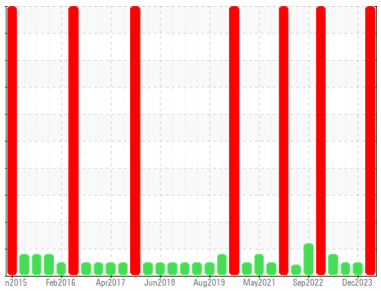
PROBLEM SUMMARY

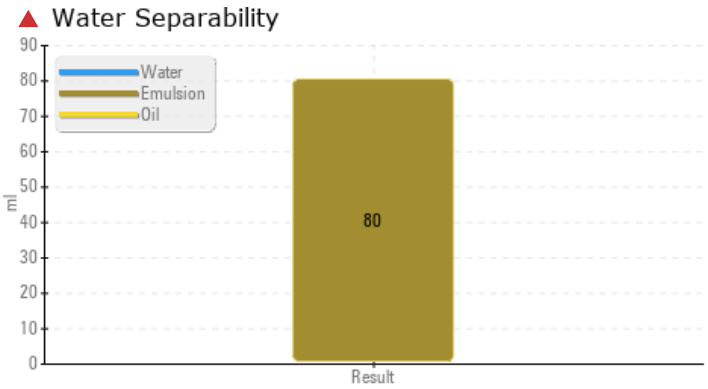
Sample Rating Trend

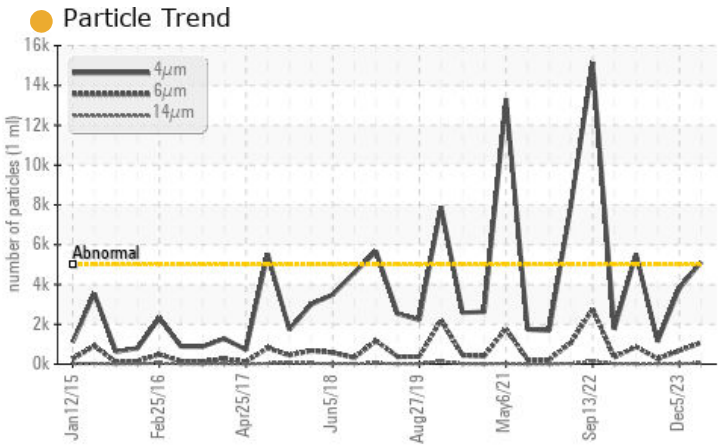


CONTAMINANT

Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG6-TK2 Pwr Turbine
Component
Turbine
Fluid
MOBIL SHC 825 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

				SEVERE	NORMAL	NORMAL
Sample Status						
Separability	oil/h2o/em	ASTM D1401*	42/38/0	▲ 0/0/80 (30)	---	---
Foam Tendency	I/II/III	ASTM D892*	25	▲ 460/60/500	---	---

Customer Id: BRUTIV
Sample No.: WC0821159
Lab Number: 02626050
Test Package: AOM 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641
Bill.Quesnel@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Filter Fluid	---	---	?	We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability.

HISTORICAL DIAGNOSIS

NORMAL

05 Dec 2023 Diag: Kevin Marson
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

NORMAL

07 Aug 2023 Diag: Kevin Marson
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

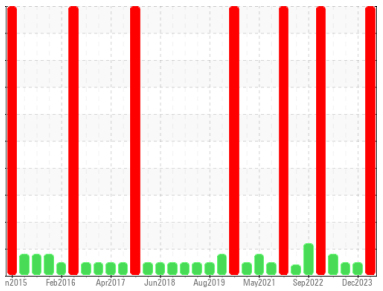
ISO

04 May 2023 Diag: Kevin Marson
We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



CONTAMINANT

Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG6-TK2 Pwr Turbine
Component
Turbine
Fluid
MOBIL SHC 825 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is a light amount of silt (particulates < 14 microns in size) present in the oil. Water Separability results (ASTM D1401) are poor and indicate that the oil will form emulsions with water. The water content is negligible.

