

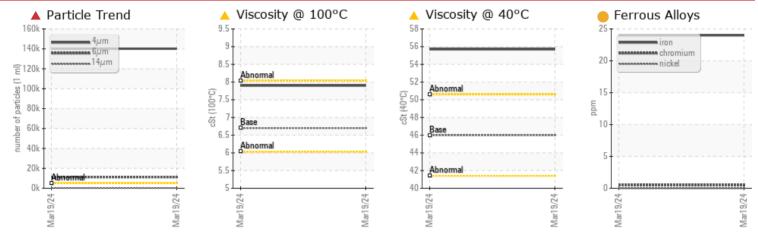


PROBLEM SUMMARY

Area Fenner Dunlop - F00100 A2401001 Component

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The sample submitted is 32 times dirtier than the ISO dirt count recommendation of 19/16/14. Visc @ 100° C is abnormally high. Visc @ 40° C is abnormally high.

PROBLEMATIC TEST RESULTS

| FRODLEIVIATIO | | 230213 | | | |
|-----------------|-----|---------------|-----------|-----------------|------|
| Sample Status | | | | SEVERE | |
| Particles >4µm | | ASTM D7647 | >5000 | 4 140171 | |
| Particles >6µm | | ASTM D7647 | >640 | 11238 | |
| Particles >14µm | | ASTM D7647 | >160 | <u> </u> | |
| Oil Cleanliness | | ISO 4406 (c) | >19/16/14 | 4/21/16 | |
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | <u> </u> | |
| Visc @ 100°C | cSt | ASTM D7279(m) | 6.7 | A 7.9 | |

Customer Id: CHECOB Sample No.: E30001775 Lab Number: 02626150 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Tatiana Sorkina +1 (800)263-3939 tsorkina@e360s.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area Fenner Dunlop - F00100 A2401001

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

The sample submitted is 32 times dirtier than the ISO dirt count recommendation of 19/16/14. Visc @ 100° C is abnormally high. Visc @ 40° C is abnormally high.

🛑 Wear

Iron ppm levels are noted.

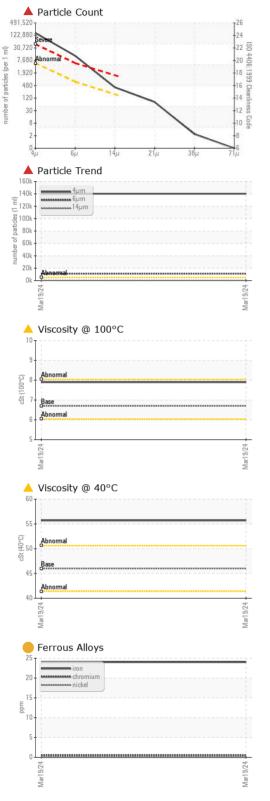
Contamination

Oil Cleanliness are abnormally high. Particles >4 μ m are abnormally high. Particles >6 μ m are abnormally high. Particles >14 μ m are notably high.

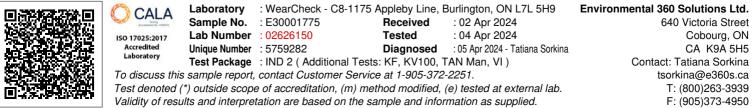
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|---------------|------------|---------------|----------|----------|
| Machine ID | | Client Info | | Laggman Baler | | |
| Department | | Client Info | | Sales | | |
| Sample From | | Client Info | | Machine | | |
| Production Stage | | Client Info | | Initial | | |
| Sent to WC | | Client Info | | 04/01/2024 | | |
| Sample Number | | Client Info | | E30001775 | | |
| Sample Date | | Client Info | | 19 Mar 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Sample Status | | | | SEVERE | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | e 24 | | |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | | |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | <1 | | |
| Silver | ppm | ASTM D5185(m) | | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >20 | 1 | | |
| Lead | ppm | ASTM D5185(m) | >20 | <1 | | |
| Copper | ppm | ASTM D5185(m) | >20 | 10 | | |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 5 | <1 | | |
| Barium | ppm | ASTM D5185(m) | 5 | 0 | | |
| Molybdenum | ppm | ASTM D5185(m) | 5 | 0 | | |
| Manganese | ppm | ASTM D5185(m) | | 0 | | |
| Magnesium | ppm | ASTM D5185(m) | 25 | 5 | | |
| Calcium | ppm | ASTM D5185(m) | 200 | 21 | | |
| Phosphorus | ppm | ASTM D5185(m) | 300 | 253 | | |
| Zinc | ppm | ASTM D5185(m) | 370 | 226 | | |
| Sulfur | ppm | ASTM D5185(m) | 2500 | 2986 | | |
| Lithium | ppm | ASTM D5185(m) | | <1 | | |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >15 | 4 | | |
| Sodium | ppm | ASTM D5185(m) | | 2 | | |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | | |
| Water | % | ASTM D6304* | | 0.005 | | |
| ppm Water | ppm | ASTM D6304* | >500 | 57 | | |



OIL ANALYSIS REPORT



| FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
|----------------------|----------|---------------|------------|-------------------|----------|----------|
| Particles >4µm | | ASTM D7647 | >5000 | 140171 | | |
| Particles >6µm | | ASTM D7647 | >640 | 11238 | | |
| Particles >14µm | | ASTM D7647 | >160 | A 347 | | |
| Particles >21µm | | ASTM D7647 | >40 | 68 | | |
| Particles >38µm | | ASTM D7647 | >10 | 2 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/16/14 | 4 24/21/16 | | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | 0.36 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | Visual* | NONE | NONE | | |
| Yellow Metal | scalar | Visual* | NONE | NONE | | |
| Precipitate | scalar | Visual* | NONE | NONE | | |
| Silt | scalar | Visual* | NONE | NONE | | |
| Debris | scalar | Visual* | NONE | VLITE | | |
| Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| Appearance | scalar | Visual* | NORML | NORML | | |
| Odor | scalar | Visual* | NORML | NORML | | |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | | |
| Free Water | scalar | Visual* | | NEG | | |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 6 55.7 | | |
| Visc @ 100°C | cSt | ASTM D7279(m) | 6.7 | <u> </u> | | |
| Viscosity Index (VI) | Scale | ASTM D2270* | 97 | 107 | | |
| SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| Color | | | | | no image | no image |
| | | | | | | |



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Contact/Location: Tatiana Sorkina - CHECOB