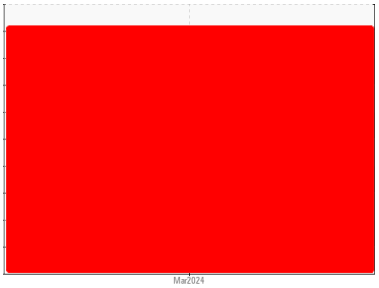
PROBLEM SUMMARY

Sample Rating Trend

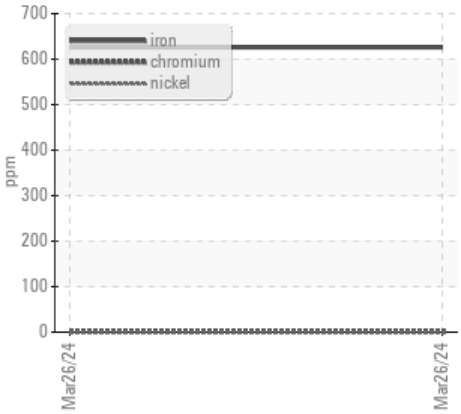


WEAR

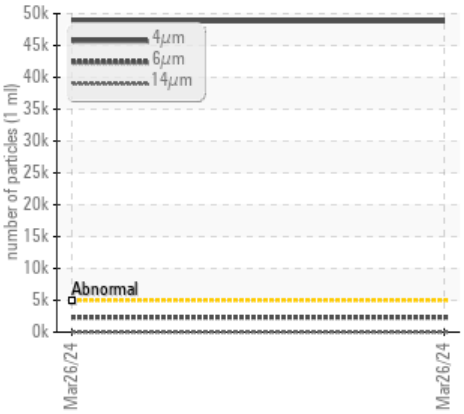
Machine Id
G3 L2
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

COMPONENT CONDITION SUMMARY

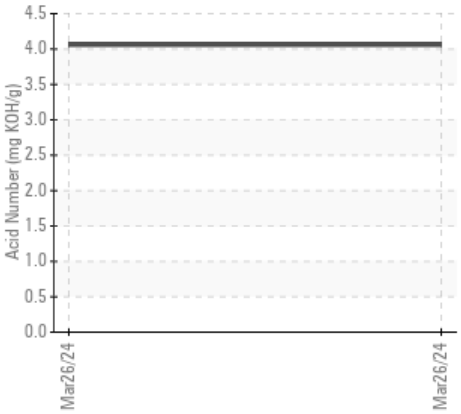
▲ Ferrous Alloys



▲ Particle Trend



▲ Acid Number



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Iron	ppm	ASTM D5185(m)	>20	▲ **626**	---	---
Particles >4µm		ASTM D7647	>5000	▲ **48821**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/18/12**	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*		▲ **4.06**	---	---

Customer Id: DIO580OTT
Sample No.: ST45542
Lab Number: 02624945
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

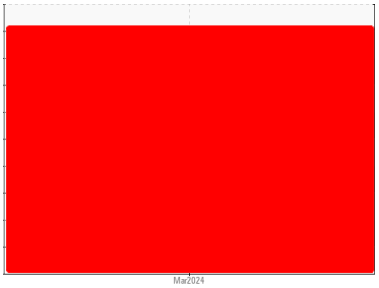
Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Alert	---	---	?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

STAUFF FILTRATION TECHNOLOGY

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
G3 L2
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

▲ Wear

Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

▲ Fluid Condition

The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**ST45542**	---	---
Sample Date		Client Info		**26 Mar 2024**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>20	▲ **626**	---	---
Chromium	ppm	ASTM D5185(m)	>20	**<1**	---	---
Nickel	ppm	ASTM D5185(m)	>20	**0**	---	---
Titanium	ppm	ASTM D5185(m)		**0**	---	---
Silver	ppm	ASTM D5185(m)		**0**	---	---
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	---	---
Lead	ppm	ASTM D5185(m)	>20	**<1**	---	---
Copper	ppm	ASTM D5185(m)	>20	**1**	---	---
Tin	ppm	ASTM D5185(m)	>20	**0**	---	---
Antimony	ppm	ASTM D5185(m)		**0**	---	---
Vanadium	ppm	ASTM D5185(m)		**0**	---	---
Beryllium	ppm	ASTM D5185(m)		**0**	---	---
Cadmium	ppm	ASTM D5185(m)		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**1**	---	---
Barium	ppm	ASTM D5185(m)		**0**	---	---
Molybdenum	ppm	ASTM D5185(m)		**0**	---	---
Manganese	ppm	ASTM D5185(m)		**3**	---	---
Magnesium	ppm	ASTM D5185(m)		**4**	---	---
Calcium	ppm	ASTM D5185(m)		**16**	---	---
Phosphorus	ppm	ASTM D5185(m)		**359**	---	---
Zinc	ppm	ASTM D5185(m)		**52**	---	---
Sulfur	ppm	ASTM D5185(m)		**1680**	---	---
Lithium	ppm	ASTM D5185(m)		**<1**	---	---

