTM D5185(m)	39	**12**	15	9
Phosphorus	ppm	ASTM D5185(m)	260	**277**	320	283
Zinc	ppm	ASTM D5185(m)	279	**346**	389	350
Sulfur	ppm	ASTM D5185(m)	2109	**646**	772	662
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	<1	0
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	20

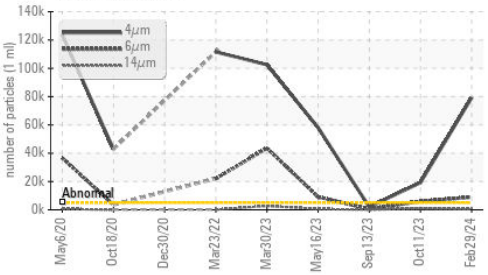
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **79226**	▲ 19210	2002
Particles >6µm		ASTM D7647	>1300	▲ **8980**	▲ 5983	559
Particles >14µm		ASTM D7647	>160	▲ **404**	▲ 892	66
Particles >21µm		ASTM D7647	>40	● **59**	▲ 223	14
Particles >38µm		ASTM D7647	>10	**1**	8	0
Particles >71µm		ASTM D7647	>3	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/20/16**	▲ 21/20/17	18/16/13

OIL ANALYSIS REPORT

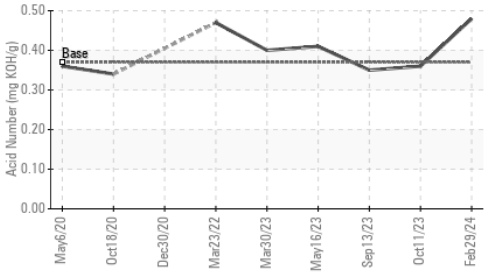
Particle Count



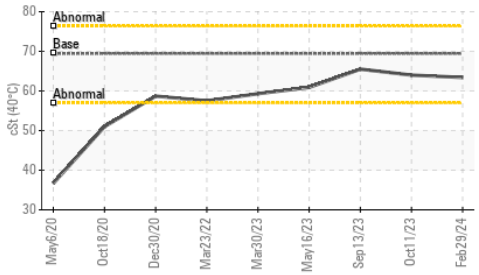
Particle Trend



Acid Number



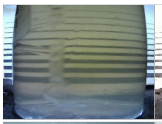
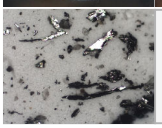
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.37	**0.48**	0.36	0.35

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ **LTMOD**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	69.43	**63.4**	64.0	65.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0811773 **Received** : 26 Mar 2024
Lab Number : 02624780 **Tested** : 27 Mar 2024
Unique Number : 5749899 **Diagnosed** : 27 Mar 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter, TAN Mar

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Vale - Coleman Mine
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F: (705)966-4114