

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

Machine Id

## **CUMMINS 168**

Component Rear Diesel Engine Fluid ESSO XD-3 EXTRA 15W40 (--- GAL)

#### DIAGNOSIS

#### A Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

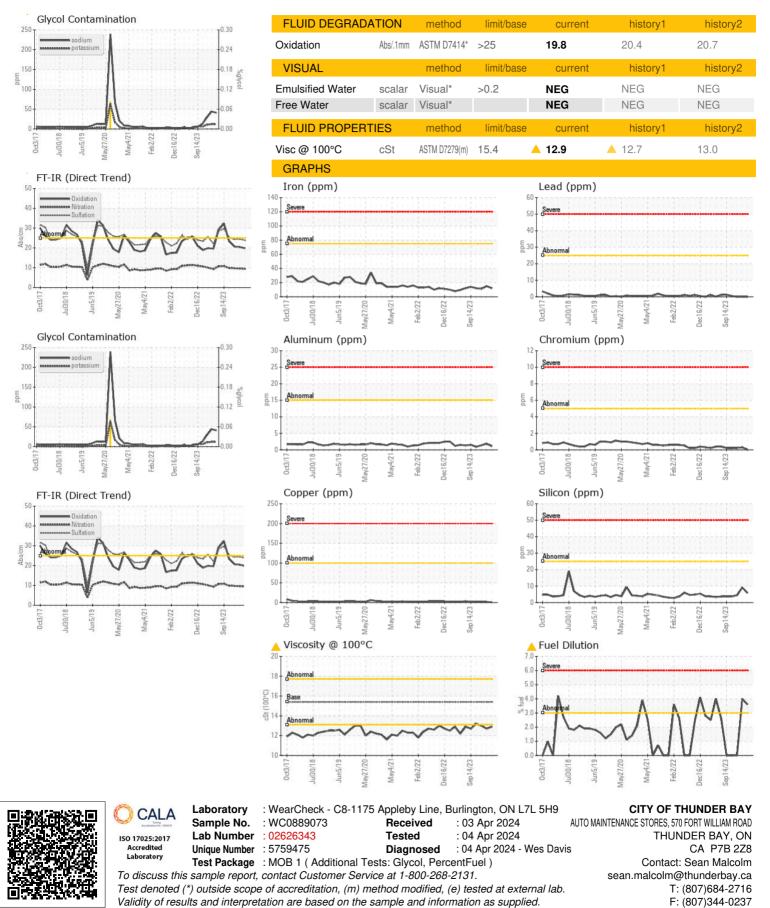
The oil is no longer serviceable due to the presence of contaminants.

Samp	le Rating Trend			FUEL
		lemle		
±2017 Jul201	8 Jun2019 May2020 May2	021 Feb2022 Dec2022 Sej	2023	
hod	limit/base	current	history1	history2

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0889073	WC0889127	WC0866612
Sample Date		Client Info		26 Mar 2024	15 Feb 2024	18 Dec 2023
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		9292	9255	9374
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>75	12	15	11
Chromium	ppm	ASTM D5185(m)	>5	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>4	<1	0	<1
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>15	1	2	1
Lead	ppm	ASTM D5185(m)	>25	0	0	0
Copper	ppm	ASTM D5185(m)	>100	<1	1	1
Tin	ppm	ASTM D5185(m)	>4	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		67	58	65
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	1	<1
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		16	21	15
Calcium	ppm	ASTM D5185(m)	3780	2197	2134	2192
Phosphorus	ppm	ASTM D5185(m)	1370	936	907	926
Zinc	ppm	ASTM D5185(m)	1500	1135	1088	1109
Sulfur	ppm	ASTM D5185(m)	3800	2752	2868	2944
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	6	9	4
Sodium	ppm	ASTM D5185(m)	>192	41	44	30
Potassium	ppm	ASTM D5185(m)	>20	12	12	11
Fuel	%	ASTM D7593*	>3.0	<mark>/</mark> 3.6	<u> </u>	<1.0
Glycol	%	ASTM D7922*		0.0	0.0	0.0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0.4	0.5	0.5
Nitration	Abs/cm	ASTM D7624*	>20	9.4	9.6	9.7
Sulfation	Abs/.1mm	ASTM D7415*	>30	23.8	24.4	24.3



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