Oil Condition

Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0821159**	WC0677275	WC0642796
Sample Date		Client Info		**26 Mar 2024**	05 Dec 2023	07 Aug 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>3	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>1	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>1	**0**	<1	<1
Titanium	ppm	ASTM D5185(m)	>1	**0**	0	0
Silver	ppm	ASTM D5185(m)	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185(m)	>1	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>2	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>1	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>1	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

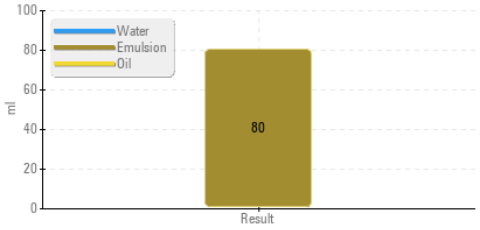
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**2**	2	2
Barium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Calcium	ppm	ASTM D5185(m)	0	**2**	3	3
Phosphorus	ppm	ASTM D5185(m)	1200	**873**	898	945
Zinc	ppm	ASTM D5185(m)	0	**3**	2	3
Sulfur	ppm	ASTM D5185(m)	0	**31**	85	32
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	**<1**	1	2
Sodium	ppm	ASTM D5185(m)	>5	**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Water	%	ASTM D6304*	>0.005	**0.002**	0.003	0.001
ppm Water	ppm	ASTM D6304*	>50	**18**	26	6.5

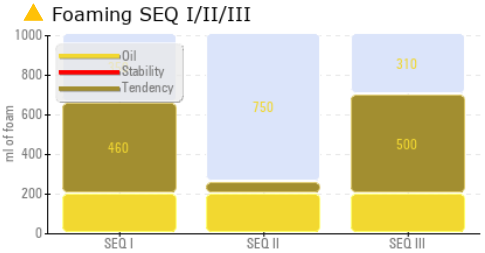
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		**0**	---	---
Nitration	Abs/cm	ASTM D7624*		**3.8**	---	---
Sulfation	Abs/.1mm	ASTM D7415*		**20.0**	---	---

OIL ANALYSIS REPORT

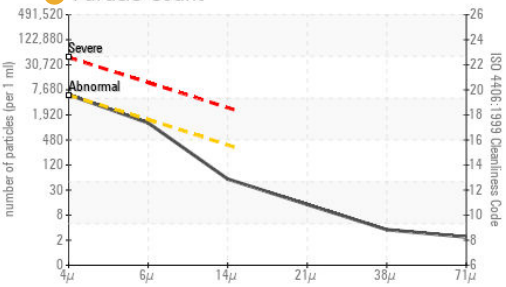
Water Separability



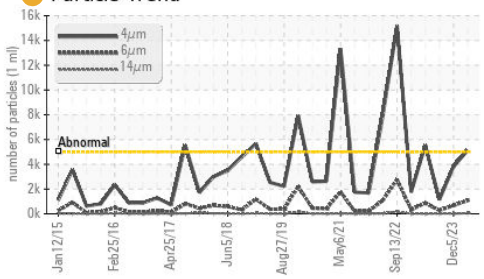
Foaming SEQ I/II/III



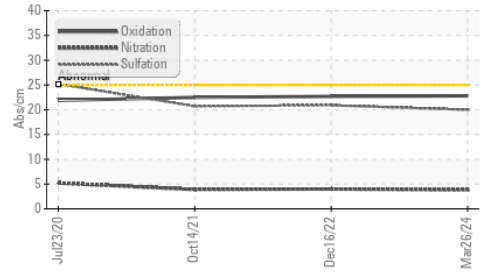
Particle Count



Particle Trend



FT-IR (Direct Trend)



