

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id

702 PIER CARDIFF Component Gearbox

Fluid MOBIL SHC 634 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

A Wear

PQ levels are abnormal. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination

There is no indication of any contamination in the oil.

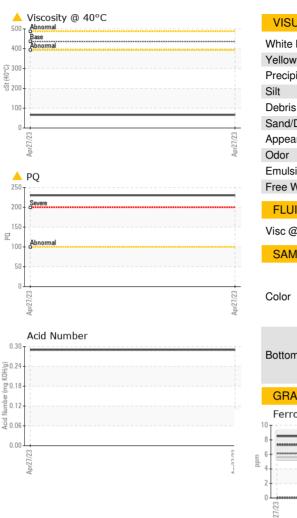
Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CB0030071		
Sample Date		Client Info		27 Apr 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<u> </u>		
Iron	ppm	ASTM D5185(m)	>200	6		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	0		
Lead	ppm	ASTM D5185(m)	>50	0		
Copper	ppm	ASTM D5185(m)	>200	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	>5	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	3.6	3		
Barium	ppm	ASTM D5185(m)	0.0	0		
Molybdenum	ppm	ASTM D5185(m)	0.0	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	0.0	0		
Calcium	ppm	ASTM D5185(m)	0.4	0		
Phosphorus	ppm	ASTM D5185(m)	838	799		
Zinc	ppm	ASTM D5185(m)	1.0	<1		
Sulfur	ppm	ASTM D5185(m)	386	347		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	20		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	39		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.29		



OIL ANALYSIS REPORT



	White Metal	scalar					
	Valley, Matel		Visual*	NONE	VLITE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
	Precipitate	scalar	Visual*	NONE	NONE		
	Silt	scalar	Visual*	NONE	VLITE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
Apr27/23	Appearance	scalar	Visual*	NORML	NORML		
Apr	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
	Free Water	scalar	Visual*		NEG		
	FLUID PROPER	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	436.4	66.0		
	SAMPLE IMAG	iES	method	limit/base	current	history1	history2
	-						
Apr27/23	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys						
	10 iron			240	T		
	chromium			220			
6 E C.				200	- Severe		
<	2			180			
	0			160	+		
	Apr27/23			2/LZ344			
	Apr			^{id} ¥ 0120	1		
	Non-ferrous Met	tals		100	Abnormal		
	10 copper			80			
	- 6-			60			
				40			
	2			20			
	0						
	Apr27/23			Apr27/23	Apr27/23 .		
	Viscosity @ 40°	С		4	₹ Acid Number		
	500 Abnormal Base 400 Abnormal			([©] ^{0.30}	Ι.		
	T			9.24 B	-		
				<u>ق</u> 0.18	1		
	100			(0.10 (0.18 (0.12 (0.18 (0.12 (0.18 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.12 (0.18) (0.18) (0.12 (0.18) (0.18) (0.18) (0.16) (0.18) (0.18) (0.16) (0.18)	1		
	0						
	Apr27/23			Apr27/23	Apr27/23		
CALA Laboratory		Receiv	red : 03	Apr 2024		IT OF NATIONAL DEFEN IGT 1 LINE SQN, 2 LAI	NCE ST, BLDGE E
Sample No.		Tooto	I · ∩4	Apr 2024		К	INGSTON, C
7025:2017 Lab Numbe credited Unique Numbe	r : 02626489 er : 5759621 e : IND 2 (Additional T	Tested Diagno ests: TAN M	osed : 04	Apr 2024 - Kevi	in Marson		CA K7K 7I Robert Cassis

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Robert Cassista - DEP771KIN Page 2 of 2

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