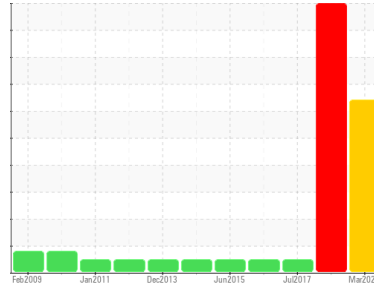




# PROBLEM SUMMARY

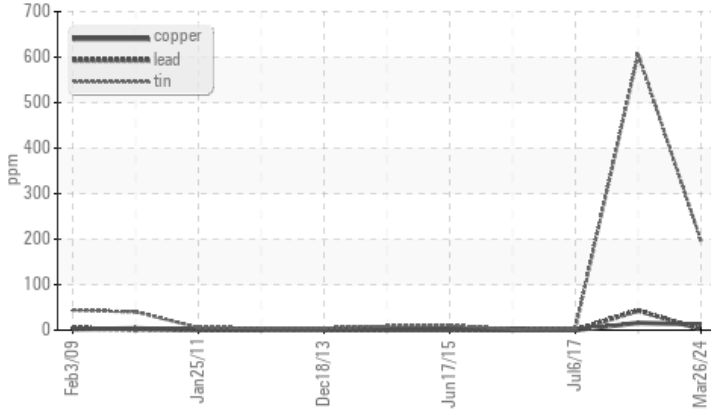
Sample Rating Trend



Area  
**OIL ANALYSIS/UNIT 3/COND EXT PUMPS**  
 Machine Id  
**X03-43210-P-001**  
 Component  
**Pump**  
 Fluid  
**ESSO TERESSO ISO 46 (29 LTR)**

## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



## RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	NORMAL	
Tin	ppm	ASTM D5185(m)	>9	▲ 197	▲ 607	2
Antimony	ppm	ASTM D5185(m)		▲ 16	▲ 44	0

Customer Id: OPGBAT  
 Sample No.: WC  
 Lab Number: 02625198  
 Test Package: IND 3



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### WEAR



#### 22 Jun 2023 Diag: Kevin Marson

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Chromium and lead and tin and antimony ppm levels are severe. Wear particle analysis indicates that the ferrous cutting particles are abnormal. Copper ppm levels are abnormal. Ring wear is indicated. Bearing and/or bushing wear is indicated. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces. High wear metal levels reflect the reported failure. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



#### 06 Jul 2017 Diag: Wes Davis

### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



#### 05 Feb 2016 Diag: Wes Davis

### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

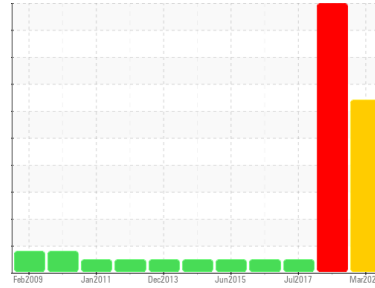
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**OIL ANALYSIS/UNIT 3/COND EXT PUMPS**  
 Machine Id  
**X03-43210-P-001**  
 Component  
**Pump**  
 Fluid  
**ESSO TERESSO ISO 46 (29 LTR)**

## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

Tin ppm levels are severe. Antimony ppm levels are abnormal. Bearing and/or bushing wear is indicated. The ferrography results are normal indicating no abnormal wear in the system.

### Contaminants

There is no indication of any contamination in the oil.

### Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC</b>	WC943370	WC
Sample Date	Client Info		<b>26 Mar 2024</b>	22 Jun 2023	06 Jul 2017
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	SEVERE	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	0	7
Iron	ppm	ASTM D5185(m) >90	<b>19</b>	1	0
Chromium	ppm	ASTM D5185(m) >5	<b>0</b>	▲ 27	0
Nickel	ppm	ASTM D5185(m) >5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m) >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m) >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >7	<b>0</b>	0	<1
Lead	ppm	ASTM D5185(m) >12	<b>1</b>	▲ 43	<1
Copper	ppm	ASTM D5185(m) >30	<b>12</b>	▲ 16	<1
Tin	ppm	ASTM D5185(m) >9	▲ <b>197</b>	▲ 607	2
Antimony	ppm	ASTM D5185(m)	▲ <b>16</b>	▲ 44	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	3	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185(m) 0	<b>0</b>	1	0
Phosphorus	ppm	ASTM D5185(m) 2.4	<b>3</b>	4	<1
Zinc	ppm	ASTM D5185(m) 0	<b>2</b>	6	<1
Sulfur	ppm	ASTM D5185(m)	<b>614</b>	650	2011
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >60	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	<1	<1

