

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area Linamar Coop - T01200 A2403174 Component

Component Quench Oil Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

We certify that this oil is clean, that the additives are acceptable, and that it is suitable for use.

Wear

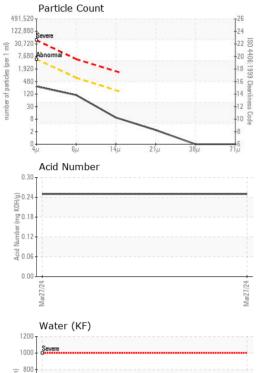
Iron ppm levels are noted.

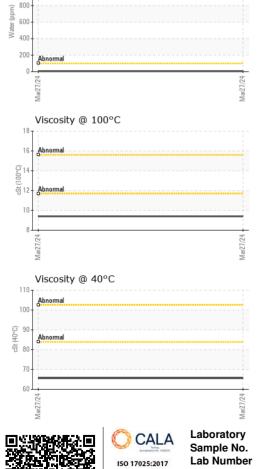
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 03 0580		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		03/27/2024		
Sample Number		Client Info		E30001765		
Sample Date		Client Info		27 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		10		
Chromium	ppm	ASTM D5185(m)		0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m)		0		
Copper	ppm	ASTM D5185(m)		6		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		5		
Calcium	ppm	ASTM D5185(m)		24		
Phosphorus	ppm	ASTM D5185(m)		51		
Zinc	ppm	ASTM D5185(m)		27		
Sulfur	ppm	ASTM D5185(m)		197		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<1		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*		0.001		
ppm Water	ppm	ASTM D6304*		5		





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FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	246		
Particles >6µm		ASTM D7647	>640	95		
Particles >14µm		ASTM D7647	>160	8		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/14/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.25		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT		mathad		current	biotonut	history2
FLUID PROPERT		method	limit/base	current	history1	Thistoryz
Visc @ 40°C	cSt	ASTM D7279(m)	limit/base	65.6		
			iimit/base			
Visc @ 40°C	cSt	ASTM D7279(m)	iimi/base	65.6		
Visc @ 40°C Visc @ 100°C	cSt cSt Scale	ASTM D7279(m) ASTM D7279(m)	limit/base	65.6 9.4		
Visc @ 40°C Visc @ 100°C Viscosity Index (VI)	cSt cSt Scale	ASTM D7279(m) ASTM D7279(m) ASTM D2270*		65.6 9.4 122		

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. : E30001765 Received :01 Apr 2024 640 Victoria Street Lab Number : 02625700 Tested : 02 Apr 2024 Cobourg, ON Accredited Laboratory Unique Number : 5750819 Diagnosed : 03 Apr 2024 - Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI) Contact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca T: (800)263-3939 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950

Contact/Location: Tatiana Sorkina - CHECOB Page 2 of 2