

## **OIL ANALYSIS REPORT**

Sample Number

kms

kms

Sample Date

Machine Age

Oil Changed

Sample Status

Oil Age

Nitration Sulfation

## Area [67153] **VOLVO VNL740 4701**

### **Diesel Engine** DIESEL ENGINE OIL SAE 10W30 (--- GAL)

#### DIAGNOSIS

#### Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### A Wear

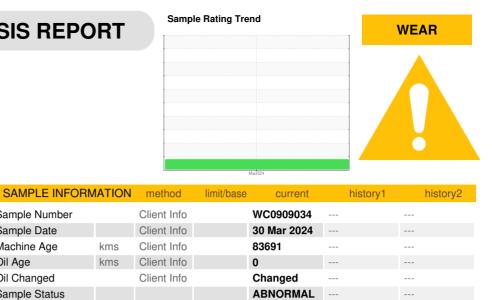
Nickel ppm levels are abnormal. Exhaust valve wear is indicated.

### Contamination

Fuel content negligible. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

#### Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.



Sample Status						
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	62		
Chromium	ppm	ASTM D5185(m)	>20	1		
Nickel	ppm	ASTM D5185(m)	>2	<u> </u>		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)	>2	<1		
Aluminum	ppm	ASTM D5185(m)	>25	18		
Lead	ppm	ASTM D5185(m)	>40	<1		
Copper	ppm	ASTM D5185(m)	>330	24		
Tin	ppm	ASTM D5185(m)	>15	5		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base 250	current 25	history1	history2
	ppm ppm					
Boron		ASTM D5185(m)	250	25		
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	250 10	25 <1		
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10	25 <1 108		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100	25 <1 108 3		 
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450	25 <1 108 3 700		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000	25 <1 108 3 700 1649	  	  
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150	25 <1 108 3 700 1649 739	   	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350	25 <1 108 3 700 1649 739 874		    
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350	25 <1 108 3 700 1649 739 874 1829		    
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250	25 <1 108 3 700 1649 739 874 1829 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 Iimit/base	25 <1 108 3 700 1649 739 874 1829 <1 current	      history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 Iimit/base	25 <1 108 3 700 1649 739 874 1829 <1 829 <1 874 1829 35	      history1	      history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 limit/base >25	25 <1 108 3 700 1649 739 874 1829 <1 20 5	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	250 10 100 450 3000 1150 1350 4250 <b>limit/base</b> >25	25 <1 108 3 700 1649 739 874 1829 <1 829 <1 20 5 5 47	      history1	history2

14.1

27.1

Abs/cm ASTM D7624\* >20

Abs/.1mm ASTM D7415\* >30



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