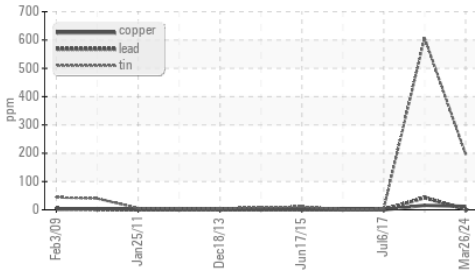
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.02	<b>0.05</b>	0.08	0.089

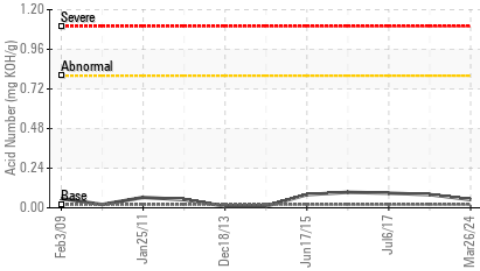


# OIL ANALYSIS REPORT

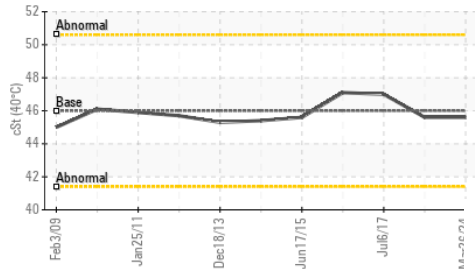
## Non-ferrous Metals



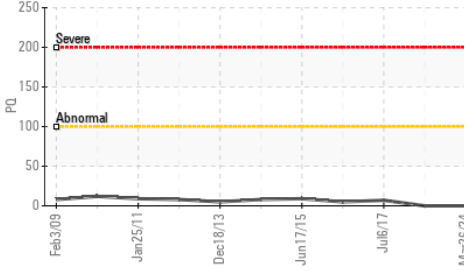
## Acid Number



## Viscosity @ 40°C



## PQ



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	HAZY	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.6	47.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color

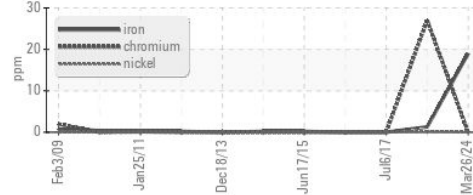


Bottom

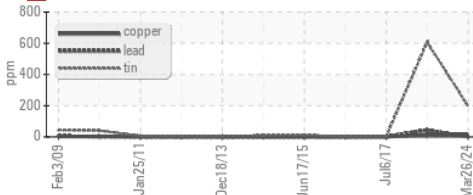


## GRAPHS

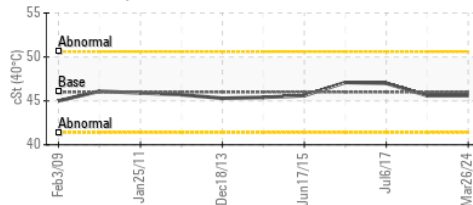
### Ferrous Alloys



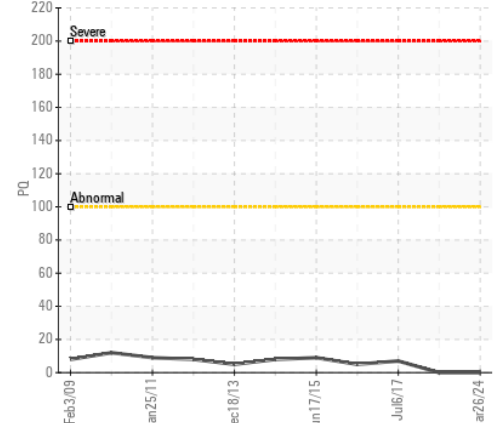
### Non-ferrous Metals



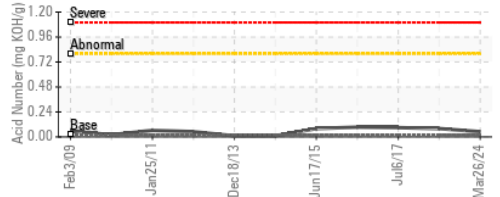
### Viscosity @ 40°C



### PQ



### Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Sample No. : WC

Lab Number : 02625198

Unique Number : 5750317

Test Package : IND 3 ( Additional Tests: TAN Man )

