

## **OIL ANALYSIS REPORT**

### Area [100015903] MANITOU MT625H FOR431

Diesel Engine Fluid DIESEL ENGINE OIL SAE 15W40 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

#### Wear

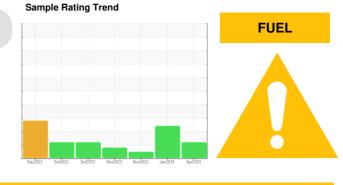
All component wear rates are normal.

#### Contamination

There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0904193	WC0899944	WC0879702
Sample Date		Client Info		04 Apr 2024	23 Jan 2024	30 Nov 2023
Machine Age	hrs	Client Info		2459	1663	1013
Oil Age	hrs	Client Info		0	0	250
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				ABNORMAL	SEVERE	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	5	10	2
Chromium	ppm	ASTM D5185(m)	>20	0	<1	0
Nickel	ppm	ASTM D5185(m)	>4	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	0	<1
Aluminum	ppm	ASTM D5185(m)		<1	2	<1
Lead	ppm	ASTM D5185(m)	>40	0	0	0
Copper	ppm	ASTM D5185(m)		<1	1	<1
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	27	23	29
Barium	ppm	ASTM D5185(m)	10	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	100	33	40	48
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	450	435	511	739
Calcium	ppm	ASTM D5185(m)	3000	1483	1608	1291
Phosphorus	ppm	ASTM D5185(m)	1150	660	758	874
Zinc	ppm	ASTM D5185(m)	1350	781	867	1024
Sulfur	ppm	ASTM D5185(m)	4250	2361	2174	2356
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
	le le	A0110 D0100(11)		<1		
CONTAMINANTS		method	limit/base		history1	history2
CONTAMINANTS Silicon						history2 5
		method	limit/base >25	current	history1	history2
Silicon	ppm	method ASTM D5185(m)	limit/base >25	current 2	history1 4	history2 5
Silicon Sodium	ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >25 >158	current 2 2	history1 4 3	history2 5 2
Silicon Sodium Potassium	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >25 >158 >20	current 2 2 <1	history1 4 3 1	history2 5 2 0
Silicon Sodium Potassium Fuel	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593*	limit/base >25 >158 >20 >5	2 2 2 <1 ▲ 7.3	history1 4 3 1 ▲ 8.6	history2 5 2 0 <1.0
Silicon Sodium Potassium Fuel INFRA-RED	ppm ppm ppm %	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593* method	limit/base >25 >158 >20 >5 limit/base >3	current 2 2 <1 ▲ 7.3 current	history1 4 3 1 ▲ 8.6 history1	history2 5 2 0 <1.0 history2
Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm ppm ppm %	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7593* method ASTM D7844*	limit/base >25 >158 >20 >5 limit/base >3	current 2 2 <1 ▲ 7.3 current 0	history1 4 3 1 ▲ 8.6 history1 0.1	history2   5   2   0   <1.0   history2   0



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25

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4 4 15

10

18

1

cSt (100°C)

10

35

30

25 <u>ह</u> 20

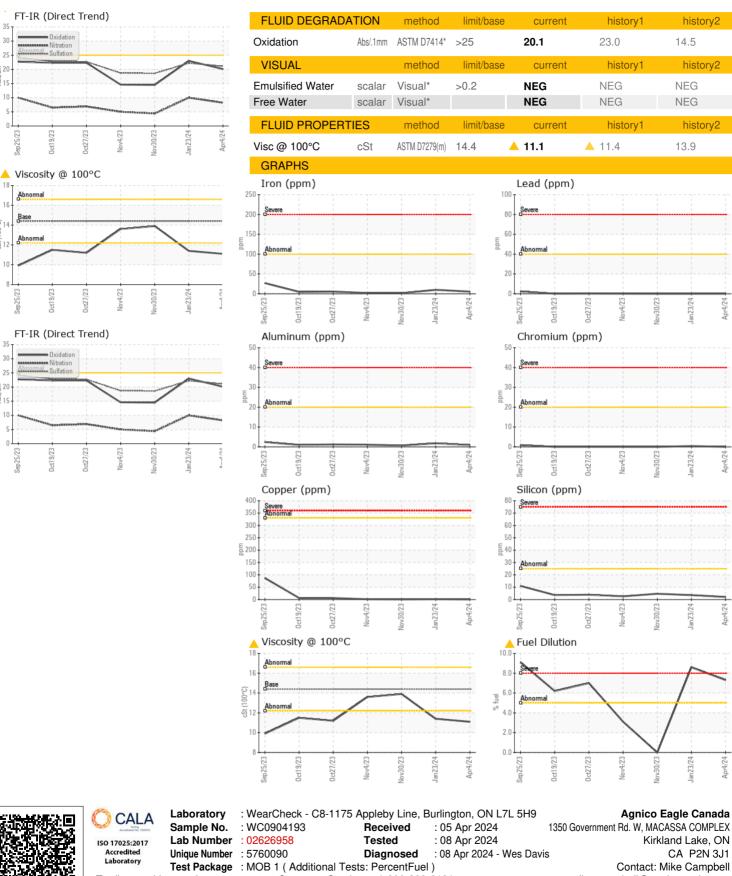
age 15

Sep25/23 -

Sep25/23

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To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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Contact/Location: Mike Campbell - KIR370KIR

CA P2N 3J1

Apr4/24

an 23/24

history2

history2

historv2

14.5

NEG

NEG

13.9