



## **OIL ANALYSIS REPORT**

NORMAL

### Area Chem-Ecol A2404009

Component Unknown Component Fluid CHEM-ECOL PUREPROTECT EP 680 (--- GAL)

#### DIAGNOSIS

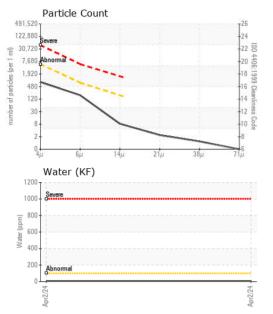
#### Recommendation

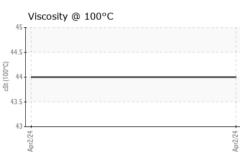
We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

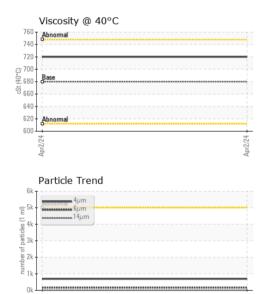
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Batch #		Client Info		3055-A		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		04/02/2024		
Sample Number		Client Info		E30001786		
Sample Date		Client Info		02 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		<1		
Chromium	ppm	ASTM D5185(m)		0		
Nickel	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m)		0		
Copper	ppm	ASTM D5185(m)		0		
Tin	ppm	ASTM D5185(m)		0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		1		
Calcium	ppm	ASTM D5185(m)		1		
Phosphorus	ppm	ASTM D5185(m)		396		
Zinc	ppm	ASTM D5185(m)		6		
Sulfur	ppm	ASTM D5185(m)		5144		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		0		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*		0.001		
ppm Water	ppm	ASTM D6304*		7		



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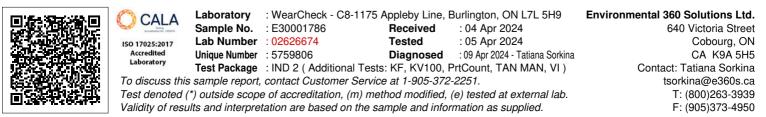




FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	690		
Particles >6µm		ASTM D7647	>640	163		
Particles >14µm		ASTM D7647	>160	7		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	17/15/10		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.30		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	680	720		
Visc @ 100°C	cSt	ASTM D7279(m)		44.0		
Viscosity Index (VI)	Scale	ASTM D2270*		104		
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



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