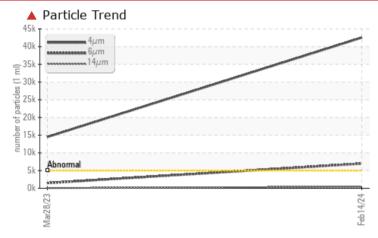


# **PROBLEM SUMMARY**

### Area [226.998.1008] Machine Id MULTIPLAS OM2 Component

Hydraulic System Fluid SHELL TELLUS 46 (200 GAL)

# COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

# PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	
Particles >4µm	ASTM D7647	>5000	<b>42550</b>	<b>1</b> 4494	
Particles >6µm	ASTM D7647	>1300	<b>6985</b>	1469	
Particles >14µm	ASTM D7647	>160	<b>436</b>	55	
Particles >21µm	ASTM D7647	>40	🔺 125	17	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>4</b> 23/20/16	🔺 21/18/13	

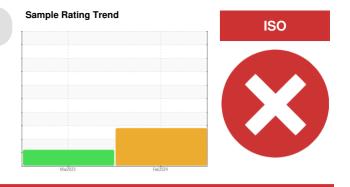
Customer Id: LEGLON Sample No.: WC0790186 Lab Number: 02624943 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter	MISSED	Mar 28 2024	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				
Resample	MISSED	Mar 28 2024	?	Resample in 30-45 days to monitor this situation.				
Check Breathers	MISSED	Mar 28 2024	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Dirt Access	MISSED	Mar 28 2024	?	We advise that you check all areas where contaminants can enter the system.				
Filter Fluid	MISSED	Mar 28 2024	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				

## HISTORICAL DIAGNOSIS

### 28 Mar 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





# **OIL ANALYSIS REPORT**

Sample Rating Trend

# ISO

# Area [226.998.1008] MULTIPLAS OM2 Component

Hydraulic System Fluid SHELL TELLUS 46 (200 GAL)

## DIAGNOSIS

### Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

			Mar2023	Feb2024		
SAMPLE INFORMA	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0790186	WC0790182	
Sample Date		Client Info		14 Feb 2024	28 Mar 2023	
Machine Age	mths	Client Info		8	6	
Oil Age	mths	Client Info		8	6	
Oil Changed		Client Info		Filtered	Not Changd	
Sample Status				SEVERE	ABNORMAL	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
	oom	ASTM D5185(m)	>20	8	6	
	ppm ppm	ASTM D5185(m)	>20	0	<1	
		ASTM D5185(m)	>20	0	<1	
	ppm	ASTM D5185(m)	>20	0	0	
	ppm	ASTM D5185(m)		0	0	
	ppm ppm	ASTM D5185(m)	>20	0	0	
		ASTM D5185(m)	>20	0	0	
	ppm ppm	ASTM D5185(m)	>20	ں <1	<1	
_		ASTM D5185(m)	>20	0	0	
	ppm ppm	ASTM D5185(m)	~~~	0	0	
	ppm	ASTM D5185(m)		0	0	
	ppm	ASTM D5185(m)		0	0	
	ppm	ASTM D5185(m)		0	0	
'	op	( )	11			history O
ADDITIVES		method	limit/base	current	history1	history2
	ppm	ASTM D5185(m)	0.0	2	2	
	ppm	ASTM D5185(m)		0	0	
•	ppm	ASTM D5185(m)	0	0	<1	
	ppm	ASTM D5185(m)		0	0	
	ppm	ASTM D5185(m)	11	6	7	
	ppm	ASTM D5185(m)	35	66	79	
	ppm	ASTM D5185(m)	266	308	363	
	ppm	ASTM D5185(m)	276	388	407	
	ppm	ASTM D5185(m)	1847	2041	1561	
	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	
	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID CLEANLINE	SS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>42550</b>	🔺 14494	
		ASTM D7647	>1300	<u> </u>	1469	
Particles >6µm						
		ASTM D7647	>160	<b>436</b>	55	
Particles >6µm		ASTM D7647 ASTM D7647	>160 >40	▲ 436 ▲ 125	55 17	
Particles >6μm Particles >14μm						
Particles >6µm Particles >14µm Particles >21µm		ASTM D7647	>40	<mark>人</mark> 125	17	
Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647	>40 >10	▲ 125 9	17 2	
Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647 ASTM D7647	>40 >10 >3	<ul> <li>125</li> <li>9</li> <li>1</li> <li>23/20/16</li> </ul>	17 2 0 ▲ 21/18/13	



# **OIL ANALYSIS REPORT**

			FLUID DEGRADA		method	limit/base	current	history1	history
4μm 6μm			Acid Number (AN)	mg KOH/g	ASTM D974*	0.36	0.39	0.29	
κ			VISUAL		method	limit/base	current	history1	history
Abnormal			White Metal	scalar	Visual*	NONE	NONE	NONE	
			Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Abnormal			Precipitate	scalar	Visual*	NONE	NONE	NONE	
8/23		Feb14/24	Silt	scalar	Visual*	NONE	NONE	NONE	
Mar 28/23		Feb14	Debris	scalar	Visual*	NONE	VLITE	NONE	
Particle Trend			Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
L			Appearance	scalar	Visual*	NORML	NORML	NORML	
4μm 6μm 14μm			Odor	scalar	Visual*	NORML	NORML	NORML	
			Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	
			Free Water	scalar	Visual*		NEG	NEG	
			FLUID PROPERT	IES	method	limit/base	current	history1	history
Abnormal			Visc @ 40°C	cSt	ASTM D7279(m)	46.99	42.4	41.4	
Mar28/23 -		Feb14/24	SAMPLE IMAGES	S	method	limit/base	current	history1	history
Acid Number		Ľ	Color						no image
			Bottom						no image
			GRAPHS						
Mar28/23 -		bur	Ferrous Alloys				Particle Count		
Mar		Cul. 1	10 iron			491,520			
Viscosity @ 40°	°C		E 5- nickel			122,880	Severe		
Abnormal						30,720			
Abnormal							Abnormal		
Base			Mar28/23			Feb14/24 9articles (per 1 m)) 800'1	··· /··		
						Les d 1,520			
			Non-ferrous Metal	S					
Abnormal			copper						
8/23		VC 1	ā 5-			30			
Mar28/23		Eah 1.4				8	-		
			1/23 0			1/24			
			Mar28/27			Feb14/24			
			– Viscosity @ 40°C			4	ہوں۔ Acid Number	14μ 21μ	38µ 71
			55 Abnormal			(B) 0.40 MHO 3.00 Ling 0.20 mm 0.10			
			00 50 <b>Base</b> € 45			¥0.30			
			45			월 0.20	1		
			40 -			NO.10			
			35 L +			4/24	8/23		
			Mar28/23			Feb14/24	Mar28/23		
	ISO 17025:2017 L Accredited U	Sample No. .ab Number Inique Number	: 5750062	5 Appleby Recei Teste Diagr	ved : 27 d : 28	gton, ON L7L 7 Mar 2024 8 Mar 2024 Mar 2024 - W			Industrial / London, CA N5V I
	10710	est Package	: IND 2 contact Customer Serv						act: Ralph E t@leggett.c