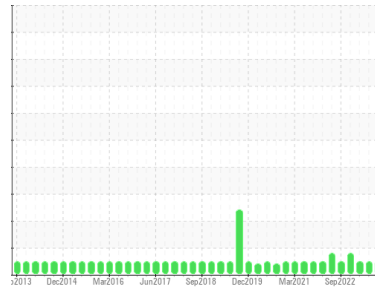




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**3 Calender Line**

Machine Id

**42-0430 Embosser Hydraulics**

Component

**Hydraulic System**

Fluid

**SUNOCO SUNVIS 846 ISO 46 (40 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0892252</b>	WC0837254	WC0744089
Sample Date	Client Info	<b>20 Mar 2024</b>	03 Oct 2023	06 Jul 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >20	<b>2</b>	2	3
Chromium	ppm ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m) >20	<b>0</b>	0	0
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm ASTM D5185(m)	<b>0</b>	<1	0
Aluminum	ppm ASTM D5185(m) >20	<b>0</b>	<1	<1
Lead	ppm ASTM D5185(m) >20	<b>0</b>	1	<1
Copper	ppm ASTM D5185(m) >20	<b>1</b>	1	2
Tin	ppm ASTM D5185(m) >20	<b>0</b>	0	0
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	<b>0</b>	<1	<1
Barium	ppm ASTM D5185(m)	<b>0</b>	<1	0
Molybdenum	ppm ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm ASTM D5185(m)	<b>&lt;1</b>	0	<1
Calcium	ppm ASTM D5185(m)	<b>33</b>	32	29
Phosphorus	ppm ASTM D5185(m)	<b>243</b>	249	272
Zinc	ppm ASTM D5185(m)	<b>294</b>	295	306
Sulfur	ppm ASTM D5185(m)	<b>4657</b>	4563	4253
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

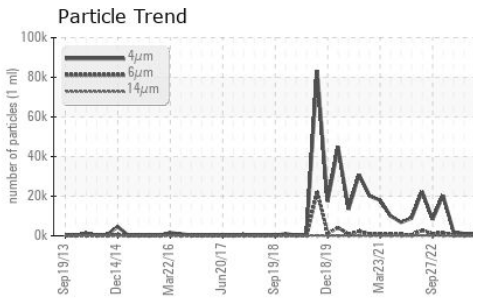
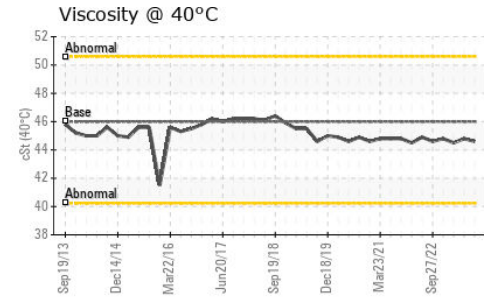
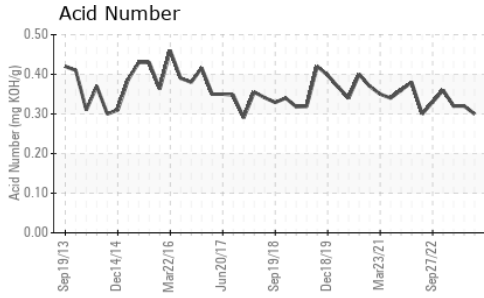
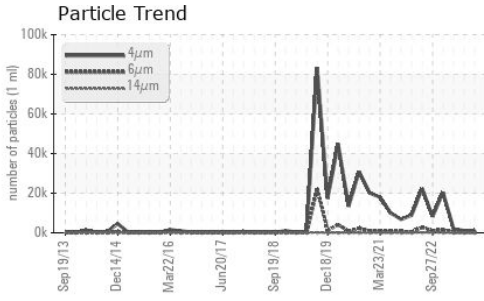
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >15	<b>2</b>	3	2
Sodium	ppm ASTM D5185(m)	<b>0</b>	<1	<1
Potassium	ppm ASTM D5185(m) >20	<b>&lt;1</b>	0	<1

