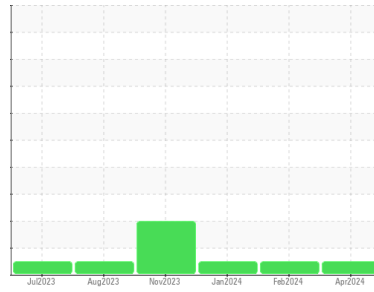




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
PRESS #1 MAIN TANK
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (9000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0921559 | WC0899882 | WC |
| Sample Date | Client Info | | | 03 Apr 2024 | 06 Feb 2024 | 11 Jan 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.05 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|-----------|----------|----------|
| Iron | ppm | ASTM D5185(m) | >20 | 2 | 2 | 2 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 17 | 16 | 16 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

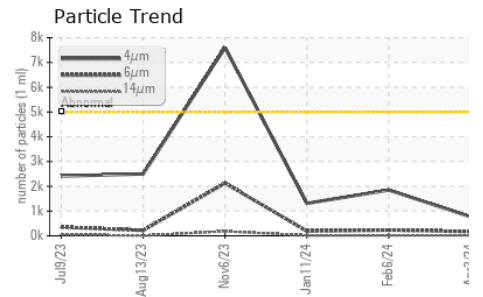
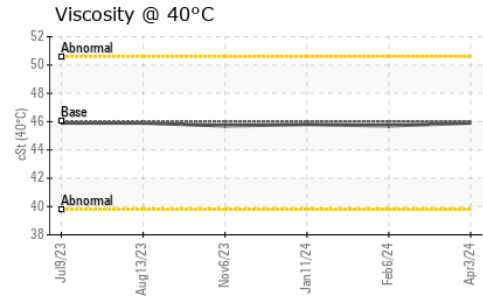
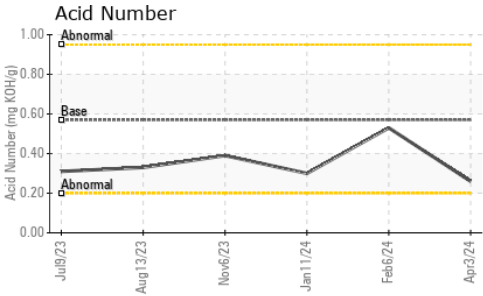
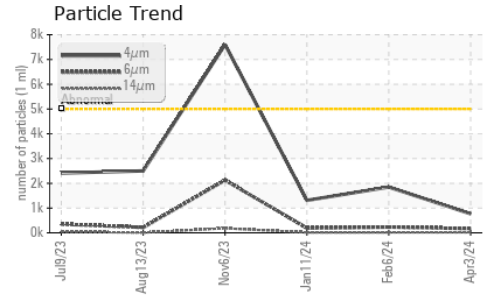
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | 5 | <1 | 0 | <1 |
| Barium | ppm | ASTM D5185(m) | 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 25 | 1 | 1 | <1 |
| Calcium | ppm | ASTM D5185(m) | 200 | 61 | 62 | 63 |
| Phosphorus | ppm | ASTM D5185(m) | 300 | 330 | 337 | 335 |
| Zinc | ppm | ASTM D5185(m) | 370 | 421 | 414 | 425 |
| Sulfur | ppm | ASTM D5185(m) | 2500 | 732 | 781 | 774 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >15 | 0 | 0 | 0 |
| Sodium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | 10 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm | | ASTM D7647 | >5000 | 768 | 1849 | 1310 |
| Particles >6µm | | ASTM D7647 | >1300 | 167 | 234 | 190 |
| Particles >14µm | | ASTM D7647 | >160 | 19 | 16 | 14 |
| Particles >21µm | | ASTM D7647 | >40 | 7 | 4 | 4 |
| Particles >38µm | | ASTM D7647 | >10 | 2 | 1 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 17/15/11 | 18/15/11 | 18/15/11 |



OIL ANALYSIS REPORT

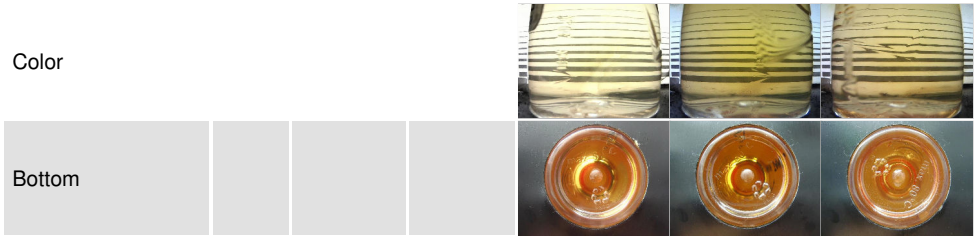


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | 0.26 | 0.53 | 0.30 |

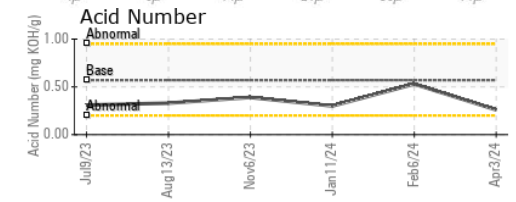
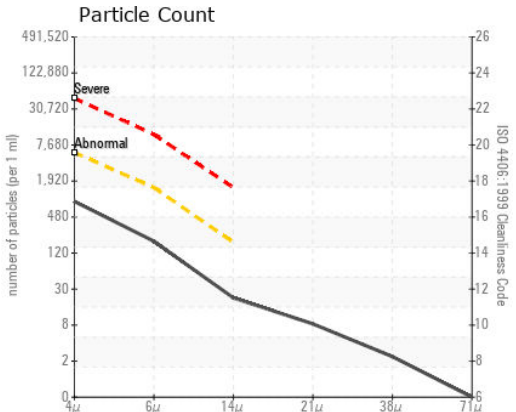
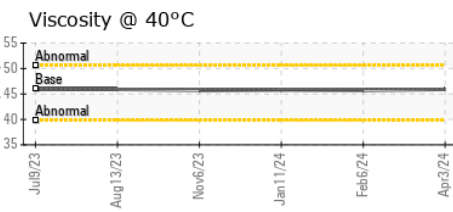
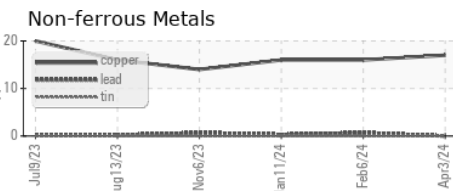
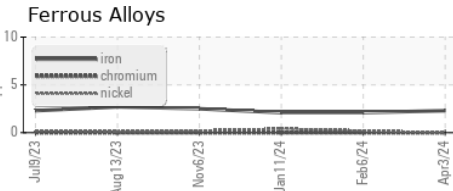
| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 45.9 | 45.7 | 45.8 |

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0921559 **Received** : 05 Apr 2024
Lab Number : **02626973** **Tested** : 08 Apr 2024
Unique Number : 5760105 **Diagnosed** : 08 Apr 2024 - Wes Davis
Test Package : IND 2

Hydro Extrusion North
 5675 Kennedy Road
 Mississauga, ON
 CA L4Z 2H9
 Contact: Harsh Murria
 Harsh.murria@hydro.com
 T: (819)462-0479
 F: (866)462-6478

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.