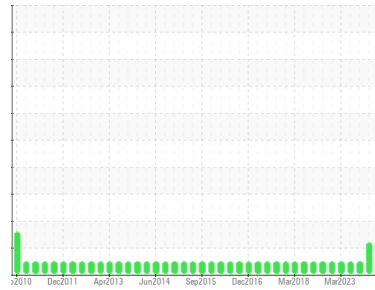




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**7 Printer**

Machine Id

**63-0276 Menzel Hydraulics W/U**

Component

**Hydraulic System**

Fluid

**SUNOCO SUNVIS 846 ISO 46 (97 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0867504</b>	WC0744106	WC0808267
Sample Date	Client Info		<b>20 Mar 2024</b>	03 Jan 2024	03 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ATTENTION	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>1</b>	1	1
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>44</b>	46	46
Phosphorus	ppm	ASTM D5185(m)		<b>266</b>	277	282
Zinc	ppm	ASTM D5185(m)		<b>326</b>	327	336
Sulfur	ppm	ASTM D5185(m)		<b>5063</b>	5341	5154
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

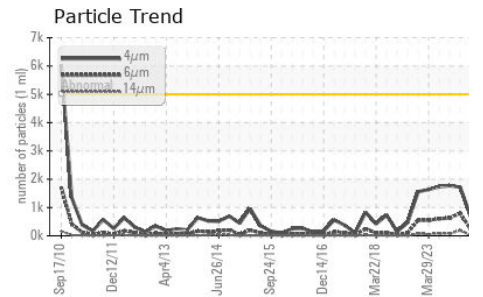
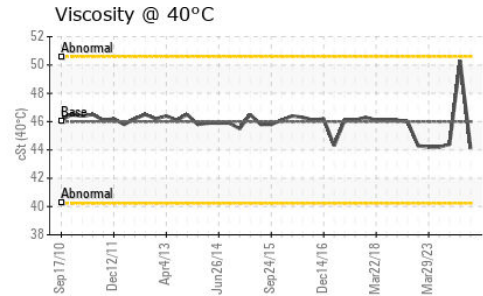
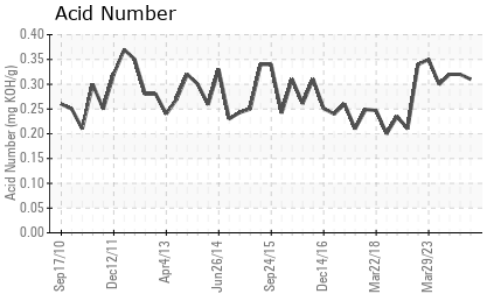
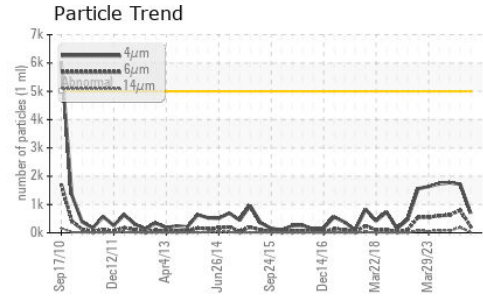
## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	4	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>692</b>	1720	1771
Particles >6µm	ASTM D7647	>1300	<b>223</b>	805	625
Particles >14µm	ASTM D7647	>160	<b>28</b>	192	75
Particles >21µm	ASTM D7647	>40	<b>8</b>	73	20
Particles >38µm	ASTM D7647	>10	<b>0</b>	4	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/15/12</b>	18/17/15	18/16/13

# OIL ANALYSIS REPORT

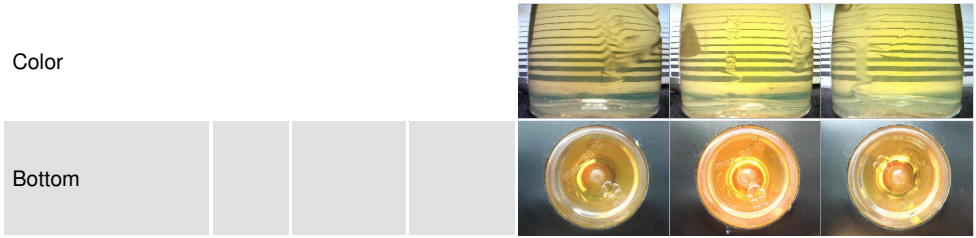


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.31</b>	0.32	0.32

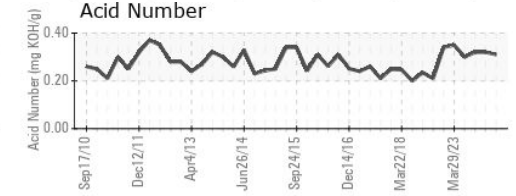
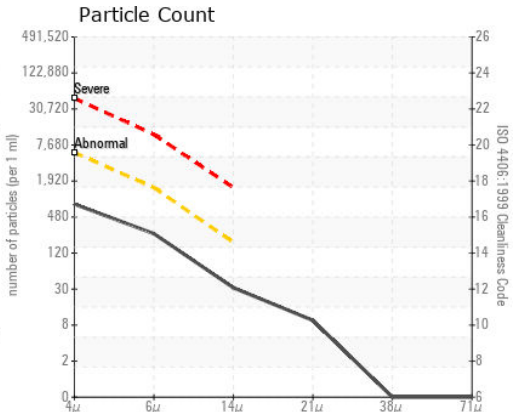
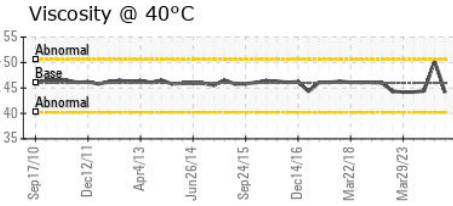
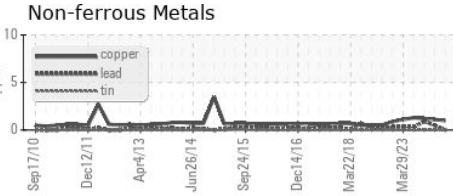
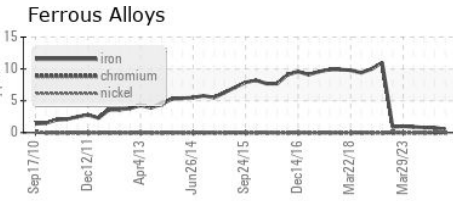
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>44.1</b>	50.3	44.4

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0867504  
**Lab Number** : 02626626  
**Unique Number** : 5759758  
**Test Package** : IND 2  
**Received** : 04 Apr 2024  
**Tested** : 05 Apr 2024  
**Diagnosed** : 05 Apr 2024 - Wes Davis

**CANADIAN GENERAL TOWER LTD.**  
 52 MIDDLETON STREET, P.O. BOX 160  
 CAMBRIDGE, ON  
 CA N1S 2R4  
 Contact: Bob Abell  
 bob.abell@cgtower.com  
 T: (519)623-1630  
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.