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>1193</b>	1129	1937
Particles >6µm	ASTM D7647 >1300	<b>249</b>	319	308
Particles >14µm	ASTM D7647 >160	<b>14</b>	30	22
Particles >21µm	ASTM D7647 >40	<b>4</b>	8	5
Particles >38µm	ASTM D7647 >10	<b>1</b>	1	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/14	<b>17/15/11</b>	17/15/12	18/15/12



# OIL ANALYSIS REPORT

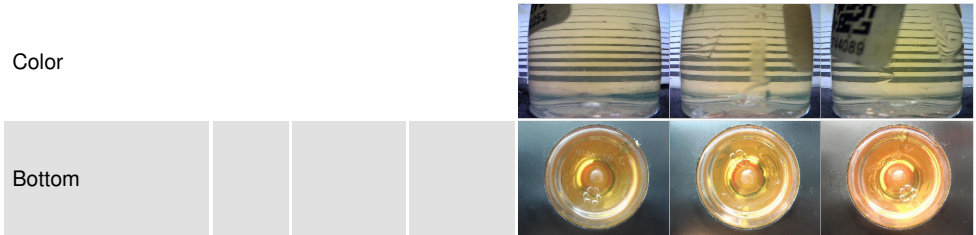


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.30</b>	0.32	0.32

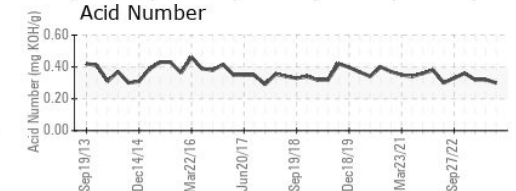
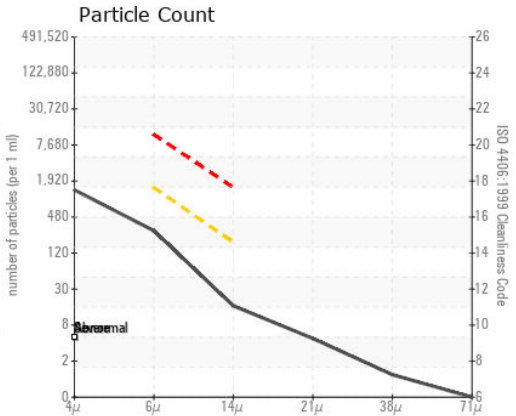
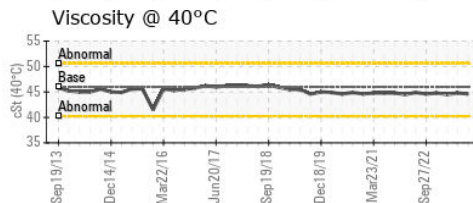
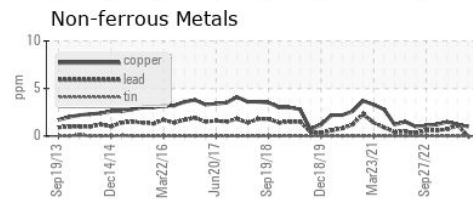
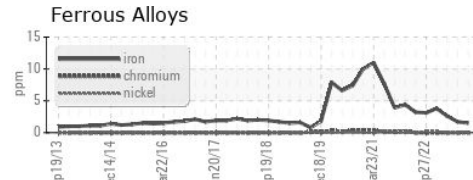
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	<b>44.6</b>	44.8	44.5

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0892252  
**Lab Number** : **02626618**  
**Unique Number** : 5759750  
**Test Package** : IND 2

**CANADIAN GENERAL TOWER LTD.**  
 52 MIDDLETON STREET, P.O. BOX 160  
 CAMBRIDGE, ON  
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 bob.abell@cgtower.com  
 T: (519)623-1630  
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.