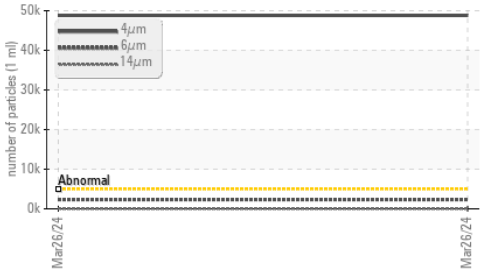
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**6**	---	---
Sodium	ppm	ASTM D5185(m)		**2**	---	---
Potassium	ppm	ASTM D5185(m)	>20	**4**	---	---
Water	%	ASTM D6304*	>0.05	**0.032**	---	---
ppm Water	ppm	ASTM D6304*	>500	**328**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **48821**	---	---
Particles >6µm		ASTM D7647	>1300	● **2333**	---	---
Particles >14µm		ASTM D7647	>160	**28**	---	---
Particles >21µm		ASTM D7647	>40	**9**	---	---
Particles >38µm		ASTM D7647	>10	**2**	---	---
Particles >71µm		ASTM D7647	>3	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/18/12**	---	---

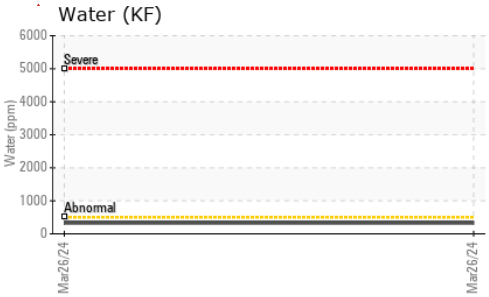
OIL ANALYSIS REPORT

STAUFF FILTRATION TECHNOLOGY

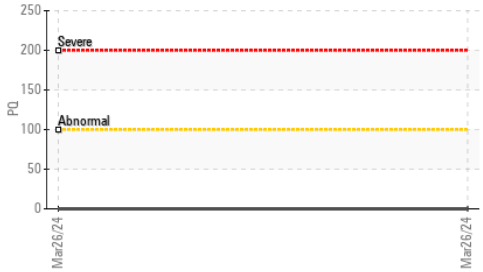
Particle Trend



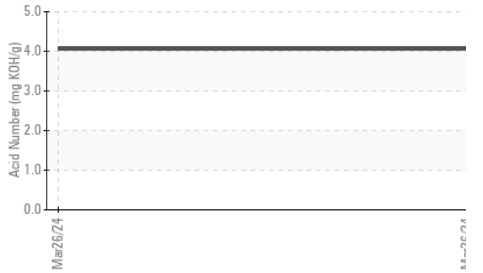
Water (KF)



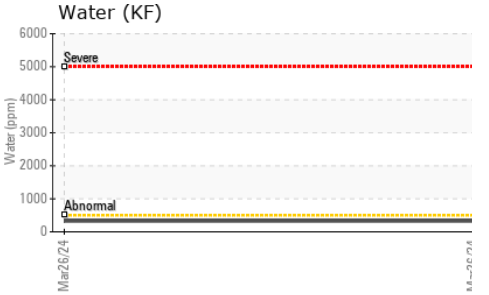
PQ



Acid Number



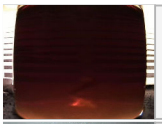
Water (KF)



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		▲ **4.06**	---	---

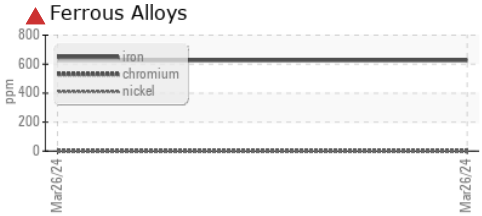
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	---	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	---	---
Precipitate	scalar	Visual*	NONE	**NONE**	---	---
Silt	scalar	Visual*	NONE	**NONE**	---	---
Debris	scalar	Visual*	NONE	**NONE**	---	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	---	---
Appearance	scalar	Visual*	NORML	**NORML**	---	---
Odor	scalar	Visual*	NORML	**NORML**	---	---
Emulsified Water	scalar	Visual*	>0.05	**NEG**	---	---
Free Water	scalar	Visual*		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**26.4**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

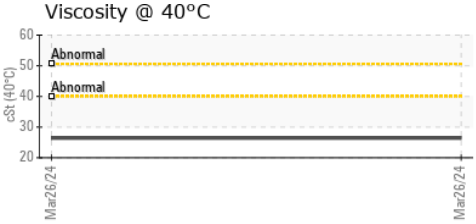
GRAPHS

Ferrous Alloys

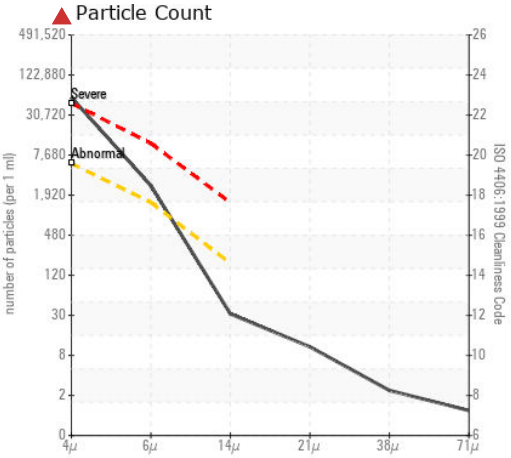


Non-ferrous Metals

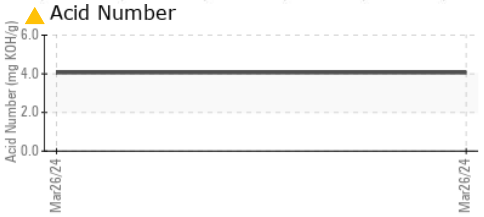
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : ST45542 **Received** : 27 Mar 2024
Lab Number : 02624945 **Tested** : 28 Mar 2024
Unique Number : 5750064 **Diagnosed** : 28 Mar 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, PQ)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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