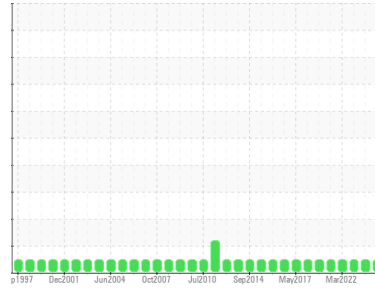




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Four pechiney**  
 Machine Id  
**54P03-DI-S**

Component  
**Reduction Gear**  
 Fluid  
**MOBIL MOBILGEAR SHC 220 (60 LTR)**

## DIAGNOSIS

### Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

### Wear

Les taux d'usure de tous les composants sont normaux.

### Contamination

Il n'y a aucun indice de contamination dans l'huile.

### Fluid Condition

L'état de l'huile est acceptable pour la durée de service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0912852</b>	WC0850782	WC0765238
Sample Date	Client Info			<b>27 Mar 2024</b>	12 Oct 2023	30 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>117	<b>20</b>	20	36
Chromium	ppm	ASTM D5185(m)	>2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>2	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>11	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>55	<b>8</b>	11	26
Tin	ppm	ASTM D5185(m)	>15	<b>4</b>	4	9
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>12</b>	12	23
Barium	ppm	ASTM D5185(m)		<b>6</b>	6	12
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185(m)		<b>1</b>	2	1
Phosphorus	ppm	ASTM D5185(m)		<b>405</b>	420	459
Zinc	ppm	ASTM D5185(m)		<b>5</b>	4	7
Sulfur	ppm	ASTM D5185(m)		<b>4380</b>	4426	7413
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

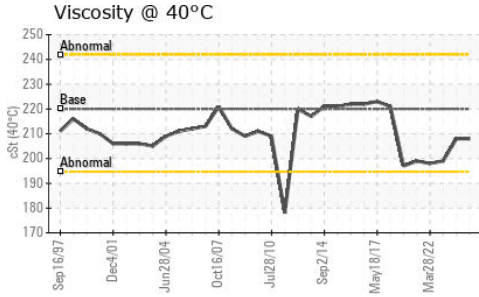
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<b>13</b>	17	13
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	1

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		<b>0</b>	0	0
Nitration	Abs/cm	ASTM D7624*		<b>2.6</b>	2.6	2.6
Sulfation	Abs.1mm	ASTM D7415*		<b>42.7</b>	42.0	25.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs.1mm	ASTM D7414*		<b>50.8</b>	49.2	20.3



# OIL ANALYSIS REPORT



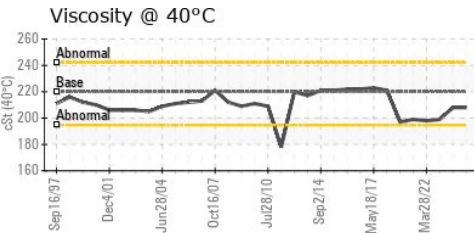
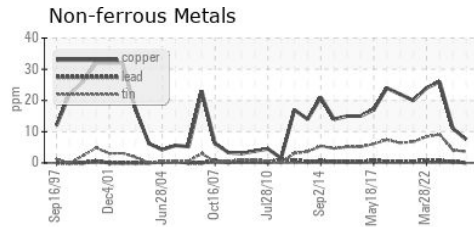
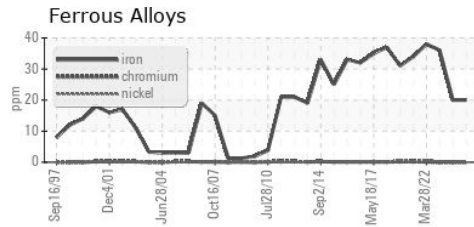
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	HAZY	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	220	<b>208</b>	208	199

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0912852      **Received** : 01 Apr 2024  
**Lab Number** : **02625806**      **Tested** : 01 Apr 2024  
**Unique Number** : 5750925      **Diagnosed** : 01 Apr 2024 - Wes Davis  
**Test Package** : IND 1 ( Additional Tests: FT-IR )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**RTA - UGB**  
 C.P. 900  
 Ville de la Baie, QC  
 CA G7B 4G9  
 Contact: Alcan Epc  
 mathieu.tremblay2@riotinto.com  
 T: (418)697-9568  
 F: (418)697-9550