

OIL ANALYSIS REPORT



Area [27450] 1702 Component Transmission (Auto) Fluid ALLISON TES 295 (--- GAL)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. (Customer Sample Comment: POST REPOWER SAMPLE)

🔺 Wear

Wear particle analysis indicates that the ferrous cutting and ferrous rolling particles are marginal. All other component wear rates are normal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embedding themselves in softer materials (sand, etc.), and gouging out mating surfaces.

Contaminants

There is no indication of any contamination in the fluid.

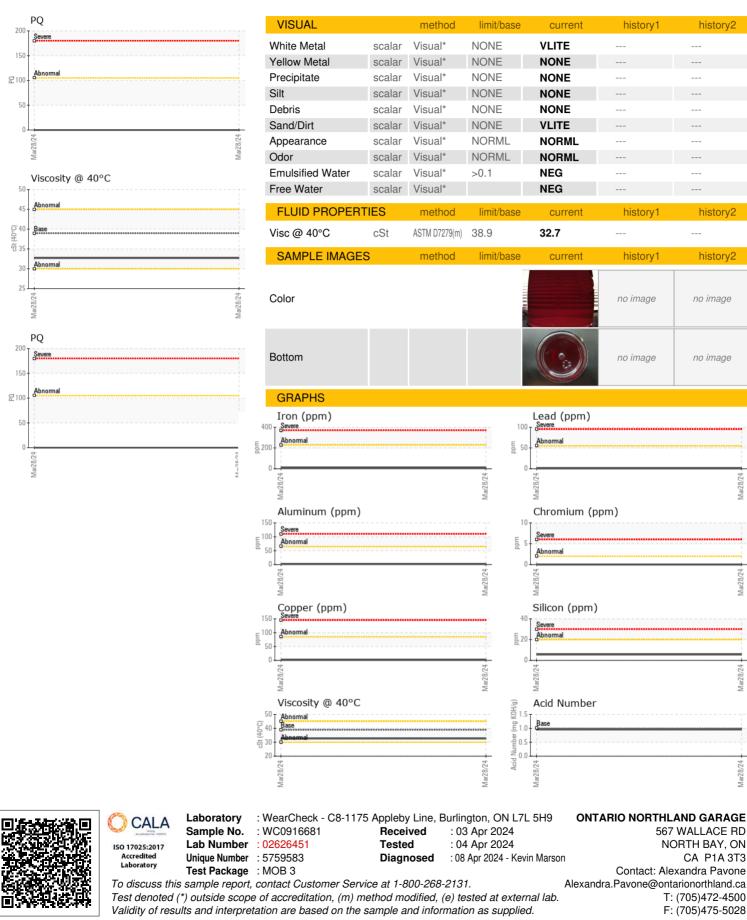
Oil Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0916681		
Sample Date		Client Info		28 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				MARGINAL		
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>105	0		
Iron	ppm	ASTM D5185(m)	>230	8		
Chromium	ppm	ASTM D5185(m)	>2	0		
Nickel	ppm	ASTM D5185(m)	>5	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>5	<1		
Aluminum	ppm	ASTM D5185(m)	>65	2		
Lead	ppm	ASTM D5185(m)	>55	<1		
Copper	ppm	ASTM D5185(m)	>85	2		
Tin	ppm	ASTM D5185(m)	>5	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	150	52		
Barium	ppm	ASTM D5185(m)	0	<1		
Molybdenum	ppm	ASTM D5185(m)	0	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	0	10		
Calcium	ppm	ASTM D5185(m)	40	133		
Phosphorus	ppm	ASTM D5185(m)	320	201		
Zinc	ppm	ASTM D5185(m)	5	20		
Sulfur	ppm	ASTM D5185(m)	1050	1297		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	6		
Sodium	ppm	ASTM D5185(m)		6		
Potassium	ppm	ASTM D5185(m)	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.0	0.96		
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CA P1A 3T3

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history2

history2

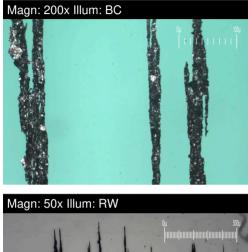
history2

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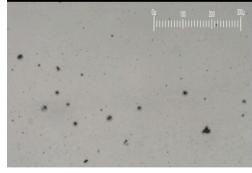
FERROGRAPHY REPORT

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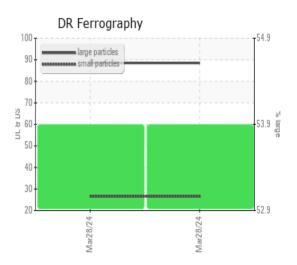
Magn: 100x Illum: RW



DR-FERROGRAP	РНҮ	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		88.5		
Small Particles		DR-Ferr*		26.5		
Total Particles		DR-Ferr*	>	115		
Large Particles Percentage	%	DR-Ferr*		53.9		
Severity Index		DR-Ferr*		5487		
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		4		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*		<mark>▲</mark> 1		
Ferrous Rolling	Scale 0-10	ASTM D7684*		<mark>_</mark> 2		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1		

WEAR

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