Received : 28 Mar 2024

Tested : 28 Mar 2024

Diagnosed : 03 Apr 2024 - Kevin Marson

Ontario Power Generation

7263 Hwy #33 , P.O.Box 1000

BATH, ON

CA K0H 1G0

Contact: Abbas Eskandari

abbas.eskandari@opg.com

T: (613)352-3525

F:

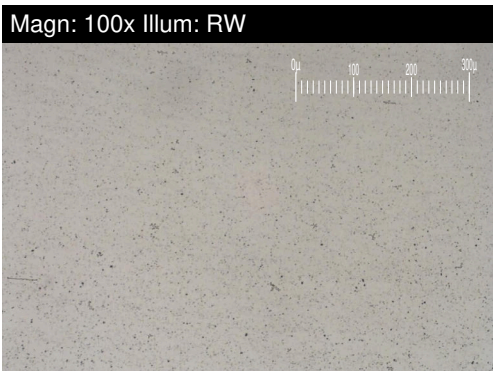
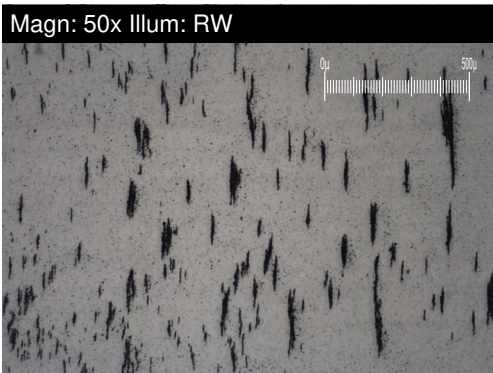
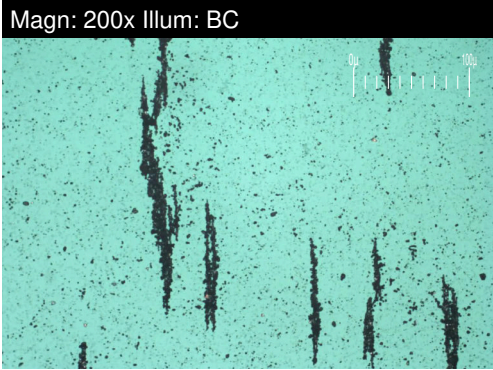
To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

# FERROGRAPHY REPORT

Area  
**OIL ANALYSIS/UNIT 3/COND EXT PUMPS**  
 Machine Id  
**X03-43210-P-001**  
 Component  
**Pump**  
 Fluid  
**ESSO TERESSO ISO 46 (29 LTR)**

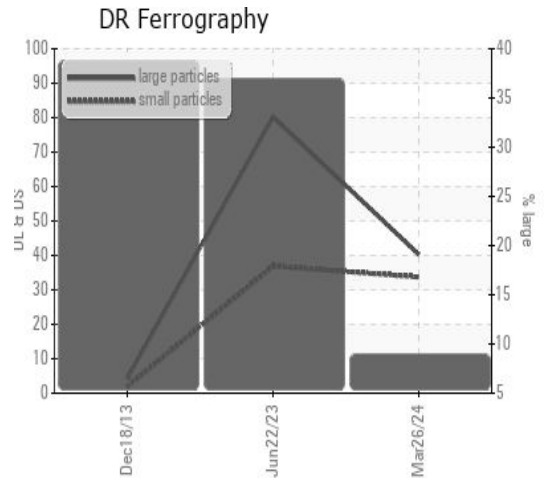


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		<b>40.3</b>	80.2	---
Small Particles		DR-Ferr*		<b>33.7</b>	36.9	---
Total Particles		DR-Ferr*	>---	<b>74</b>	117.1	---
Large Particles Percentage	%	DR-Ferr*		<b>8.9</b>	37	---
Severity Index		DR-Ferr*		<b>266</b>	3473	---

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		4	4	
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*			1	
Ferrous Rolling	Scale 0-10	ASTM D7684*		2	2	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		1		
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		1	1	
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		2	2	

### WEAR

Tin ppm levels are severe. Antimony ppm levels are abnormal. Bearing and/or bushing wear is indicated. The ferrography results are normal indicating no abnormal wear in the system.



*This page left intentionally blank*