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**5122**	3807	1145
Particles >6µm		ASTM D7647	>1300	**1080**	677	278
Particles >14µm		ASTM D7647	>320	**49**	19	27
Particles >21µm		ASTM D7647	>80	**12**	4	8
Particles >38µm		ASTM D7647	>20	**3**	1	1
Particles >71µm		ASTM D7647	>4	**2**	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/15	**20/17/13**	19/17/11	17/15/12

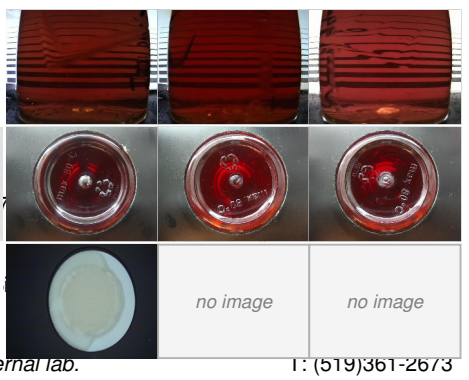
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		**22.8**	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	0.5	**0.21**	0.19	0.21
Anti-Oxidant 1	%	ASTM D6971*	<25	**100**	---	---
Anti-Oxidant 2	%	ASTM D6971*	<25	**47**	---	---
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	**12**	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44	**44.6**	44.6	44.3
Visc @ 100°C	cSt	ASTM D7279(m)	7.9	**7.7**	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	145	**141**	---	---
Separability	oil/h2o/em	ASTM D1401*	42/38/0	▲ **0/0/80 (30)**	---	---
Air Release Time	min	ASTM D3427*	4.8	**5.90**	---	---
Foam Tendency	I/II/III	ASTM D892*	25	▲ **460/60/500**	---	---
Foam Stability	I/II/III	ASTM D892*	0	**0/0/0**	---	---
ASTM Color	scalar	ASTM D1500*	0.5	**<5.5**	---	---
Rust Prevention	PASS/FAIL	ASTM D665*	PASS	**PASS**	---	---
Oxidation Test (RPVOT)	minutes	ASTM D2272*	1965	**529**	---	---

SEDIMENT		method	limit/base	current	history1	history2
Pentane Insolubles	%	ASTM D893(m)*		**0.046**	---	---
Toluene Insolubles	%	ASTM D893(m)*		**0.027**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



CALA
ISO 17025:2017 Accredited Laboratory

Laboratory : W
Sample No. : W
Lab Number : (
Unique Number : 5
Test Package : A

To discuss this sample report, cc
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

T: (519)361-2673
F:

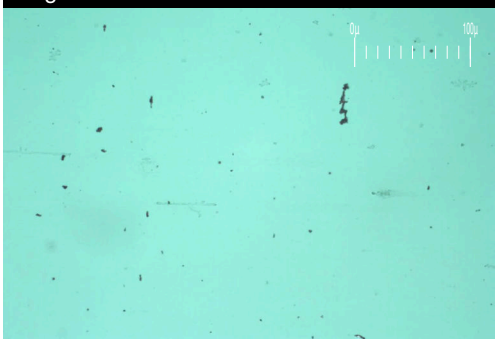
Report Id: BRUTIV [WCAMIS] 02626050 (Generated: 04/15/2024 22:28:10) Rev: 1

Contact/Location: Pierre Adouki - BRUTIV

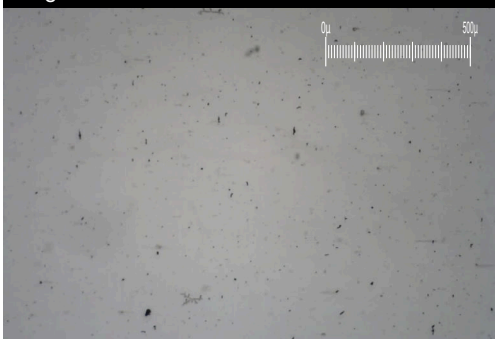
FERROGRAPHY REPORT

Area
BRUCE B/0B/54600
Machine Id
0B-54600-SG6-TK2 Pwr Turbine
Component
Turbine
Fluid
MOBIL SHC 825 (--- GAL)

