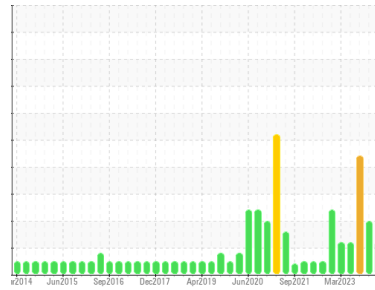




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

3 Laminator

Machine Id

56-0254 Embosser

Component

Hydraulic System

Fluid

SUNOCO SUNVIS 846 ISO 46 (9 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0867487	WC0837279	WC0837267
Sample Date	Client Info			21 Mar 2024	04 Jan 2024	03 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	<1	4
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	3	1	5
Copper	ppm	ASTM D5185(m)	>20	7	2	9
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

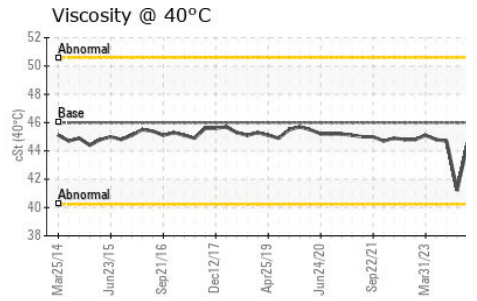
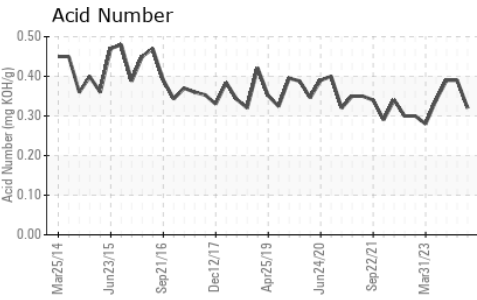
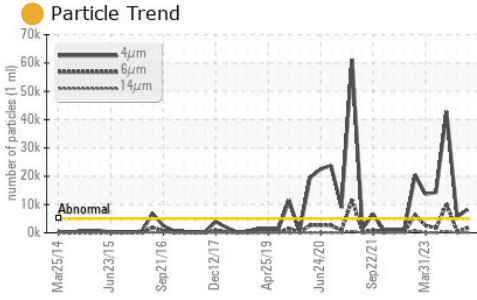
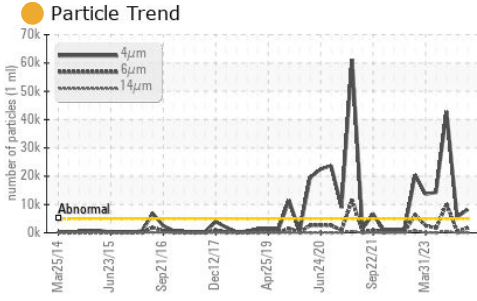
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	0	<1
Barium	ppm	ASTM D5185(m)		<1	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	<1	0
Calcium	ppm	ASTM D5185(m)		15	9	24
Phosphorus	ppm	ASTM D5185(m)		234	88	246
Zinc	ppm	ASTM D5185(m)		276	129	292
Sulfur	ppm	ASTM D5185(m)		5031	2284	5207
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		<1	3	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	3	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	8193	5579	42839
Particles >6µm		ASTM D7647	>1300	1614	526	10164
Particles >14µm		ASTM D7647	>160	108	27	509
Particles >21µm		ASTM D7647	>40	31	7	106
Particles >38µm		ASTM D7647	>10	3	1	4
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/14	20/16/12	23/21/16



OIL ANALYSIS REPORT

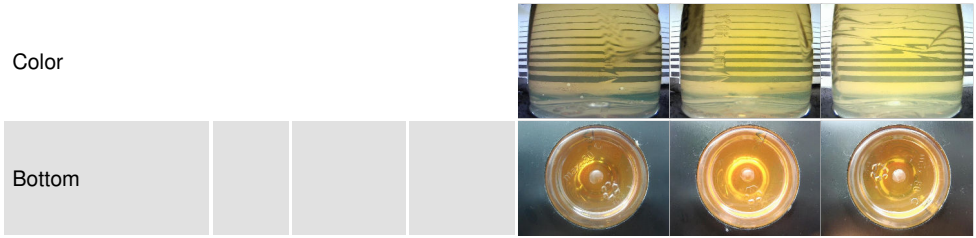


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.32	0.39	0.39

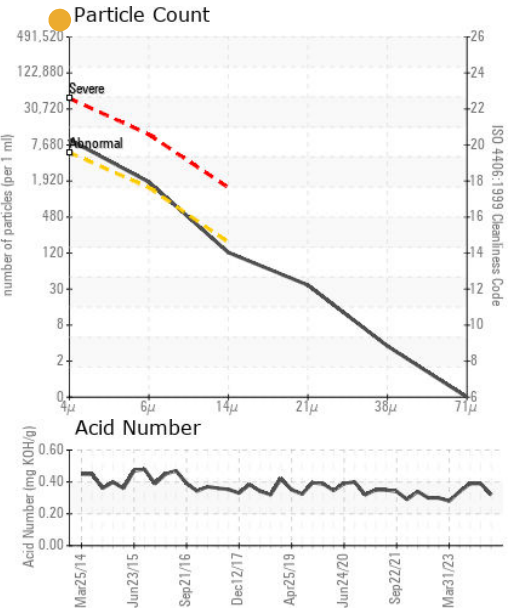
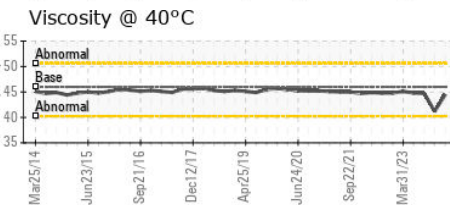
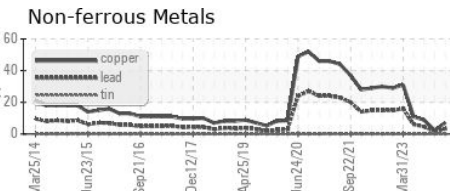
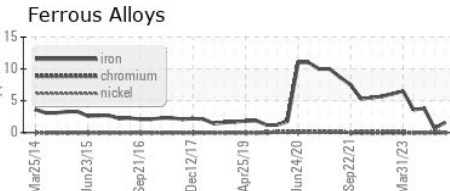
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.5	41.2	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0867487
Lab Number : 02626633
Unique Number : 5759765
Test Package : IND 2

CANADIAN GENERAL TOWER LTD.
 52 MIDDLETON STREET, P.O. BOX 160
 CAMBRIDGE, ON
 CA N1S 2R4
 Contact: Bob Abell
 bob.abell@cgtower.com
 T: (519)623-1630
 F: (519)623-7018

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.