



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Horizon Plastics - H01800**  
 Machine Id  
**A2403169**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 We certify that this oil is clean, that the additives are acceptable, and that it is suitable for use.

**Wear**  
 Copper and iron ppm levels are noted.

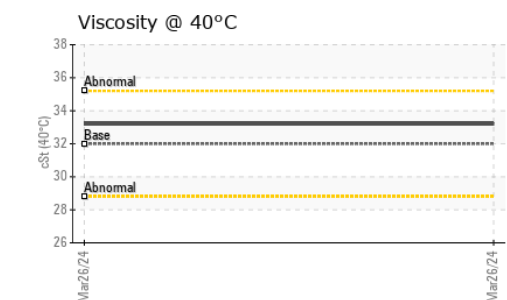
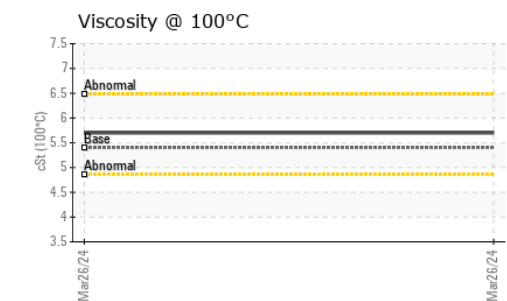
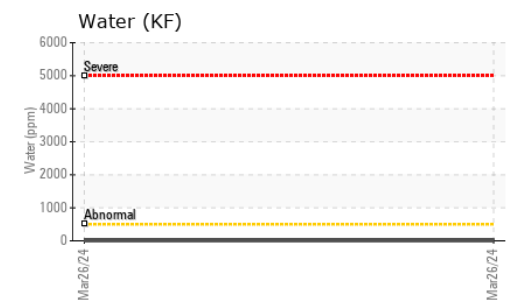
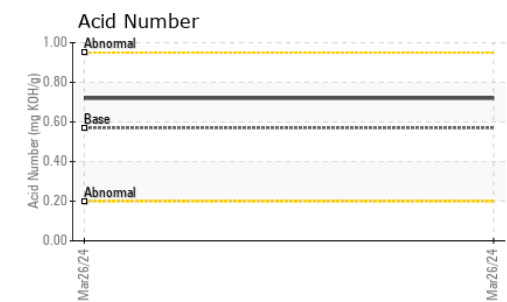
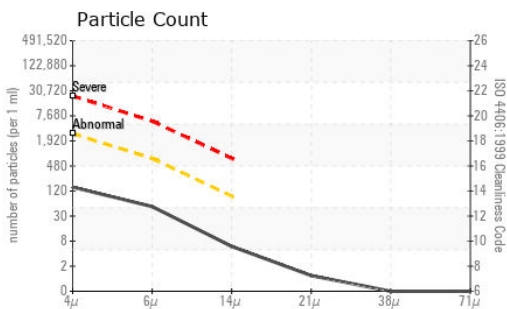
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			<b>2024 03 0470</b>	---	---
Department	Client Info			<b>Production</b>	---	---
Sample From	Client Info			<b>Machine</b>	---	---
Production Stage	Client Info			<b>Final</b>	---	---
Sent to WC	Client Info			<b>03/27/2024</b>	---	---
Sample Number	Client Info			<b>E30001763</b>	---	---
Sample Date	Client Info			<b>26 Mar 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>14</b>	---	---
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>4</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	<b>17</b>	---	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m)	5	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	25	<b>42</b>	---	---
Calcium	ppm	ASTM D5185(m)	200	<b>76</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	300	<b>512</b>	---	---
Zinc	ppm	ASTM D5185(m)	370	<b>529</b>	---	---
Sulfur	ppm	ASTM D5185(m)	2500	<b>2086</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>5</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>3</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304*	>0.05	<b>0.001</b>	---	---
ppm Water	ppm	ASTM D6304*	>500	<b>4</b>	---	---

# OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>131</b>	---	---
Particles >6µm	ASTM D7647	>640	<b>45</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>5</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>1</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>14/13/10</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	<b>0.72</b>	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	32	<b>33.2</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	<b>5.7</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	102	<b>111</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2	
Color					no image	no image
Bottom					no image	no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30001763  
**Lab Number** : **02625702**  
**Unique Number** : 5750821  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, VI )

**Environmental 360 Solutions Ltd.**  
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 Cobourg, ON  
 CA K9A 5H5  
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 T: (800)263-3939  
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.