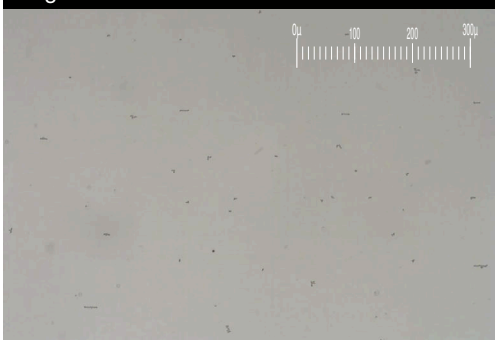
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

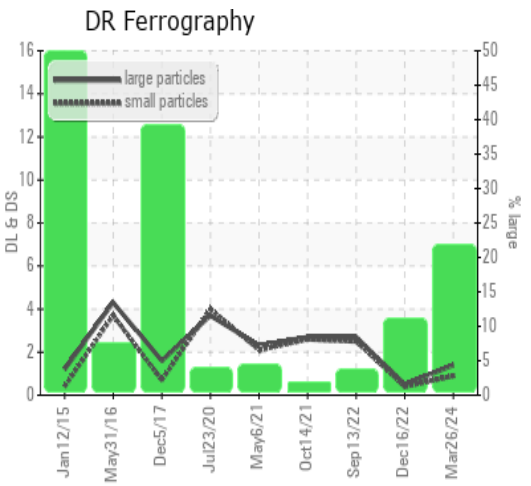


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		1.4	---	---
Small Particles		DR-Ferr*		0.9	---	---
Total Particles		DR-Ferr*	>---	2.3	---	---
Large Particles Percentage	%	DR-Ferr*		21.7	---	---
Severity Index		DR-Ferr*		1	---	---

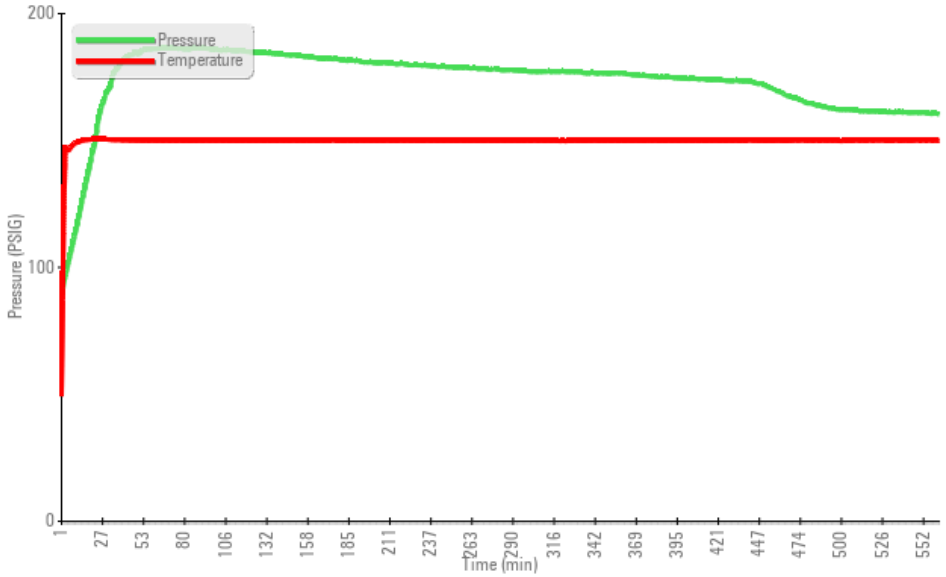
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*				
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		1		
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*		2		
Sand/Dirt	Scale 0-10	ASTM D7684*		2		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				

