

COOLANT REPORT

Instrument Air **V955201C AIR COMPRESSOR SKID C** Component

Coolant

HYBRID (HOAT) COOLANT (--- GAL)

Recommendation

The fluid is suitable for further service. Resample at the next service interval to monitor.

Corrosion

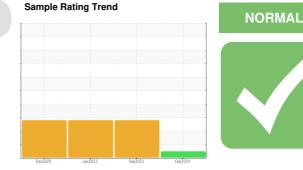
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

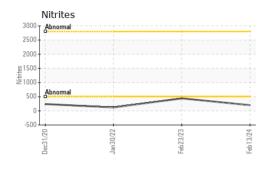
The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.



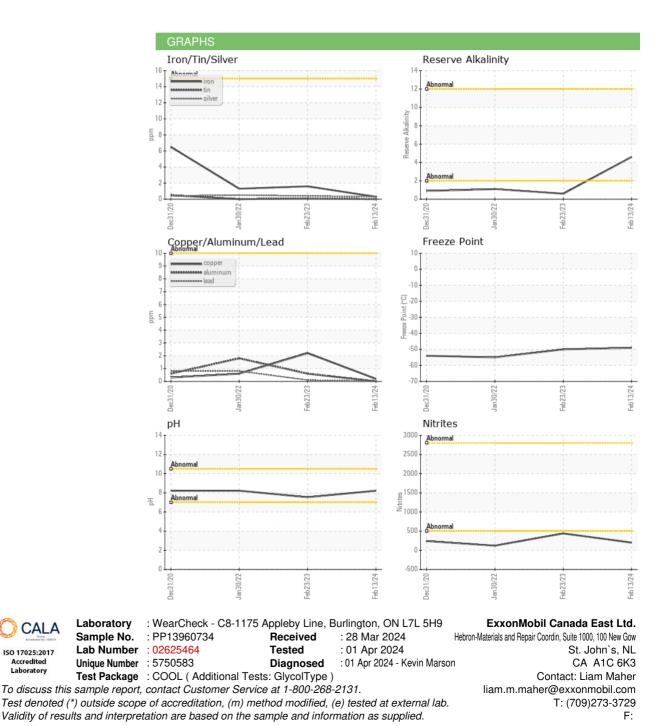
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP13960734	PP13833866	PP13688497
Sample Date		Client Info		13 Feb 2024	23 Feb 2023	30 Jan 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR		UNK		
Specific Gravity		ASTM D1298*		1.080	1.076	1.076
pH	Scale 0-14	ASTM D1287*		8.22	7.54	8.22
Nitrites	ppm	Alcan Test Kit*		200	<u> </u>	<u> </u>
Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.6	0 .6	▲ 1.1
Percentage Glycol	%	ASTM D3321*		60.2	56.5	57.0
Freezing Point	°C	ASTM D3321*		-49	-50	-55
Carboxylate						
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		5	6	6
Phosphorus	ppm	ASTM D5185(m)		4	18	11
Boron	ppm	ASTM D5185(m)		5	16	22
Molybdenum	ppm	ASTM D5185(m)		17	15	26
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	<1	2	1
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	2
Copper	ppm	ASTM D5185(m)	>10	<1	2	<1
Lead	ppm	ASTM D5185(m)	>10	0	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	<1	0
Silver	ppm	ASTM D5185(m)	>10	<1	<1	<1
Zinc	ppm	ASTM D5185(m)		2	2	1
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		285	413	364
Potassium	ppm	ASTM D5185(m)		27	47	21
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	5	9	6
Magnesium	ppm	ASTM D5185(m)	>40	2	5	3
Hardness	mg/L CaCO3	In-house*	<75	21	44	25



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