



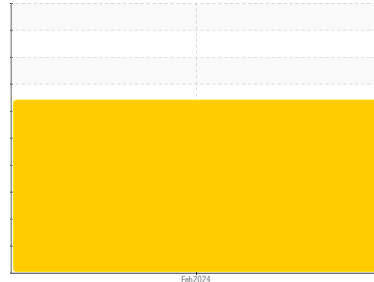
# PROBLEM SUMMARY

Sample Rating Trend

WEAR

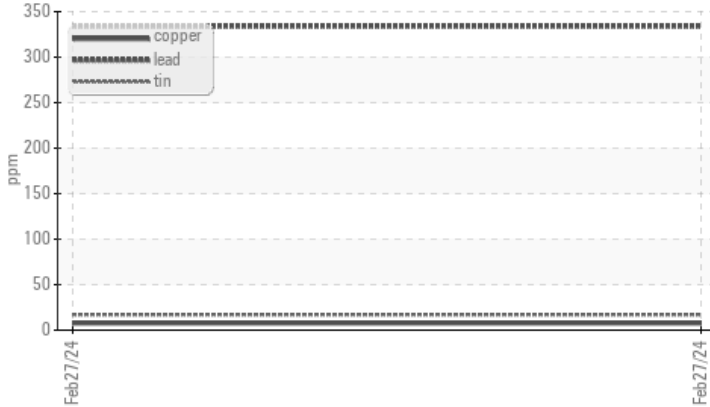


Machine Id  
**6 BALL MILL FEED END TRUNNION**  
Component  
**Bearing**  
Fluid  
**SHELL OMALA S2 G 320 (--- GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



## RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Lead	ppm	ASTM D5185(m)	>100	▲ 334	---	---
Antimony	ppm	ASTM D5185(m)		▲ 24	---	---

Customer Id: INCOCLARA  
Sample No.: WC0884208  
Lab Number: 02625787  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Machine Id  
**6 BALL MILL FEED END TRUNNION**

Component  
**Bearing**  
Fluid  
**SHELL OMALA S2 G 320 (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### ▲ Wear

Lead ppm levels are severe. Antimony ppm levels are abnormal. Bearing wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0884208</b>	---	---
Sample Date	Client Info		<b>27 Feb 2024</b>	---	---
Machine Age	mths	Client Info	<b>15</b>	---	---
Oil Age	mths	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>2	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	---	---
Iron	ppm	ASTM D5185(m) >500	<b>46</b>	---	---
Chromium	ppm	ASTM D5185(m) >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m) >10	<b>3</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m) >15	<b>6</b>	---	---
Lead	ppm	ASTM D5185(m) >100	<b>▲ 334</b>	---	---
Copper	ppm	ASTM D5185(m) >120	<b>8</b>	---	---
Tin	ppm	ASTM D5185(m) >125	<b>17</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>▲ 24</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5.5	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m) 0.4	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m) 0.5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m) 23	<b>7</b>	---	---
Calcium	ppm	ASTM D5185(m) 13	<b>22</b>	---	---
Phosphorus	ppm	ASTM D5185(m) 450	<b>209</b>	---	---
Zinc	ppm	ASTM D5185(m) 9.9	<b>12</b>	---	---
Sulfur	ppm	ASTM D5185(m) 8181	<b>6979</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

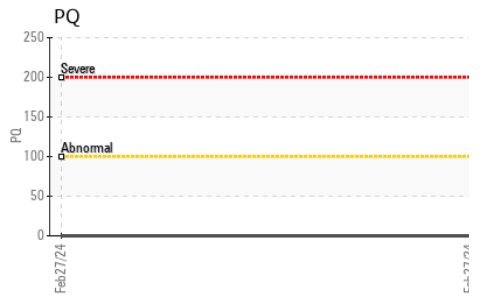
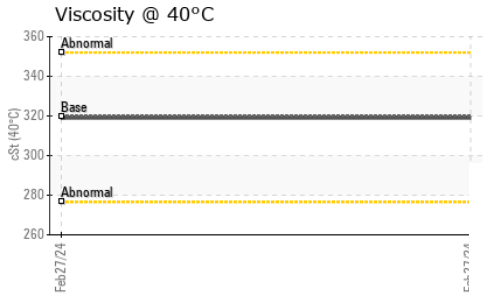
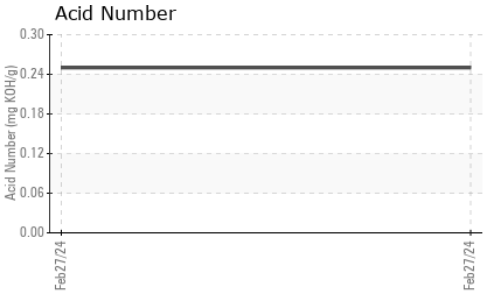
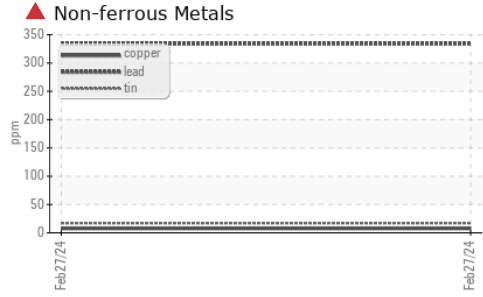
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<b>14</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>7</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>3</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.25</b>	---	---



# OIL ANALYSIS REPORT



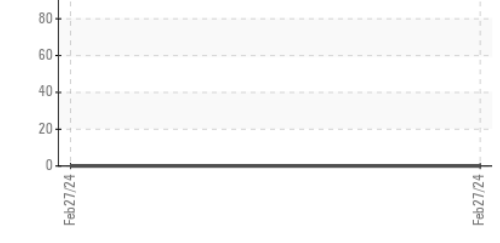
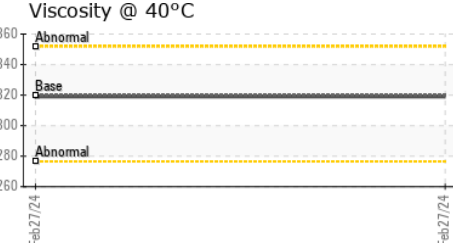
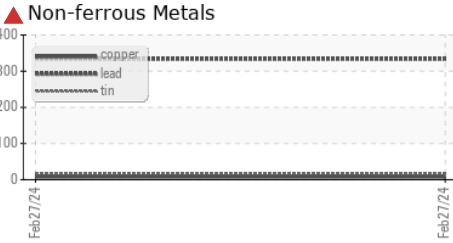
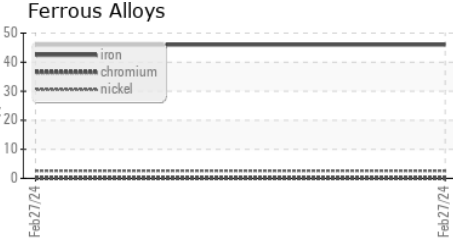
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	VLITE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	VLITE	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>2	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	319	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0884208 **Received** : 01 Apr 2024  
**Lab Number** : **02625787** **Tested** : 02 Apr 2024  
**Unique Number** : 5750906 **Diagnosed** : 02 Apr 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Vale - Clarabelle Mill**  
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