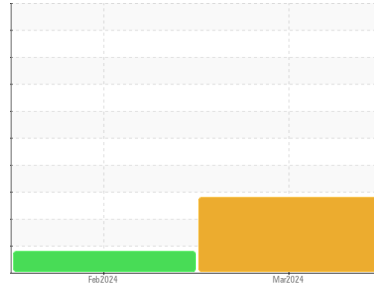




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

KHS L3 FILLER DISCHARGE

Component

Gearbox

Fluid

KLUBER KLUBEROIL 4 UH1-460 N (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil.

▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0916668	WC0906584	---
Sample Date	Client Info		28 Mar 2024	16 Feb 2024	---
Machine Age	hrs	Client Info	0	0	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	15	---
Chromium	ppm	ASTM D5185(m)	>15	0	---
Nickel	ppm	ASTM D5185(m)	>15	0	---
Titanium	ppm	ASTM D5185(m)		0	---
Silver	ppm	ASTM D5185(m)		0	---
Aluminum	ppm	ASTM D5185(m)	>25	2	---
Lead	ppm	ASTM D5185(m)	>100	1	---
Copper	ppm	ASTM D5185(m)	>200	43	---
Tin	ppm	ASTM D5185(m)	>25	<1	---
Antimony	ppm	ASTM D5185(m)	>5	0	---
Vanadium	ppm	ASTM D5185(m)		0	---
Beryllium	ppm	ASTM D5185(m)		0	---
Cadmium	ppm	ASTM D5185(m)		0	---

ADDITIVES

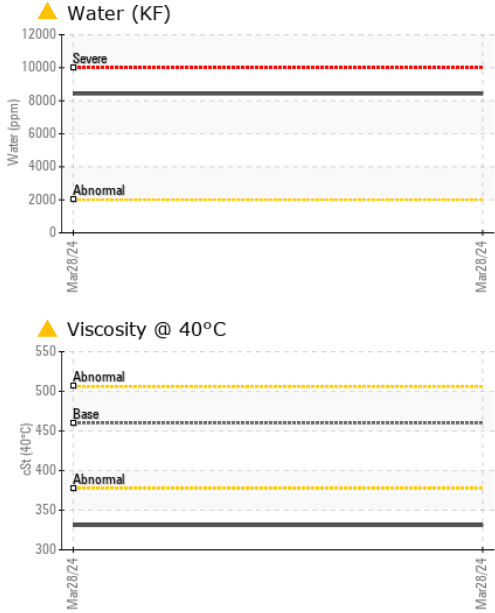
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		9	---
Barium	ppm	ASTM D5185(m)		<1	---
Molybdenum	ppm	ASTM D5185(m)		0	---
Manganese	ppm	ASTM D5185(m)		0	---
Magnesium	ppm	ASTM D5185(m)		<1	---
Calcium	ppm	ASTM D5185(m)		9	---
Phosphorus	ppm	ASTM D5185(m)		487	---
Zinc	ppm	ASTM D5185(m)		42	---
Sulfur	ppm	ASTM D5185(m)		2083	---
Lithium	ppm	ASTM D5185(m)		<1	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	27	---
Sodium	ppm	ASTM D5185(m)		6	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---
Water	%	ASTM D6304*	>0.2	▲ 0.842	---
ppm Water	ppm	ASTM D6304*	>2000	▲ 8422	---



OIL ANALYSIS REPORT



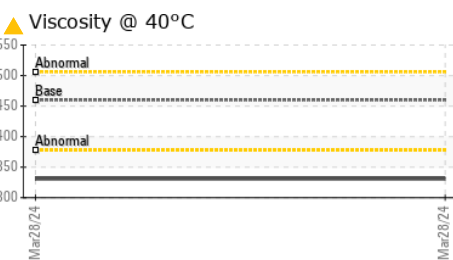
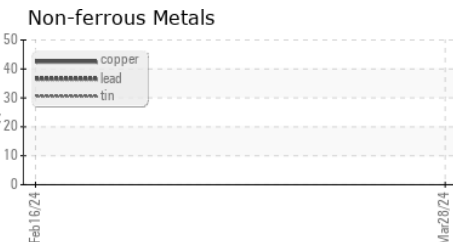
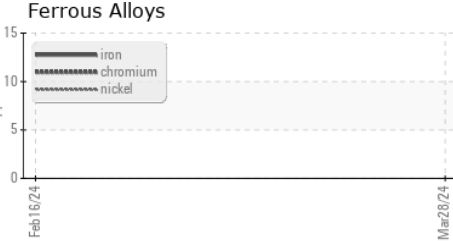
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	---
Appearance	scalar	Visual*	NORML	▲ HAZY	▲ LAYRD	---
Odor	scalar	Visual*	NORML	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.2	▲ 1%	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	460	▲ 331	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0916668 **Received** : 03 Apr 2024
Lab Number : **02626486** **Tested** : 04 Apr 2024
Unique Number : 5759618 **Diagnosed** : 04 Apr 2024 - Kevin Marson
Test Package : IND 1 (Additional Tests: KF)

COCA COLA CANADA BOTTLING LTD.
 15 WEST CREEK BLVD
 BRAMPTON, ON
 CA L6T 5T4
 Contact: Chandan Ahuja
 cahuja@cokecanada.com
 T: (635)440-5087
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.