WEAR

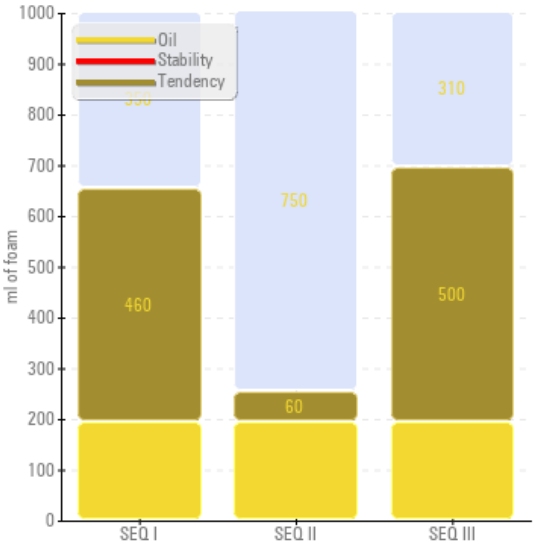
All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



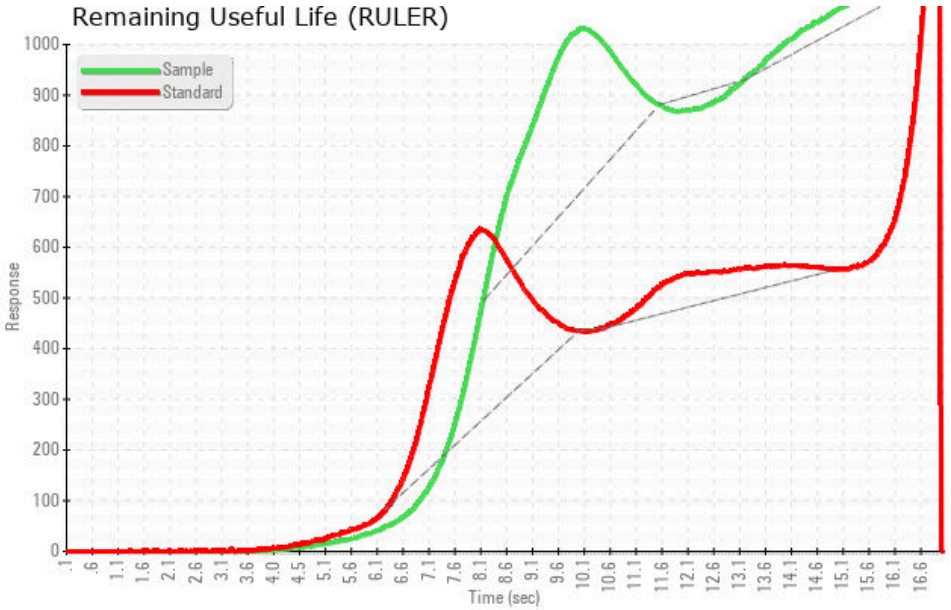
Rotating Pressure Vessel Oxidation Test



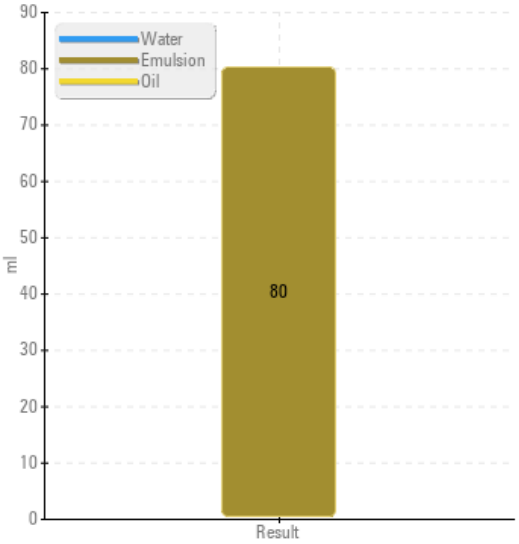
Foaming SEQ I/II/III



Remaining Useful Life (RULER)



Water Separability



MPC (Varnish Test)

Sample Color & Clarity